



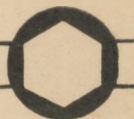
A Set for Every Car and Job

Blackhawk Socket Wrenches
for Repairing Pleasure Cars
Trucks, Tractors, Farm
Machinery and Busses

BLACKHAWK



When you see a "HEX" think of Blackhawk



BLACKHAWK

Socket Wrenches

Quick-Detachable

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BLACKHAWK MANUFACTURING CO. Milwaukee, Wis.

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This Book is a Sales Help —How to Use It

Your wrench prospect comes in either to buy a set of tools for his car or to buy a single wrench.

If it is the set he is after tell him you are showing, not a new idea, but a thoroughly tested idea—the Blackhawk idea—which has been found successful not only by car owners, but by thousands of mechanics, engineers and farmers, all of whom are known for the hard usage they give tools.

Then after asking the name of his car turn to the index on Page 5 which shows just where desired information is tabulated. There you find listed just the number and kind of Blackhawk units necessary for all the adjustments on the car your prospect owns. Turn to your stock cabinet and in less time than it takes to tell, you have before the prospect his full Blackhawk set. Many of your customers will want the set packed in a handy steel case—see page 38 for details on Carrying Cases.

Impress on the customer that these few tools take care of every adjustment on his car he need ever worry about. Then drive home these big talking points: **Heat-treated sockets**, heavy “racket standing” handles, sockets broached to fit easily but snugly and the all black, long wearing finish. That means a sale if he has not already said, “I’ll take it”.

This book provides you with a complete wrench knowledge your customers will appreciate. They like to buy all their goods at a place where the people who wait on them **know** what they are talking about.

Now take up the question of the man who wants just one wrench for a special purpose—and how this book can help you increase your sales. Suppose your prospect has a Buick and wants a special. Simple turn to Buick in this book. Then get the complete kit from the Blackhawk stock cabinet for the Buick. Put all except the handle and the $\frac{3}{4}$ " socket to one side on the counter. While the prospect is getting out his money, tell him that for just a little more money—\$1.40 to be exact—he can secure all the sockets to handle every adjustment on his car. When you have sold him on this idea, it is only a step to selling him the complete outfit.

Use this book every time a wrench prospect comes in the door and you will be happily surprised at the profit possibilities the Blackhawk line has.

“A Set for Every Car and Job” —Sell that Idea!

Each set of wrenches made up from Blackhawk units forms a tool set for your prospect's car just as individual as though it had been made to order by the manufacturer of his car. Just enough tools to handle all the adjustments on his particular car.

And when you think about it, the Blackhawk wrench set you sell your prospect is made to order for his particular car. Blackhawk ingenuity has designed units to meet every adjustment on every car. In your Blackhawk stock cabinet you have all those units. It then becomes merely a matter of assembling the proper units for a certain make of car when your prospect is in line for a set of wrenches. In another section this book tells just how to do that.

That is the big idea to sell your prospects and the means to much larger Blackhawk profits for you. Demonstrate the fact that a Blackhawk Quick Detachable set is not a standard assortment of wrenches with detachable sockets some of which fit nothing on his car. Point out clearly that you are selling a set specially designed for the make of car your prospect owns — the result of a great deal of study and research into the adjustment requirements of every single American car.

Then tell Mr. Prospect the advantage Blackhawk wrenches have over every other wrench. Tell him about the heat-treated sockets, tougher than any nut or bolt they will ever meet—the husky, extra-leverage handles—the all black, baked on, long wearing finish.

Remember, too, that from your Cabinet you can supply the farm trade with sockets, handles, or a complete set for trucks, tractors, and farm machinery. The No. 35B set shown on page 40 is ideal for all heavy duty work. The No. 43D set—see page 40—will handle every repair on car, truck, or farm machinery.

Drive home these Blackhawk features and you will find your cash register ringing much oftener.

Many Combinations In One Set

Clever designing of handles and attachments in the Blackhawk Quick Detachable Set gives your prospect a range of wrenches to take care of every adjustment he need ever worry about.

All this is the result of the many combinations possible in just one small set of Blackhawk units. First of all you have sockets to fit every nut and bolt on the car from demountable rim nuts to main bearings. Then to the socket you attach whatever handle is best suited to the job. If it's speed and you have lots of room use the brace. If it is a frozen nut use the sliding tee. No matter where the nut or bolt is, regardless of how hard to reach, a combination of Blackhawk units can handle the problem.

A Blackhawk set of units easily handles a range of work that would require a set of ordinary rigid wrenches so bulky and heavy that they would be available only in the garage and would cost many times the price of a set of Blackhawk units.

Blackhawk Socket Wrenches save your knuckles—time—temper—and do better work. The quality is of the highest, made of special steel, properly heat treated. Handles are interchangeable with all makes of sockets having $\frac{1}{2}$ " standard opening. Sockets are machined from solid bar steel of special analysis, accurately broached and sufficiently oversized to insure perfect fit. Special heat treatment with correct depth and thickness of wall assure greatest efficiency. Tapered to go in tight places.

All tools finished in bright black enamel baked on to stay.

All these points mean more sales. Your customer is looking for a simple set of wrenches to handle every nut and bolt. Blackhawk provides him with just that.

Buick "Master Six"

Owners Set

No. 16	— $\frac{1}{2}$ " Hex. Socket	\$0.35
No. 18	— $\frac{7}{8}$ " Hex. Socket35
No. 20	— $\frac{5}{8}$ " Hex. Socket35
No. 22	— $\frac{11}{8}$ " Hex. Socket35
No. 24	— $\frac{3}{4}$ " Hex. Socket45
No. T-4	—Sliding Tee Handle75
No. T-5	—Q. D. Double End Offset75
No. T-8	—Q. D. Extension Bar70
No. 500	—Dem. Rim Nut Speeder	1.20
No. 3310	—Q. D. Tee Handle	1.00

\$6.25

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON BUICK "MASTER SIX" CARS—MODEL 1927-1928

Part Name	Size across Flats on Nuts	Q. D. Wrenches & Combinations Socket	Wrenches Welded and Fixed Type Sockets
BODY PARTS			
Body to frame bolt	$\frac{1}{2}$	18	T-2 310 518-1618
BATTERY			
Battery bracket bolt nut	$\frac{5}{8}$	20	T-4 1820-1220
BRAKES			
Brake rod lever nut	$\frac{1}{2}$	16	110X 575-1416
Brake cross shaft lever nut	$\frac{7}{8}$	18	110X 575-1618
Brake band adjusting nut	$\frac{3}{4}$	24	110X 1124-2422
Brake band support nut	$\frac{9}{16}$	18	T-5 575-1318
BUMPERS			
Bracket to frame bolt nut (front)	$\frac{5}{8}$	20	T-4 144-1820
Bracket to frame bolt nut (rear)	$\frac{3}{4}$	24	110X 4218-4424
CARBURETOR			
Carburetor to intake manifold riser	$\frac{7}{8}$	18	110X 575-1318
CLUTCH			
Clutch pedal adjusting nut	$\frac{1}{2}$	16	T-5 575-1316
Clutch to flywheel cap screw	$\frac{11}{8}$	19	T-5 1119
Clutch plate stud nut	$\frac{1}{2}$	16	T-5 575-1416
Clutch housing to cylinder bolt nut	$\frac{9}{16}$	18	T-5 1618-1820
FAN			
Fan pulley adjusting nut	$\frac{1}{2}$	16	110X 1416-1618
Fan bracket bolt	$\frac{7}{8}$	18	110X 1820-4218
FENDER			
Front fender bracket to frame bolt	$\frac{1}{2}$	16	T-5 575-1416
Front fender to frame	$\frac{7}{8}$	16	T-5 575-1416
Rear fender to body nut	$\frac{1}{2}$	16	T-5 T-2 610 616-575
FRONT AXLE			
Steering knuckle spindle nut	$\frac{13}{8}$	44X	T-4X
Steering knuckle arm bolt	$\frac{13}{4}$	40	110X 3640
Steering arm ball stud nut	$\frac{11}{8}$	34	T-5 1003-3432
Steering pitman arm nut	$\frac{13}{8}$	44X	T-4X
Steering drag link plug	$\frac{13}{8}$	T-1	310
GENERATOR			
Generator to housing bolt	$\frac{5}{8}$	20	T-4 1820-1220
HEAD LAMPS			
Head lamp bracket to fender bolt	$\frac{7}{8}$	18	T-5 575-1820
Head lamp to tie rod stud nut	$\frac{3}{4}$	24	110X 2422-4218
Head lamp tie rod to fender	$\frac{7}{8}$	18	T-5 575-1820

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON BUICK "MASTER SIX" CARS—MODEL 1927-1928—Continued

Part Name	Size across Flats on Nuts	Q.D. Wrenches & Combinations Socket	Wrenches Welded and Fixed Type Sockets
MOTOR			
Cylinder head bolt nut	$\frac{3}{4}$	24	T-4 610 2020J-2020
Cylinder block to crank case nut	$\frac{1}{2}$	19	T-5 610 1119
Cylinder block to crank case bolt	$\frac{1}{2}$	16	310 3116-6116
Connecting rod bolt nut	$\frac{1}{2}$	18	310 3118-1216
Oil pan nut	$\frac{1}{2}$	014	T-4
Oil pump cap screw to case	$\frac{1}{2}$	19	T-5
Time gear cover screw	$\frac{1}{2}$	18	T-5 610 6116-1820
Valve rocker arm adjusting nut	$\frac{1}{2}$	18	2018
Valve rocker shaft bracket nut	$\frac{1}{2}$	18	2018
Water inlet to cylinder screw	$\frac{1}{2}$	18	T-5 575-1318
Water outlet to cylinder nut	$\frac{1}{2}$	18	T-5 575-6116
Water pump clamp bolt	$\frac{1}{2}$	18	T-5 575-1618
Flywheel cap screw	$\frac{1}{2}$	18	T-5 1820-4218
Exhaust manifold to heater	$\frac{1}{2}$	18	T-5 575-1318
Motor support bolt (rear)	$\frac{5}{8}$	20	110X 1220-1820
Motor support bolt (front)	$\frac{5}{8}$	20	110X 1220-1820
MUFFLER			
Muffler to bracket bolt nut	$\frac{1}{2}$	16	310 3116-575
RADIATOR			
Radiator to frame stud nut (side)	$\frac{9}{16}$	18	110X 1318-1820
Radiator stud nut	$\frac{9}{16}$	014	T-5
REAR AXLE			
Rear axle housing cover nut	$\frac{1}{2}$	18	310 T-5 3118-6118
Rear axle drain plug	$\frac{1}{2}$	710	110X
Rear axle filler plug	$\frac{1}{2}$	024	110X
Differential case cap screw	$\frac{1}{2}$	25	110X 1125
Differential bearing clamp nut	$\frac{1}{2}$	19	T-5 1119
Axle shaft nut	$\frac{1}{2}$	52X	T-4X
Drive shaft nut	$\frac{1}{2}$	40	T-5 3640
Rear axle tie rod nut	$\frac{1}{2}$	30	110X 2830-4330
Universal to drive shaft housing bolt	$\frac{1}{2}$	18	T-5 575-1318
Universal housing bolt nut	$\frac{1}{2}$	18	T-5 575-1318
RUNNING BOARDS			
Running board to support nut	$\frac{1}{2}$	014	T-5
Running board to fender nut	$\frac{1}{2}$	014	T-5
SPRINGS			
Front spring shackle bolt nut (front inside)	$\frac{1}{2}$	36	110X 3640
Front spring shackle bolt nut (front outside)	$\frac{1}{2}$	30	110X 2830-4330
Front spring shackle bolt nut (rear upper)	$\frac{1}{2}$	36	110X 3640
Front spring shackle bolt nut (rear lower)	$\frac{1}{2}$	36	110X 3640
Front spring rebound clamp bolt nut	$\frac{1}{2}$	16	T-4 575-1416
Front spring clip nut	$\frac{1}{2}$	31	T-4
Rear spring shackle bolt nut (front upper)	$\frac{1}{2}$	30	T-4 2830-4330
Rear spring shackle bolt nut (front lower)	$\frac{1}{2}$	28	T-4 2830-4330
Rear spring shackle bolt nut (rear)	$\frac{1}{2}$	36	T-5 3640
Rear spring rebound clamp nut	$\frac{1}{2}$	19	T-5 1119
Rear spring clip nut	$\frac{1}{2}$	34	110X 1003-3432
Rear spring hanger bracket to frame nut	$\frac{1}{2}$	24	110X 2422-4218
Rear spring hanger to spring nut	$\frac{1}{2}$	34	110X 1003-3432
Rear spring hanger clamp to axle nut	$\frac{5}{8}$	20	T-4 1820-2018
STARTER			
Starter bracket to case bolt	$\frac{5}{8}$	20	T-5 1820-144
STEERING GEAR			
Steering gear clamp nut	$\frac{1}{2}$	16	T-5 575-1416
Steering gear to frame bracket bolt	$\frac{3}{4}$	24	110X 2224-1224
Gas and spark throttle clamp bolt	$\frac{1}{2}$	14	T-4 475-1416
Grease plug	$\frac{1}{2}$	014	T-5
TRANSMISSION			
Transmission housing to block	$\frac{9}{16}$	18	T-5 1820-2218
Transmission sliding gear shaft nut	$\frac{1}{2}$	30	110X 2830-4330
Transmission cover nut	$\frac{1}{2}$	22	T-5 310 6122-1220
Trans. main drive shaft bearing cover (rear)	$\frac{5}{8}$	20	110X 4020X
Center cross member nut	$\frac{1}{2}$	18	T-5 575-1820
TIRE CARRIER			
Carrier to frame nut (lower)	$\frac{3}{4}$	24	110X 2422-4424
Carrier to frame arm nut	$\frac{5}{8}$	20	500 5020
WHEELS			
Rear wheel hub nut	$\frac{3}{4}$	24	110X 2224-1124
Demountable rim nut	$\frac{3}{4}$	24	500 5024

Buick "Standard Six"

Owners Set

No. 16	— $\frac{1}{2}$ " Hex. Socket	\$0.35
No. 18	— $\frac{9}{16}$ " Hex. Socket35
No. 20	— $\frac{3}{8}$ " Hex. Socket35
No. 22	— $\frac{1}{8}$ " Hex. Socket35
No. 24	— $\frac{3}{4}$ " Hex. Socket45
No. T-4	—Sliding Tee Handle75
No. T-5	—Q. D. Double End Offset75
No. T-8	—Q. D. Extension Bar70
No. 500	—Dem. Rim Nut Speeder	1.20
No. 3310	—Q. D. Tee Handle	1.00

\$6.25

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON BUICK "STANDARD SIX" CARS—MODEL 1927-1928

Part Name	Size across Flats on Nuts	Q. D. Wrenches & Combinations Socket	Wrenches Handles	Wrenches Welded and Fixed Type Sockets
BODY PARTS				
Body to frame bolt	$\frac{1}{8}$	18	T-2 310	518
BATTERY				
Battery bracket bolt to nut	$\frac{5}{8}$	20	T-5	1820-1220
BRAKES				
Brake rod lever nut	$\frac{1}{2}$	16	T-5	475-1316
Brake cross shaft bracket nut	$\frac{1}{2}$	18	T-5	575-1618
Brake band adjusting nut	$\frac{3}{4}$	24	T-5	1124-2422
Brake hand support nut	$\frac{1}{8}$	18	T-5	575-1618
BUMPERS				
Bumper bracket to frame bolt nut (front)	$\frac{1}{8}$	18	T-5	575-2218
Bumper to bracket bolt nut (front)	$\frac{3}{8}$	20	T-5	1820-144
Bumper to bracket bolt nut (rear)	$\frac{3}{4}$	24	T-5	2422-4218
CARBURETOR				
Carburetor to intake manifold riser bolt	$\frac{1}{8}$	18	T-5	575-1318
CLUTCH				
Clutch pedal adjusting nut	$\frac{1}{2}$	16	T-5	575-1416
Clutch release plate stud nut	$\frac{1}{2}$	16	T-5	575-1316
FAN				
Fan pulley adjusting nut	$\frac{1}{2}$	16	T-5	575-1416
Fan bracket bolt nut	$\frac{1}{8}$	18	T-5	1318
FENDERS				
Front fender bracket to frame	$\frac{1}{2}$	16	T-5	575-1618
Front fender to frame	$\frac{1}{2}$	16	T-5	575-1618
Rear fender to body nut	$\frac{1}{2}$	16	T-5 T2 610	575-1416
FRONT AXLE				
Steering knuckle spindle nut	$1\frac{1}{8}$	34	T-5	1003-3432
Steering knuckle arm bolt nut	$1\frac{1}{8}$	34	T-5	1003-3432
Steering arm ball stud nut	$\frac{7}{8}$	28	T-5	2830-4330
Steering draglink plug	$1\frac{1}{8}$	T-1	310
Steering pitman arm nut	$1\frac{3}{8}$	44X	T-4X
GENERATOR				
Generator to housing bolt	$\frac{5}{8}$	20	T-4	1120-1820
HORN				
Horn bracket nuts	$\frac{7}{8}$	14	T-5	475-1416
HEAD LAMP				
Head lamp bracket to fender nut	$\frac{1}{8}$	18	T-5	575-1820
Head lamp to bracket stud nut	$\frac{3}{4}$	24	T-5	2422-4218
Head lamp tie rod to fender bolt	$\frac{3}{8}$	18	T-5	575-1820

**BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON BUICK "STANDARD
SIX" CARS—MODEL 1927-1928—Continued**

Part Name	Size across Flats on Nuts	Q.D. Wrenches & Combinations Socket	Wrenches Welded and Fixed Type Sockets
MOTOR			
Cylinder head bolts	$\frac{5}{8}$	20	T-5 610 2020J-2020X
Connecting rod bolt nut	$\frac{1}{2}$	18	T-5 1118-1216
Main bearing stud nut	$\frac{3}{4}$	24	T-5 2224-1124
Main bearing stud nut (rear)	$\frac{7}{8}$	28	T-5 2224-2830
Oil pump to case cap screw	$\frac{1}{2}$	19	T-5 1119
Valve rocker arm adjusting nut	$\frac{1}{2}$	18	T-5 575-2018
Valve rocker shaft bracket nut	$\frac{1}{2}$	18	T-5 575-1820
Timer gear cover bolts	$\frac{1}{2}$	16	T-5 1416-6116
Water outlet to cylinder bolt	$\frac{1}{2}$	18	T-5 575-1118
Water pump clamp bolt	$\frac{1}{2}$	18	T-5 575-1118
Intake manifold to cyl. nut (Special see dwg.)	$\frac{1}{2}$..	1318
Exhaust manifold to cyl. nut (Special see dwg.)	$\frac{1}{2}$..	1318
Flywheel cap screw	$\frac{1}{2}$	18	T-5 1820-4218
Exhaust manifold to heater (Spec. see dwg.)	$\frac{1}{2}$..	1318
Motor support bolt nut (rear)	$\frac{5}{8}$	20	T-5 2220-1220
Motor support bolt nut (front)	$\frac{1}{2}$	18	20 575-1820
Cam shaft gear nut	$1\frac{1}{4}$	40	T-5 3640
MUFFLER			
Muffler to bracket bolt nut	$\frac{1}{2}$	16	T-5 575-1416
RADIATOR			
Radiator to frame stud nut (side)	$\frac{9}{16}$	18	T-5 1318
Radiator lower stud nut	$\frac{1}{2}$	14	T-5 1416
REAR AXLE			
Rear axle housing cover bolt	$\frac{9}{16}$	18	T-5 3118-6116
Rear axle housing drain plug	$\frac{1}{2}$	710	T-5
Rear axle housing filler plug	$\frac{3}{4}$	024	T-5
Differential case cap screw	$\frac{1}{2}$	24	110X 4218-4424
Differential clamp nut	$\frac{1}{2}$	22	T-4 4330-2422
Drive shaft nut	$1\frac{1}{2}$	34	T-5 1003-3432
Axle shaft nut	$1\frac{1}{2}$	46X	T-4X
Universal to drive shaft housing bolt	$\frac{1}{2}$	18	T-5 575-1318
Universal to transmission housing nut	$\frac{1}{2}$	16	T-5 475-1316
RUNNING BOARD			
Running board to support nut	$\frac{1}{2}$	014	T-5
Running board to fender	$\frac{1}{2}$	014	T-5
SPRINGS			
Front spring shackle bolt nut (Front, inside)	1	32	T-5 3432
Front spring shackle bolt nut (Front, outside)	$\frac{7}{8}$	28	T-5 2830-4330
Front spring shackle bolt nut (Rear, inside upper)	1	32	T-5 3432
Front spring shackle bolt nut (Rear, outside lower)	$\frac{7}{8}$	28	T-5 2830-4330
Front spring rebound clamp nut	$\frac{1}{2}$	16	T-5 475-1416
Front spring clip nut	$\frac{3}{32}$	31	T-5
Rear spring shackle bolt and nut (front)	$\frac{1}{2}$	30	T-5 2830-4330
Rear spring shackle bolt and nut (rear)	$1\frac{1}{4}$	38X	T-4X
Rear spring rebound clamp nut	$\frac{1}{2}$	19	T-5 1119
Rear spring clip nut	$\frac{3}{32}$	31	T-5X
Rear spring hanger bracket to spring nut	$\frac{1}{2}$	30	T-5 2830-4330
Rear spring hanger to spring nut	$\frac{1}{2}$	30	T-5 2830-4330
Rear spring hanger clamp to axle nut	$\frac{5}{8}$	20	T-5 1120-1820
STARTER			
Starter bracket to motor bolt	$\frac{5}{8}$	20	T-5 1820
STEERING GEAR			
Steering gear clamp nut	$\frac{1}{2}$	16	T-5 575-1416
Steering gear to frame bracket bolt	$\frac{3}{4}$	24	T-5 2422-4218
Gas and spark throttle clamp bolt	$\frac{1}{2}$	14	T-4 475-1416
Steering gear grease plug	$\frac{1}{2}$	014	T-5
TRANSMISSION			
Transmission housing to block nut	$\frac{9}{16}$	18	T-5 1820
Transmission cover bolt	$\frac{1}{2}$	22	T-5 1220
Center cross member support nut	$\frac{9}{16}$	18	T-5 575-1820
WHEELS			
Rear wheel hub nut	11	22	T-5 1220
Demountable rim nut	$\frac{3}{4}$	24	500 5024-5224
TIRE CARRIER			
Tire carrier to frame nut (lower)	$\frac{3}{4}$	24	T-5 2422-4424
Tire carrier to frame arm nut	$\frac{5}{8}$	20	T-5 1820-4424

Cadillac

Owners Set

No. 16	— $\frac{1}{2}$ " Hex. Socket	\$0.35
No. 18	— $\frac{3}{16}$ " Hex. Socket35
No. 19	— $\frac{1}{2}$ " Hex. Socket35
No. 20	— $\frac{5}{8}$ " Hex. Socket35
No. 22	— $\frac{11}{16}$ " Hex. Socket35
No. 24	— $\frac{3}{4}$ " Hex. Socket45
No. 25	— $\frac{3}{4}$ " Hex. Socket45
No. 32	—1" Hex. Socket55
No. T-4	—Sliding Tee Handle75
No. T-5	—Q. D. Double End Offset75
No. T-8	—Q. D. Extension Bar70
No. 500	—Dem. Rim Nut Speeder	1.20
No. 3310	—Q. D. Tee Handle	1.00

\$7.60

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON CADILLAC CARS MODEL 1927-1928

Part Name	Size across Flats on Nuts	Q. D. Wrenches & Combinations Socket	Wrenches Welded and Fixed Type Sockets
BODY PARTS			
Body to frame bolt nut	$\frac{3}{8}$	25	T-2 310
Dash to body bolt	$\frac{1}{2}$	16	T-5 575-1416
BATTERY			
Battery box to frame bolt	$\frac{1}{2}$	16	T-5 575-3116
Battery box to bracket bolt	$\frac{1}{2}$	16	T-5 575-1416
BRAKES			
Brake cross arm bracket to frame nut	$\frac{1}{2}$	18	T-5 575-1618
Rear brake band support bolt	$\frac{3}{8}$	19	110X 1119
Rear brake band adjusting nut	$\frac{3}{8}$	025	T-5
Front brake lock stop cap screw	$\frac{1}{2}$	18	T-5 1618-1318
BUMPERS			
Front bumper bracket to frame screw	$\frac{5}{8}$	20	T-5 1820-144
Rear bumper bracket to frame screw	$\frac{5}{8}$	20	T-5 1820-144
CARBURETOR			
Carburetor to manifold bolt	$\frac{1}{2}$	18	T-5 575-1618
CLUTCH			
Clutch connection bolt	1	32	110X 3432
Clutch housing to cylinder bolt	$\frac{1}{2}$	18	T-5 1618-4424
Clutch lever bolt	$\frac{1}{2}$	16	T-5 2214-1214
Clutch housing to flywheel cap screw	$\frac{1}{2}$	16	T-5
FAN			
Fan stud nut	1 $\frac{1}{2}$	48X	T-4X
FRONT FENDERS			
Front fender to shield	$\frac{1}{2}$	16	T-5 575-6116
Front fender to run board bolt nut	$\frac{1}{2}$	16	T-5 210 2116-575
Front fender bracket to frame bolt nut	$\frac{1}{2}$	18	T-5 575-4218
Rear fender to run board bolt nut	$\frac{1}{2}$	16	T-5 210 2116-575
Rear fender to body cap screw	$\frac{1}{2}$	16	T-5 T-2 610 616-575
FRONT AXLE			
Steering knuckle lever nut	1 $\frac{1}{2}$	46X	T-4X
Steering knuckle spindle nut	1 $\frac{1}{2}$	52X	T-4X
Steering tie rod clevis bolt nut	$\frac{1}{2}$	18	T-5 1618-575
Steering knuckle arm nut	$\frac{3}{4}$	24	T-5 4218-4424
Steering knuckle arm ball nut	$\frac{1}{2}$	30	110X 2830-4330
Drag link plug	1 $\frac{1}{4}$	T-1X	310
GASOLINE TANK			
Gasoline tank drain plug	$\frac{1}{2}$	18	T-5 575-1618
Gasoline tank support stud nut	$\frac{5}{8}$	20	T-5 310 3120-1820
GENERATOR			
Generator support bolt	$\frac{5}{8}$	20	T-5 1820-1218
HEAD LAMP			
Head lamp bracket to fender bolt	$\frac{5}{8}$	20	T-5 1424-1820
Rear fender tail lamp bracket to fender bolt nut	$\frac{1}{2}$	16	T-5 575-1416

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON CADILLAC CARS **MODEL 1927-1928—Continued**

Part Name	Size across Flats on Nuts	Q.D. Wrenches & Combinations Socket	Wrenches Handles	Wrenches Welded and Fixed Type Sockets
MOTOR				
Connecting rod stud nut	$\frac{1}{8}$	18	T-5	3118-2216
Cylinder head stud nut	$\frac{1}{8}$	22	T-5 610	6122-2220
Exhaust manifold to cylinder block stud nut	$\frac{1}{8}$	18	T-5 610	6118-1218
Exhaust manifold to pipe bolt and nut	$\frac{1}{8}$	18	T-5	575-1618
Intake manifold to cylinder stud nut	$\frac{1}{8}$	18	T-5	6118-2220
Motor support bolt and nut (front)	$\frac{1}{8}$	30	T-5	2830-4330
Oil pan to crank case stud nut	$\frac{1}{2}$	16	310 610	3116-6116
Oil pan drain plug	1	32	T-5 210	3432
Timing gear cover bolt and nut	$\frac{1}{8}$	18	T-5 610	6118-3118
Distributor housing stud nut	$\frac{1}{2}$	16	T-5	575-1316
Water inlet to cylinder connection	$\frac{1}{8}$	18	T-2 T-5	518-1318
Water pump to cylinder cap screw	$\frac{3}{8}$	20		1318
Water pump inlet to pump bolt	$\frac{1}{8}$	18	T-5	475-1618
Center cross member support	$\frac{3}{4}$	24	110X	4424-2422
Filler cap flange bolt	$\frac{1}{2}$	16	T-5	575-1416
MUFFLER				
Muffler bracket to frame bolt nut	$\frac{1}{8}$	18	T-5	575-1218
Muffler to pipe bolt nut	$\frac{1}{2}$	16	T-4	575-1416
RADIATOR				
Radiator to frame stud nut	$\frac{7}{8}$	28	T-5	2224-2830
Radiator apron to frame bolt and nut	$\frac{1}{2}$	16	T-4	475-1416
Radiator support rod bolt nut	$\frac{1}{8}$	18	T-5	575-1618
REAR AXLE				
Rear axle housing cover screw (front)	$\frac{5}{8}$	20	T-5 610	2218-6120
Rear axle housing cover screw (rear)	$\frac{5}{8}$	20	T-5 610	2218-6120
Rear axle drain plug	$\frac{1}{8}$	714	T-5	
Universal housing nut to rear axle	$\frac{3}{4}$	24	110X	2224-4218
Torque rod nut (front)	$\frac{1}{4}$	40	110X	3640
Filler plug	$\frac{1}{8}$	34	110X	1003-3432
Universal housing to transmission nut	$\frac{1}{8}$	18	T-5	575-1316
Universal housing to drive shaft housing nut	$\frac{1}{8}$	18	T-5	575-1316
RUNNING BOARD				
Running board to shield bolt nut	$\frac{1}{2}$	16	T-5	575-1416
Running board to support bolt and nut	$\frac{1}{2}$	16	T-5 210	3116-575
SPRINGS				
Front spring clamp bolt nut	$\frac{1}{2}$	16	T-5	475-1316
Front spring shackle bolt nut (front)	$\frac{1}{8}$	36	T-5	3640
Front spring shackle clamp cap screw	$\frac{5}{8}$	20	T-5	1820-1120
Rear spring clamp bolt nut	$\frac{1}{2}$	16	T-5	475-1316
Rear spring clip nut	$\frac{1}{8}$	30	T-5	2830-4330
Rear spring shackle bolt nut (front and rear)	$\frac{1}{4}$	36	T-5	3640
STARTER				
Starter housing to cap screw	$\frac{5}{8}$	20	T-5	1218-2220
SHOCK ABSORBERS				
Shock absorber bracket to axle clamp bolt nut	$\frac{1}{8}$	30	T-5	2830-4330
STEERING GEAR				
Steering gear bracket to frame bolt nut	$\frac{3}{4}$	24	T-4	1124-4218
Steering gear housing cover bolt nut	$\frac{1}{2}$	16	T-4	575-1416
Steering post bracket to cowl bolt nut	$\frac{5}{8}$	20	T-5 310	3120-1220
TRANSMISSION				
Transmission adjusting cover screw	$\frac{1}{8}$	14	T-5	475-1416
Transmission bottom cover bolt	$\frac{1}{2}$	16	T-5	575-2110
Transmission case to motor cap screw	$\frac{5}{8}$	20	T-5	2218-4424
Transmission control cover screw	$\frac{1}{8}$	18	T-5	575-1318
Transmission to case to air pump	$\frac{1}{8}$	18	T-5	575-1618
Transmission drain nut	$\frac{1}{2}$	48X	T-4X	
Transmission filler plug	$\frac{1}{8}$	714	T-5	
TIRE CARRIER				
Tire carrier side bracket to frame nut	$\frac{1}{8}$	30	T-5	2830-4330
Tire carrier lower bracket to frame nut	$\frac{3}{4}$	24	T-5	2224-4424
WHEELS				
Front wheel hub bolt nut	$\frac{1}{8}$	22	310	3122-1220
Rear wheel hub bolt nut	$\frac{1}{8}$	22	310	3122-1220
Demountable rim bolt nut	$\frac{3}{4}$	24	500	5024

Chandler "Royal & Big Six"

Owners Set

No. 16	— $\frac{1}{2}$ "	Hex. Socket	\$0.35
No. 18	— $\frac{9}{16}$ "	Hex. Socket35
No. 20	— $\frac{3}{8}$ "	Hex. Socket35
No. 24	— $\frac{3}{4}$ "	Hex. Socket45
No. 25	— $\frac{3}{8}$ "	Hex. Socket45
No. 28	— $\frac{7}{8}$ "	Hex. Socket45
No. T-5	—Q. D.	Double End Offset75
No. T-8	—Q. D.	Extension Bar70
No. 500	—Dem.	Rim Nut Speeder	1.20
No. 3310	—Q. D.	Tee Handle	1.00

\$6.05

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON CHANDLER "ROYAL & BIG SIX" CARS—MODEL 1927-1928

Part Name	Size across Flats on Nuts	Q.D. Wrenches & Combinations Socket	Wrenches Welded and Fixed Type Sockets
BODY PARTS			
Body to frame bolt nut	$\frac{7}{8}$	28	T-2 310 528-2224
BATTERY			
Battery box clamp nut	$\frac{1}{2}$	14	T-5 1416-475
BRAKES			
Front and rear brake adjusting nut	$\frac{3}{4}$	24	110X 2422-4424
Front and rear brake band support stud nut	$\frac{3}{4}$	24	T-5 2422-4424
Front and rear brake cross shaft bracket bolt & nut	$\frac{1}{2}$	16	T-4 575-1618
Front and rear brake cross shaft lever cap screw	$\frac{1}{2}$	16	T-4 575-1618
Hand brake adjusting nut	$\frac{3}{4}$	24	110X 1124-2422
BUMPERS			
Front bumper bracket to frame nut	$\frac{3}{4}$	24	110X 1124-2422
Front bumper to bracket nut	$\frac{7}{8}$	28	110X 2830-4330
Rear bumper bracket to frame nut	$\frac{3}{4}$	24	110X 1124-2422
Rear bumper to bracket nut	$\frac{7}{8}$	28	110X 2830-4330
CARBURETOR			
Carburetor to manifold cap screw	$\frac{9}{16}$ 1316
CLUTCH			
Clutch housing to flywheel cap screw	$\frac{9}{16}$	18	T-5 575-1618
Clutch pedal adjusting clamp screw	$\frac{1}{4}$	16	T-5 575-1618
Clutch pedal adjusting lever bolt and nut	$\frac{9}{16}$	18	T-5 575-1820
FAN			
Fan bracket to cylinder cap screw	$\frac{5}{8}$	20	110X 1820-4424
FENDERS			
Front fender support to frame nut	$\frac{1}{2}$	16	T-5 575-1416
Rear fender to body screw	$\frac{1}{2}$	16	T-2 610 616-575
FRONT AXLE			
Drag link plug	1	T-1	310
Steering knuckle nut	$1\frac{3}{8}$	44X	T-4X
Steering knuckle arm nut	$1\frac{1}{4}$	40	110X 3640
Steering knuckle arm ball nut	$\frac{3}{4}$	24	110X 2422-4422
Steering tie rod plug	$1\frac{1}{8}$	T-1	310
GASOLINE TANK			
Gasoline tank drain plug	$\frac{3}{8}$	012	T-5
GENERATOR			
Generator to support cap screw	$\frac{1}{2}$	16	T-4 1416-575
HEAD LAMP			
Head lamp bracket to fender bolt and nut	$\frac{1}{2}$	16	T-5 575-1618
Head lamp stud nut	$\frac{7}{8}$	28	110X 2830-4330
MOTOR			
Connecting rod stud nut	$\frac{5}{8}$	20	T-5 310 3120-2218
Cylinder head stud nut	$\frac{3}{8}$	25	T-5 610 6125

**BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON CHANDLER "ROYAL
& BIG SX" CARS—MODEL 1927-1928—Continued**

Part Name	Size across	Q.D. Wrenches &		Wrenches
	Flats on Nuts	Combinations Socket	Handles	Welded and Fixed Type Sockets
Crank case to cylinder bolt	$\frac{1}{2}$	16	310 610	6116-3116
Intake manifold to cylinder stud nut	$\frac{1}{8}$	18	T-4	575-1820
Flywheel to crank shaft bolt and nut	$\frac{3}{4}$	24	T-5	2224-4218
Main bearing stud nut	$\frac{3}{4}$	24	110X	2224-4218
Main bearing stud nut	$\frac{3}{8}$	28	110X	2830-4330
Motor support bolt nut	$\frac{3}{4}$	24	110X	2224-4424
Oil pump cap screw	$\frac{1}{2}$	16	T-4	575-1618
Pump bracket cap screw	$\frac{1}{8}$	18	T-5	575-1820
Timing gear cover cap screw	$\frac{1}{2}$	16	T-5	6116-3116
Valve cover stud nut	$\frac{1}{2}$	16	T-5 310	3116-6116
Water inlet to cylinder screw	$\frac{1}{2}$	16	T-5	575-1316
MUFFLER				
Muffler bracket to frame bolt nut	$\frac{1}{2}$	16	T-5	575-1618
REAR AXLE				
Differential carrier cap screw	$\frac{1}{8}$	18	T-5	1820-144
Differential bearing clamp bolt nut	$\frac{3}{8}$	28	110X	3830-4330
Drive pinion nut	$\frac{1}{4}$	40	110X	3640
Axle drive shaft nut	$\frac{1}{4}$	40	110X	3640
Propeller shaft coupling nut	$\frac{3}{4}$	24	T-5	2422-4424
Propeller shaft housing to universal nut	$\frac{5}{8}$	18	T-5	575-1318
Rear axle drain plug	$\frac{1}{8}$	710	T-5
Rear axle filler plug	$\frac{1}{2}$	716	T-5
RUNNING BOARD				
Running board to support bolt nut	$\frac{1}{2}$	19	T-5	1119
SHOCK ABSORBERS				
Bracket to axle clamp nut	$\frac{1}{2}$	22	T-5	2422-4330
SPRINGS				
Front spring clamp bolt nut	$\frac{1}{2}$	16	T-5	475-1416
Front spring clip nut	$\frac{3}{8}$	128	110X	2830-4330
Front spring shackle bolt nut	$\frac{3}{8}$	28	110X	2830-4330
Rear spring clamp bolt nut	$\frac{1}{2}$	16	T-5	475-1416
Rear spring shackle bolt nut (front)	$\frac{1}{2}$	34	110X	1003-3432
Rear spring shackle bolt nut (rear)	$\frac{1}{2}$	32	110X	3432
STEERING GEAR				
Steering post to housing clamp bolt nut	$\frac{1}{8}$	18	T-5	1820-2018
Steering gear housing clamp bracket nut	$\frac{5}{8}$	20	T-4	1820-4424
Steering gear lever nut	$\frac{1}{2}$	46X	T-4X
Steering post bracket to cowl clamp bolt	$\frac{1}{8}$	18	T-4	575-2018
TIRE CARRIER				
Tire carrier to frame nut	$\frac{1}{2}$	16	T-5	575-1416
Tire carrier lock nut	$\frac{3}{4}$	24	T-5 500	5024-2224
TRANSMISSION				
Transmission case to motor cap screw	$\frac{1}{8}$	18	T-5	575-1820
Transmission cover cap screw	$\frac{1}{2}$	16	T-5	575-1416
Transmission drain plug	$\frac{1}{8}$	018	T-5
Transmission filler plug	$\frac{1}{8}$	018	T-5
Transmission main shaft nut	$\frac{1}{4}$	40	110X	3640
Transmission oil lever plug	$\frac{3}{8}$	012	T-5
WHEELS				
Front hub bolt nut	$\frac{3}{4}$	24	110X	2224-4218
Rear hub bolt nut	$\frac{3}{4}$	24	110X	2224-4218
Demountable rim bolt nut	$\frac{3}{4}$	24	500	5024

Chevrolet "Four"

Owners Set

No. 16	— $\frac{1}{2}$ "	Hex. Socket	\$0.35
No. 18	— $\frac{1}{8}$ "	Hex. Socket35
No. 20	— $\frac{5}{8}$ "	Hex. Socket35
No. 24	— $\frac{3}{4}$ "	Hex. Socket45
No. 26	— $\frac{1}{8}$ "	Hex. Socket45
No. 28	— $\frac{7}{8}$ "	Hex. Socket45
No. T-5	—Q. D.	Double End Offset75
No. 500	—Dem.	Rim Nut Speeder	1.20
No. 3310	—Q. D.	Tee Handle	1.00

\$5.35

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON CHEVROLET "FOUR" CARS—MODEL 1928

Part Name	Size across Flats on Nuts	Q. D. Wrenches & Combinations Socket	Wrenches Welded and Fixed Type Sockets
BODY			
Body to frame bolt nut	$\frac{5}{8}$	020	T-2 310
BATTERY			
Battery box to bracket clamp bolt	$\frac{1}{2}$	19	110X
BRAKES			
Front brake adjusting nut	$\frac{3}{4}$	24	110X
Front brake adj. screw bracket to drum bolt	$\frac{1}{2}$	16	T-4
Front brake lever shaft to frame nut	$\frac{7}{8}$	28	110X
Front brake bracket to axle stud nut	$\frac{3}{4}$	24	110X
Rear brake adjusting nut	$\frac{5}{8}$	20	T-5
Rear and front cross shaft clamp lever screws	$\frac{1}{2}$	16	T-5
Brake lever check bracket screw	$\frac{9}{16}$	18	T-5
Rear brake adjusting stud		412	T-5
BUMPERS			
Front bumper bracket to frame screw	$\frac{3}{4}$	24	911X
Front bumper to bracket bolt nut	$\frac{5}{8}$	20	T-5
Rear bumper bracket to frame screw	$\frac{3}{4}$	24	110X
Rear bumper to bracket bolt nut	$\frac{5}{8}$	20	T-5
CARBURETOR			
Carburetor to manifold screw	$\frac{1}{2}$	16	310
CLUTCH			
Clutch band adjusting nut	$\frac{3}{4}$	24	110X
Clutch yoke bolts	$\frac{1}{8}$	18	T-5
DISTRIBUTOR			
Distributor lock bolt nut	$\frac{1}{2}$
FAN			
Fan blade screw	$\frac{1}{4}$	14	T-4
FENDERS			
Front fender support to frame bolt nut	$\frac{1}{2}$	16	T-5
Front fender to run board shield nut	$\frac{1}{8}$	014	T-4
Front fender to run board bolt nut	$\frac{1}{8}$	014	T-4
Rear fender to body screws	$\frac{1}{2}$	16	610
Rear fender to shield screw	$\frac{3}{8}$	012	T-4
Rear fender to run board bolt nut	$\frac{1}{8}$	014	T-4
FRONT AXLE			
Drag link plug	1	T-1	310 T-4
Steering knuckle spindle nut	$\frac{1}{2}$	34	110X
Steering knuckle arm nut	$\frac{3}{4}$	24	110X
Steering tie rod clamp bolt nut	$\frac{1}{8}$	18	T-4
Steering arm bracket bolts	$\frac{9}{8}$	20	T-5
GASOLINE TANK			
Gas tank strap nuts	$\frac{1}{2}$	16	T-5 310
GENERATOR			
Generator to motor screw	$\frac{1}{2}$	19	T-5
Generator adjusting screw (for fan belt)	$\frac{1}{2}$	16	T-4

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON CHEVROLET "FOUR"
CARS—MODEL 1928—Continued

Part Name	Size across Flats on Nuts	Q. D. Wrenches & Combinations Socket	Wrenches Welded and Fixed Type Sockets
HEAD LAMP			
Head lamp bracket to fender bolt nut	3/4	24	T-5 1124-2422
Head lamp stud nut	3/4	24	110X 2422-4218
MOTOR			
Cam shaft nut	3/4	24	110X 2224-4218
Connecting rod bolt nut	3/4	18	310 3118-2218
Cylinder head nut	3/4	24	T-6 911X 1224-4924X
Flywheel to crank shaft screws	3/4	18	T-5 110X 1618-4424
Intake and exhaust manifold screws	3/4	18	310 4118-3118
Main bearing bolts	3/4	26	110X 4926
Motor support bolt nut (rear)	3/4	20	911X 110X 4424-2422
Motor support bolt nut (front)	3/4	24	310 3124-2224
Motor drain plug	3/4	24	T-5 110X 4218
Rocker arm bracket screw	3/4	20	110X 2220
Rocker arm adjusting nut (open hole 12 pt.)	3/4	20	110X 2018
Water outlet screw	3/4	20	110X 1820
Water pump screw	3/4	..	1318-2018
MUFFLER			
Muffler to bracket screw	1/2	16	310 575-3116
RADIATOR			
Radiator stud nut (21" Speeder)	1/2	19	310 3119
REAR AXLE			
Differential case screws	3/8	18	110X 610 1218-6118
Drive shaft housing stud nut	3/4	18	110X 618-1218
Differential carrier cap screw	1/2	16	310 3116-1216
Rear axle filler plug	3/4	024	T-5
Rear axle shaft nut	1 1/4	34	110X 1003-3432
Drive shaft bearing adjusting nut	3/4	24	110X 2422-4218
RUNNING BOARD			
Running board to support bolt nut	1/2	014	210
SPRINGS			
Front spring bolt nut (front)	3/4	24	110X 2422-4218
Front spring bolt nut (rear)	3/4	28	110X 2830-4330
Front spring clip bolt nut	3/4	24	110X 4218-2422
Front spring clamp bolt nut	1 1/2	19	T-4 1119
Rear spring bolt nut (front)	3/4	28	110X 2830-4330
Rear spring bolt nut (rear)	3/4	28	110X 2830-4330
Rear spring clip nut	3/4	24	110X 4218-2422
Rear spring clamp nut	1/2	16	T-4 475-1416
STARTER			
Starter to bracket screws	3/8 1320
Starter switch bracket bolt nut	3/8 1320
STEERING GEAR			
Steering arm nut	1 1/2	34	110X 1003-3432
Steering gear post clamp bolt	1/2	16	T-4 475-1416
Steering gear case to post clamp screw	1/2	16	T-4 475-1416
Steering gear cover screws	1/2	16	T-4 475-1316
Steering gear post to bracket nut	1 1/2	19	110X 1119
TIRE CARRIER			
Tire carrier to frame bolt nut	3/4	18	110X 575-1618
Tire carrier to frame lock nut	3/4	24	500 5024
TRANSMISSION			
Transmission cover screws	1/2	16	210 T-4 6116-1216
Transmission drain plug	1/2	016	210 310
Transmission filler plug	1/2	016	210 310
Transmission to motor arm bolt nut	1/2 1316
Universal joint housing nut	1/2	16	T-4 575-1316
Universal support bracket nut	1/2	18	T-4 1618-1820
WHEELS			
Demountable rim bolt nut	3/4	24	500 5024
Demountable disc wheel nut	3/4	24	500 5024

Chrysler "62"

Owners Set

No. 16	— $\frac{1}{2}$ " Hex. Socket	\$0.35
No. 18	— $\frac{3}{8}$ " Hex. Socket35
No. 20	— $\frac{5}{8}$ " Hex. Socket35
No. 22	— $\frac{11}{8}$ " Hex. Socket35
No. 24	— $\frac{3}{4}$ " Hex. Socket45
No. 36	— $1\frac{1}{8}$ " Hex. Socket65
No. T-4	—Sliding Tee Handle75
No. T-5	—Q. D. Double End Offset75
No. T-6	—Q. D. Extension Bar65
No. 500	—Q. D. Brace Handle	1.20
No. 3310	—Q. D. Tee Handle	1.00

\$6.85

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON CHRYSLER "62" CARS—MODEL 1927-1928

Part Name	Size across Flats on Nuts	Q.D. Wrenches & Combinations Socket Handles	Wrenches Welded and Fixed Type Sockets
BODY PARTS			
Body to frame	$1\frac{1}{8}$	22	T-2 T-5 310 522-2422
CLUTCH			
Clutch housing to motor screw	$\frac{3}{8}$	18	T-5 110X 1820-4218
Clutch pedal set screw nut	$\frac{1}{8}$	18	T-5 1820-2018
Clutch driving stud nut	$\frac{5}{8}$	20	T-5 110X 144-1820
FENDERS			
Front fender apron and support bolt nut	$\frac{1}{2}$	19	T-5 1119
Front fender support bolt to frame nut	$\frac{1}{8}$	18	T-5 575-1618
Front fender apron bolt nut	$\frac{1}{2}$	16	T-5 310 3116-575
Front fender to running board nut	$\frac{1}{2}$	16	T-5 575-1618
FRONT AXLE			
Steering knuckle arm nut	$1\frac{1}{4}$	40	110X 3640
Steering knuckle arm ball nut	$\frac{3}{4}$	24	110X 2422-4218
Drag link plug	$1\frac{1}{8}$	T-1	T-5 310
Tie rod plug	$1\frac{1}{4}$	T-1	T-5 310
GENERATOR			
Generator to motor nut	$\frac{1}{8}$	18	T-4 T-5 575-1218
HEAD LAMP			
Head lamp bracket to fender nut	$\frac{1}{8}$	18	T-5 1820-4218
MOTOR			
Connecting rod stud nut	$\frac{5}{8}$	20	T-5 310 3120-1820
Connecting rod stud nut (wrist pin end)	$\frac{1}{8}$	18	T-5 310 3118-1216
Cylinder head stud nut	$\frac{3}{4}$	24	T-6 500 2224-1224
Motor support bolt (rear)	$\frac{3}{4}$	24	110X 2422-4218
Motor support bolt (front)	$\frac{3}{4}$	24	110X 2422-4218
Motor drain plug	$1\frac{1}{8}$	30	110X 3640
Oil filler screw	$\frac{1}{2}$	16	T-5 575-1618
Oil pan screw	$\frac{1}{2}$	16	310 3116-1216
Timing gear cover screw	$\frac{1}{8}$	18	T-4 1618-4424
Timing gear cover screw	$\frac{1}{8}$	14	T-4 475-1416
MUFFLER			
Muffler support bolt	$\frac{1}{2}$	16	T-5 575-1618
Muffler to pipe bolt	$\frac{1}{2}$	16	T-5 575-1618
Muffler tail pipe support bolt	$\frac{1}{2}$	16	T-5 575-1618
REAR AXLE			
Rear axle housing cover screw	$\frac{1}{8}$	18	T-4 310 3118-6118
Rear axle drive shaft nut	$1\frac{1}{8}$	46X	T-4X
Rear axle drain plug	$\frac{3}{8}$	020	T-4
Rear axle drive pinion to spider nut	$1\frac{1}{4}$	40	110X 3640
RUNNING BOARD			
Running board to support nut	$\frac{1}{8}$	018	T-4 T-5

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON CHRYSLER "62"
CARS—MODEL 1927-1928—Continued

Part Name	Size across Flats on Nuts	Q.D. Wrenches & Combinations Socket	Wrenches Welded and Fixed Type Sockets
SPRINGS			
Spring shackle bolt nut	$\frac{5}{8}$	20	T-4 1820-4320
Spring clip bolt nut	$\frac{3}{4}$	24	110X 4424-2422
Spring clamp bolt nut	$\frac{1}{2}$	16	T-4 475-1618
STARTER			
Starter to motor screw	$\frac{11}{16}$	30	110X 2830-4330
STEERING GEAR			
Steering gear clamp bolt nut	$\frac{5}{8}$	20	T-5 1820-2018
Steering gear to frame bolt nut	$\frac{9}{16}$	18	T-4 T-5 575-1618
Steering gear arm nut	$1\frac{1}{4}$	46X	T-4X
Steering gear worm gear adjusting screw	$\frac{9}{16}$	18	T-5 575-1618
TRANSMISSION			
Transmission drain plug	$\frac{3}{2}$	016	T-4
Transmission filler plug	$\frac{3}{4}$	024	T-4
Transmission spline shaft to spider nut	$1\frac{1}{4}$	40	110X 3640
Drive shaft coupling bolt	$\frac{3}{8}$	18	T-5 575-1820
WHEELS			
Wheel hub nut	$\frac{11}{16}$	22	310 T-5 2220-1220
Rim nut	$\frac{3}{4}$	24	500 5024

Chrysler "52"

Owners Set

No. 16	— $\frac{1}{2}$ "	Hex. Socket	\$0.35
No. 18	— $\frac{9}{16}$ "	Hex. Socket35
No. 20	— $\frac{5}{8}$ "	Hex. Socket35
No. 22	— $\frac{11}{16}$ "	Hex. Socket35
No. 24	— $\frac{3}{4}$ "	Hex. Socket45
No. T-5	—Q.	D. Double End Offset75
No. T-6	—Q.	D. Extension Bar65
No. 500	—Q.	D. Brace Handle	1.20
No. 3310	—Q.	D. Tee Handle	1.00

\$5.45

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON CHRYSLER "52" CARS—MODEL 1927-1928

Part Name	Size across Flats on Nuts	Q.D. Wrenches & Combinations Socket Handles	Wrenches Welded and Fixed Type Sockets
BODY PARTS			
Body to frame at dash	$\frac{9}{16}$	18	T-2 T-5 310 518-1820
Body to frame at rear	$\frac{11}{16}$	22	T-5 310 522-2422
BRAKES			
Brake cross shaft bracket bolt	$\frac{1}{2}$	16	T-5 475-1316
Brake rod lever screw	$\frac{9}{16}$	18	T-5 575-2018
BUMPERS			
Bumper (rear side)	$\frac{9}{16}$	18	T-5 1820-4424
Bumper (rear end)	$\frac{11}{16}$	22	T-5 2422-4330
Bumper guard rail	$1\frac{1}{8}$	34	110X 3432
CLUTCH			
Clutch housing to motor screw	$\frac{9}{16}$	18	T-5 1820-4218
Clutch lever clamp bolt	$\frac{3}{8}$	19	T-5 1119
Clutch to flywheel screw	$\frac{5}{8}$	20	T-5 610 6120-4424
Clutch driving stud nut	$\frac{1}{2}$	16	T-5 610 6116-1618
FAN			
Fan stud nut	$\frac{11}{16}$	30	110X 2830-4330
FENDERS			
Front fender to bracket bolt	$\frac{9}{16}$	18	T-5 575-1618
Rear fender to body screw	$\frac{1}{2}$	14	T-5 610 475-6114
Rear fender to body screw	$\frac{1}{2}$	16	T-5 610 575-6116
FRONT AXLE			
Steering knuckle nut	$1\frac{1}{8}$	36	110X 3640
Steering knuckle arm nut	$\frac{11}{16}$	30	110X 4330-2830
Steering knuckle arm ball nut	$\frac{3}{4}$	24	110X 4424-4118
Drag link plug	$\frac{1}{2}$	T-1	310
Tie rod plug	$\frac{1}{2}$	T-1	310
GENERATOR			
Generator cradle stud nut	$\frac{1}{2}$	30	110X 2830-4330
Generator cradle strap nut	$\frac{1}{2}$	18	T-5 575-2018
HEAD LAMP			
Head lamp to clamp nut	$\frac{7}{8}$	28	110X 2830-4330
Head lamp to fender nut	$\frac{1}{2}$	18	T-5 575-1318
MOTOR			
Connecting rod cap bolt nut	$\frac{9}{16}$	18	T-5 310 3118-1216
Piston pin clamp screw nut	$\frac{1}{2}$	18	T-5 310 1218-3118
Cylinder head stud nut	$\frac{5}{8}$	20	T-6 110X 2220-1218
Exhaust manifold to motor stud	$\frac{9}{16}$	18	T-5 310 575-1820
Flywheel bolt nut	$\frac{5}{8}$	20	T-5 4424-2220
Intake manifold to motor stud nut	$\frac{9}{16}$	18	T-5 310 575-1820
Main bearing screw (rear)	$\frac{11}{16}$	22	T-5 310 3122-2220
Main bearing screw (center)	$\frac{11}{16}$	30	110X 2830-4330
Crank shaft rear bearing clamp bolt	$\frac{11}{16}$	22	110X 4330-2220
Crank shaft rear bearing clamp bolt nut	$\frac{3}{4}$	24	110X 4424-4218
Motor support bolt (rear)	$\frac{3}{4}$	24	110X 2422-4218
Motor front support spring center bolt nut	$\frac{1}{2}$	16	T-5 575-1618

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON CHRYSLER "52"
CARS—MODEL 1927-1928—Continued

Part Name	Size across Flats on Nuts	Q.D. Wrenches & Combinations Socket	Wrenches Welded and Fixed Type Sockets
Oil pan screw	$\frac{1}{2}$	16	310
Timing gear cover screw	$\frac{1}{8}$	18	T-4 310
Timer bracket screw	$\frac{1}{2}$	16	T-4
Water inlet to cylinder screw	$\frac{1}{2}$	16	T-5
Cam shaft bearing lock screw	$\frac{9}{16}$	18	T-5
MUFFLER			
Muffler to support bolt	$\frac{1}{2}$	16	T-5
Muffler to pipe bolt	$\frac{1}{2}$	16	T-5
Muffler tail pipe support bolt	$\frac{1}{2}$	16	T-5
REAR AXLE			
Rear axle housing cover screw	$\frac{9}{16}$	18	T-5 310
Rear axle drive shaft nut	$1\frac{1}{4}$	40	110X
Rear axle drain plug	$\frac{9}{16}$	018	T-5 610
Rear axle drive pinion to spider nut	$1\frac{1}{8}$	30	110X
RUNNING BOARD			
Running board support nut	$\frac{1}{8}$	018	T-5
SPRINGS			
Front spring shackle bolt nut	$\frac{7}{8}$	28	110X
Front spring clip nut	$\frac{5}{8}$	20	T-4
Rear spring shackle bolt	$\frac{7}{8}$	28	110X
Rear spring clip nut	$\frac{5}{8}$	20	T-4
Spring clamp bolt	$\frac{1}{2}$	16	T-4
STEERING GEAR			
Steering gear bracket to frame bolt nut	$\frac{9}{16}$	18	T-4
Steering gear support clamp bolt nut	$\frac{9}{16}$	18	T-5
Steering gear worm gear adjusting screw	$\frac{5}{8}$	20	T-5
Steering gear arm nut	$1\frac{1}{4}$	40	110X
TRANSMISSION			
Transmission to support screw	$1\frac{1}{2}$	19	T-4
Transmission drain plug	$\frac{1}{2}$	016	T-4
Transmission filler plug	$\frac{1}{2}$	016	T-4
Transmission rear bearing screw	$\frac{1}{2}$	16	T-5
Transmission spline shaft to spider nut	$1\frac{1}{16}$	34	110X
WHEELS			
Wheel hub nut	$\frac{3}{4}$	24	T-5
Rim nut	$\frac{5}{8}$	20	500

Dodge "Four"

Owners Set

No. 16	— $\frac{1}{2}$ "	Hex. Socket	\$0.35
No. 18	— $\frac{3}{16}$ "	Hex. Socket35
No. 20	— $\frac{5}{16}$ "	Hex. Socket35
No. 22	— $\frac{1}{4}$ "	Hex. Socket35
No. 24	— $\frac{3}{4}$ "	Hex. Socket45
No. 28	— $\frac{7}{8}$ "	Hex. Socket45
No. T-4	—	Sliding Tee Handle75
No. T-5	—	Q. D. Double End Offset75
No. T-8	—	Q. D. Extension Bar70
No. 500	—	Dem. Rim Nut Speeder	1.20

\$5.70

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON DODGE "FOUR" CARS ALL MODELS 1927—1928

Part Name	Size across Flats on Nuts	Q. D. Wrenches & Combinations Socket	Handles	Wrenches Welded and Fixed Type Sockets
BODY PARTS				
Body to frame nuts	$\frac{3}{4}$	24	T-2 310	524-4424
Body to frame nuts (rear)	$\frac{3}{4}$	24	T-4 610	4424-2422
Dash to body nuts	$\frac{3}{4}$	24	T-5	4424-2422
BATTERY				
Battery box bracket to frame bolt and nut	$\frac{1}{2}$	16	T-5	4424-1116
Battery box to bracket bolt and nut	$\frac{1}{2}$	16	T-5	4424-1116
BRAKES				
Brake band to support bracket nut	$\frac{5}{8}$	20	T-5	1120-4320
BUMPERS				
Bumper attachment bolt	$\frac{3}{4}$	24	T-5	2422-4218
Bumper attachment bolt	$\frac{5}{8}$	18	T-5	575-1820
CLUTCH				
Pedal clamp adjusting bolt	$\frac{5}{8}$	18	110X	1618
FAN				
Fan adjusting screw	$\frac{5}{8}$	20	T-5	4320-2220
Fan adjusting screw	$\frac{1}{2}$	16	T-5	1820
FENDERS				
Front fender to frame bolt and nut	$\frac{1}{2}$	16	T-5	1116-4320
Front fender bracket to frame bolt and nut	$\frac{5}{8}$	18	T-5	575-2218
Rear fender to body nuts	$\frac{1}{2}$	16	610	4116
FRONT AXLE				
Drag link plug	1	T-1	310
Steering knuckle arm ball nut	$\frac{3}{4}$	24	110X	4424-4218
Steering knuckle arm nut	$\frac{1}{2}$	30	110X	4330-2830
Steering knuckle king bolt and nut	$\frac{1}{2}$	16	T-5	575
Steering tie rod nuts	$\frac{5}{8}$	18	T-5	575-1618
HEAD LAMP				
Head lamp bracket to fender nut	$\frac{1}{2}$	16	T-5	575-1416
Head lamp clamp nut	$\frac{7}{8}$	28	T-5	4330-2830
MOTOR				
Connecting rod bolt nut	$\frac{3}{4}$	24	110X	3124-4424
Cylinder head stud nut	$\frac{1}{4}$	22	T-5	6122-2220
Cylinder water inlet nut	$\frac{1}{2}$	16	T-5	575-1116
Cam shaft nut	$\frac{1}{4}$	56XX	T-4XX
Engine shield bolt and nut	$\frac{5}{8}$	14	T-4	3114-475
Engine support bolt (front)	$\frac{7}{8}$	28	T-5	4330-2830
Engine support bolt & nut (rear)	$\frac{1}{2}$	30	T-5	4330-2830
Exhaust manifold to motor	$\frac{5}{8}$	20	T-5 610	6120-1220
Flywheel to crank shaft bolt and nut	$\frac{3}{4}$	24	T-5	2224-4218
Main bearing stud nut	$\frac{7}{8}$	28	T-5	4330-2830
Oil pan screws	$\frac{1}{2}$	16	T-5 310	4116-3116
Oil pump screw	1	32	T-5	3432
Thermoid joint bolts (water pump to generator)	$\frac{5}{8}$	14	T-5	575-1416

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON DODGE "FOUR" CARS
ALL MODELS 1927-1928—Continued

Part Name	Size across Flats on Nuts	Q.D. Wrenches & Combinations Socket	Wrenches Welded and Fixed Type Sockets
Timing gear cover screws	$\frac{1}{2}$	16	T-4 610 6116-4424
Water pump gear cover screw	$\frac{1}{8}$	14	T-5 575-2214
Water pump gear housing screw	$\frac{1}{8}$	18	610 4118-3118
Water pump to motor screw	$\frac{1}{8}$	18	T-5 1118-1820
Propeller shaft universal nut	$\frac{1}{8}$	18	T-5 1118-1618
MUFFLER			
Muffler bracket bolt and nut (to frame)	$\frac{1}{2}$	16	T-5 575
RADIATOR			
Radiator stud nuts	$\frac{3}{4}$	24	T-5 1224
Radiator shell to core nut	$\frac{7}{8}$	14	T-5 575
REAR AXLE			
Axle drive shaft nut	$1\frac{1}{4}$	40	T-5 110X 3640
Differential carrier cap stud nut	$\frac{3}{8}$	28	T-5 2830-2224
Differential carrier clamp bolt	$\frac{3}{8}$	28	T-5 1128-2830
Differential carrier bolt nut	1	32	T-5 3432
Differential carrier housing bolt	$\frac{5}{8}$	20	T-5 2218
Differential case screws	$\frac{1}{8}$	18	T-5 610 4118-4424
Differential case to ring gear screws	$\frac{1}{8}$	18	T-5 610 4118-144
Propeller shaft bearing retainer screw	$\frac{1}{8}$	18	T-5 575
Propeller shaft drive pinion nut	$1\frac{1}{4}$	40	T-5 110X 4118-4424
Rear axle drain plug	$\frac{1}{4}$ sq.	014	T-5 210
Rear axle housing cover screws	$\frac{1}{2}$	16	310 610 4116-3116
Motor drain plug	$1\frac{1}{8}$	36	210 3640
RUNNING BOARD			
Running board to support nut	$\frac{1}{2}$	16	T-5 210 2116
SPRINGS			
Front spring bolt nut	$\frac{1}{8}$	30	110X 2830-4330
Front spring clip nut	$\frac{3}{4}$	24	911X 1124-2422
Rear spring bolt nut (front)	$1\frac{1}{8}$	34	110X 3432
Rear spring bolt nut (rear)	$\frac{1}{8}$	30	110X 2830-4330
Rear spring clip nut	$\frac{7}{8}$	28	911X 2830-4330
Rebound clamp nuts	$\frac{1}{2}$	16	T-4 575-1618
STARTER GENERATOR			
Starter generator adjusting bracket nut	$\frac{9}{16}$	18	T-4 575-1820
Starter generator clamp to motor screw	$\frac{9}{16}$	18	T-5 575-1820
STEERING GEAR			
Steering gear case clamp bolt	$\frac{1}{2}$	16	T-5 575-1316
Steering gear case bracket clamp bolt	$\frac{5}{8}$	20	T-5 1820-144
TIRE CARRIER			
Tire carrier attachment bolt	$\frac{1}{2}$	16	T-5 575-1618
Spare tire lock nut	$\frac{9}{8}$	20	500 5020
TRANSMISSION			
Transmission filler plug (special inside)	$\frac{1}{2}$	716	T-4 210
Transmission case to block bolt and nut	$\frac{1}{8}$	18	T-5
Transmission case cover screws	$\frac{1}{2}$	16	T-5 310 3116-6116
Transmission case drain plug	$\frac{1}{8}$	018	T-4 210
Transmission main shaft nut	$1\frac{1}{4}$	40	T-5 110X 3640
Transmission brake adjusting screw	$\frac{7}{8}$	28	T-5 2224-2830
Transmission to clutch housing screw	$\frac{7}{8}$	28	T-5 1224-2224
Universal housing to transmission case bolt	$\frac{3}{4}$	24	T-5 1224-2224
Universal joint housing bolt	$\frac{3}{4}$	24	T-5 2224-2422
WHEELS (WOOD)			
Hub bolt nuts	$\frac{1}{8}$	22	T-5 1220-2220
Rim bolt nuts	$\frac{9}{8}$	20	500 5020

Essex "Super Six"

Owners Set

No. 16	— $\frac{1}{2}$ " Hex. Socket	\$0.35
No. 18	— $\frac{3}{8}$ " Hex. Socket35
No. 19	— $\frac{3}{8}$ " Hex. Socket35
No. 20	— $\frac{5}{8}$ " Hex. Socket35
No. 24	— $\frac{3}{4}$ " Hex. Socket45
No. 28	— $\frac{7}{8}$ " Hex. Socket45
No. T-4	—Sliding Tee Handle75
No. T-5	—Q. D. Double End Offset75
No. T-8	—Q. D. Extension Bar70
No. 500	—Dem. Rim Nut Speeder	1.20

\$5.70

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON ESSEX "SUPER SIX" CARS—MODEL 1927-1928

Part Name	Size across Flats on Nuts	Q.D. Wrenches & Combinations Socket	Wrenches Welded and Fixed Type Sockets
BODY PARTS			
Body to frame bolt	$\frac{3}{4}$	24	310 T-2 524-2224
BATTERY			
Battery to frame bolt and nut	$\frac{7}{8}$	18	T-5 575-1618
BRAKES			
Brake band adjusting stud nut	$\frac{3}{4}$	24	T-5 4218-2422
Brake band support bracket screw	$\frac{7}{8}$	18	T-5 575-1618
BUMPERS			
Bumper bracket to frame bolt	$\frac{7}{8}$	18	110X 575-1618
Bumper to bracket bolt	$\frac{5}{8}$	20	110X 1820-144
CARBURETOR			
Carburetor to cylinder screw	$\frac{7}{8}$	14	T-5 610 6114-475
CLUTCH			
Clutch housing to cylinder bolt	$\frac{3}{4}$	24	110X 2224-4218
Clutch housing to cylinder bolt nut	$\frac{7}{8}$	28	110X 4330-2830
FAN			
Fan adjusting nut	$\frac{5}{8}$	20	T-5 1820-144
FENDERS			
Front fender bracket to frame bolt nut	$\frac{1}{2}$	16	T-5 475-1416
Front fender to bracket nut	$\frac{1}{8}$	18	T-4 575-1618
Rear fender to body bolt	$\frac{1}{2}$	16	T-5 T-2 610 6116-575
FRONT AXLE			
Steering knuckle spindle nut	$\frac{1}{8}$	30	110X 2830-4330
Steering knuckle spindle arm nut	$\frac{1}{8}$	30	911X 2830-4330
Steering tie rod yoke clamp bolt	$\frac{5}{8}$	20	T-4 1820-144
Steering arm ball nut	$\frac{3}{4}$	24	T-5 1124-2422
Steering drag link plug	1	T-1	310
GASOLINE TANK			
Gas tank support strap bolt nut	$\frac{1}{2}$	16	T-5 575-1216
HEAD LAMP			
Head lamp bracket to fender nut	$\frac{7}{8}$	18	T-4 575-1618
Head lamp stud nut	$\frac{7}{8}$	28	110X 2830-4330
Head lamp tie rod to fender nut	$\frac{7}{8}$	18	T-4 575-1618
MOTOR			
Connecting rod stud nut	$\frac{7}{8}$	18	T-5 1218-2218
Cylinder head stud nut	$\frac{3}{8}$	19	T-5 1119
Cylinder to crank case bolt	$\frac{1}{2}$	16	310 3116-6116
Exhaust manifold stud nut	$\frac{3}{8}$	19	T-5 1119
Flywheel crank shaft balance bolt nuts	$\frac{5}{8}$	20	110X 1820-4424
Flywheel to crank shaft bolt	$\frac{1}{2}$	18	110X 2218-4218
Flywheel guard screw	$\frac{1}{2}$	16	T-5 475-1416
Intake manifold stud nut	$\frac{1}{8}$	19	T-5 1119
Main bearing stud nut	$\frac{3}{4}$	24	110X 2224-4218

**BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON ESSEX "SUPER SIX"
CARS—MODEL 1927-1928—Continued**

Part Name	Size across Flats on Nuts	Q.D. Wrenches & Combinations Socket	Wrenches Welded and Fixed Type Sockets
Motor support to frame bolt & nut (rear).....	3/4	24	T-5 2224-4218
Motor support to frame bolt & nut (front).....	3/4	24	T-5 2224-4218
Motor drain plug	1 1/8	014	T-5
Timing gear cover bolts	1/2	16	110X 610 575-6116
Timer case to motor screw	1/2	16	T-5 575-1416
Water inlet to motor screw	1 5/8	18	T-5 610 575-1118
Water outlet to motor screw	1/2	16	T-5 610 6116-575
MUFFLER			
Muffler support bolt	1/2	16	310 575-1416
RADIATOR			
Radiator stud nut	1 1/8	19	T-5 1119-3119
REAR AXLE			
Differential carrier screw	1 1/8	18	110X 2216
Rear axle drain plug	5/8	018	210
Rear axle housing cover screw	1 5/8	18	T-5 610 6116
Rear axle shaft nut	1 1/8	30	110X 2830-4330
RUNNING BOARD			
Running board to support nut	1/2	16	T-15 210 575-2116
SPRINGS			
Front spring clip nut	3/4	24	110X 4218
Front spring shackle bolt nut	1 1/8	30	T-4 2830-4330
Rear spring clip nut	3/4	24	110X 4218
Rear spring shackle bolt nut	1 1/8	30	T-4 2830-4330
Spring rebound clamp bolt and nut	1/2	16	T-5 475-1416
STARTER			
Starter to motor screws	1 5/8	18	T-5 1218-575
STEERING GEAR			
Steering arm lever nut	1 1/8	30	110X 2830-4330
Steering case cover screw	1/2	16	T-5 475-1416
Steering gear case support screw	1 5/8	18	T-4 575-1618
Steering gear case support to frame nut	5/8	20	T-5 1820-2218
Steering post bracket clamp bolt	1/2	16	T-4 575-1618
Steering post bracket to cowl bolt	1 1/8	18	T-4 575-1318
TIRE CARRIER			
Tire carrier bracket to frame nut	1 1/8	18	T-5 575-1820
Tire carrier lock nut	3/4	24	500 5024
TRANSMISSION			
Pedal bracket to transmission case screw	1 5/8	18	T-5 575-1820
Transmission cover screw	1/2	16	T-5 610 1216-6116
Transmission housing to motor cap screw	3/8	28	110X 2830-4330
Transmission drain plug	1/2	16	T-5 2116
Universal housing bolt and nut	1/2	16	T-5 1316-575
WHEELS			
Hub bolt nuts	1 1/8	22	T-5 2220
Demountable rim nut	3/4	24	500 5024

Ford Model "A"

Owners Set

No. 16	— $\frac{1}{2}$ "	Hex. Socket	\$0.35
No. 18	— $\frac{1}{8}$ "	Hex. Socket35
No. 20	— $\frac{5}{8}$ "	Hex. Socket35
No. 22	— $\frac{1}{4}$ "	Hex. Socket35
No. 24	— $\frac{3}{4}$ "	Hex. Socket45
No. 28	— $\frac{7}{8}$ "	Hex. Socket45
No. T6	—	Extension Bar65
No. T-4	—	Sliding Tee Handle75
No. T-5	—	Q. D. Double End Offset75
No. 500	—	Dem. Rim Nut Speeder	1.20

\$5.65

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON FORD MODEL "A" CARS—MODEL 1927-1928

Part Name	Size across Flats on Nuts	Q.D. Wrenches & Combinations Socket	Wrenches Welded and Fixed Type Sockets
BODY PARTS			
Body to frame bolt nut (center and rear)	$\frac{1}{2}$	22	T-5 T-2 310 2422-522
Cowl bracket to frame bolt nut	$\frac{7}{8}$	18	310 3118-4118
BATTERY			
Battery clamp nuts	$\frac{5}{8}$	20	310 3120-4120
BUMPERS			
Front bumper to bracket nut	$\frac{7}{8}$	28	T-5 2830
Front bumper to frame bolt nut	$\frac{1}{2}$	24	T-5 2422
Rear bumper to frame bolt nut	$\frac{5}{8}$	20	T-5 1820-4424
Rear bumper to bracket nut	$\frac{7}{8}$	28	T-5 2830
Rear bumper to frame bolt nut	$\frac{1}{2}$	18	T-5 1420-4424
CARBURETOR			
Carburetor lock screw (below cowl)	$\frac{1}{2}$	16	T-4 1416-575
Carburetor to exhaust manifold screw	$\frac{1}{2}$	16	T-5 1416
DISTRIBUTOR			
Distributor lock screw nut	$\frac{3}{8}$	18	110X 575
BRAKES			
Brake adjusting stud (square)	$\frac{7}{8}$	014	911X-110X 4014
CLUTCH			
Clutch assembly stud nut	$\frac{1}{2}$	16	610 4116-3116
Clutch shaft nut	$1\frac{1}{4}$	40	T-6 110X 3640
FAN			
Fan shaft nut	$\frac{3}{8}$	20	T-4 1820-1218
Fan belt adjusting nut	$\frac{1}{2}$	18	T-4 1820-1218
FENDERS			
Front fender support to frame bolt	$\frac{5}{8}$	20	T-5 1820-2220
Front fender support to frame bolt nut	$\frac{1}{2}$	22	T-5 2422-1820
Front fender to apron bolt nut	$\frac{1}{2}$	16	110X 575-1316
Front fender support to frame bolt nut	$\frac{7}{8}$	18	T-5 575-144
Front fender to running board	$\frac{1}{2}$	16	911X 1116-1618
Rear fender to running board	$\frac{1}{2}$	16	911X 1116-1618
Rear fender to body screw	$\frac{1}{2}$	16	T-5 6116-575
FRONT AXLE			
Steering knuckle nut	$1\frac{1}{8}$	36	T-5 3640
Steering knuckle arm nut	$\frac{7}{8}$	25	T-5 2830-2224
Steering tie rod clamp bolt nut	$\frac{3}{8}$	18	T-4 575-1618
Steering tie rod end plug	1	T-1	T-4
Steering drag link plug	1	T-1	310
GASOLINE TANK			
Gas tank and cowl bolt and nut	$\frac{1}{2}$	16	911X 575-1416
GENERATOR			
Generator to motor bracket bolt	$\frac{5}{8}$	20	T-5 1820-4418X
Generator to motor bracket bolt nut	$\frac{3}{8}$	20	T-5 1820-4418X
Generator adjusting bracket arm to motor nut	$\frac{1}{2}$	18	T-5 4418X
HOUDAILLE SHOCK ABSORBERS			
Houdaille clamp to axle bolt nut	$\frac{7}{8}$	28	T-5 4330-2224
Houdaille arm adjusting nut	$\frac{3}{4}$	24	T-5 4218-2224

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON FORD MODEL "A"
CARS MODEL 1927-1928—Continued

Part Name	Size across Flats on Nuts	Q. D. Wrenches & Combinations Socket	Wrenches Handles	Wrenches Welded and Fixed Type Sockets
HEAD LAMP				
Head lamp stud nut (right hand only)	$\frac{3}{4}$	24	T-5	2422-4218
Head lamp tie rod to fender bracket bolt nut	$\frac{1}{2}$	22	T-5	2422-4330
MOTOR				
Connecting rod stud nut	$\frac{5}{8}$	20	310 110X	3120-1120
Exhaust manifold to cylinder stud nut	$\frac{1}{2}$	22	T-5	6122-2422
Exhaust manifold to pipe bolt nut	$\frac{1}{2}$	18	T-5	6118-1618
Flywheel to crank shaft stud nut	$\frac{3}{4}$	24	T-6 110X	3124-2224
Intake manifold to cylinder stud nut	$\frac{1}{2}$	22	T-5	6122-2422
Main bearing bolt head	$\frac{1}{2}$	018	T-5	4018-3018
Main bearing bolt nut	$\frac{3}{4}$	24	T-5 310	4124-4024
Center main bearing bolt nut (nut in oil chamber)	$\frac{3}{4}$	D24	110X	4024-4124
Motor bracket to frame nut	$\frac{3}{4}$	24	T-5	6124-4218
Motor drain cap	$1\frac{1}{2}$	36	T-5	3640-4236
Motor support screw (front)	$\frac{3}{4}$	24	110X	2224-1224
Mot. sup. scw. (rear) (frame brkt. must remove)	$\frac{3}{4}$	24	110X
Oil crank case to cylinder screws	$\frac{1}{2}$	16	310	4316-3116
Oil pump screen cover screws	$\frac{1}{2}$	14	210	2114-4114
Oil overflow pipe screw	$\frac{1}{2}$	16	T-5	6116-575
Timing gear cover screw	$\frac{1}{2}$	18	T-5	6118-3118
Cylinder head stud nuts	$\frac{1}{2}$	22	T-5	6122-2220
Valve cover screw	$\frac{1}{2}$	16	T-5	6116-575
Water inlet to cylinder screws	$\frac{1}{2}$	20	T-5	6120-2220
Water outlet to cylinder screws	$\frac{1}{2}$	22	T-5	6120-2220
Starting crank nut	$1\frac{3}{8}$	44X	T-4X
Universal ball cap to transmission housing screw	$\frac{3}{8}$	20	T-5	4020X-1120
Universal ball cap clamp bolt nut	$\frac{1}{2}$	18	T-5	2118-1118
MUFFLER				
Muffler support bolt and nut	$\frac{1}{2}$	16	310	3116-1214
RUNNING BOARD				
Running board to support bolt	$\frac{5}{8}$	020	210	2120-1220
RADIATOR				
Radiator to frame bolt nut	$\frac{1}{2}$	18	6310	6318
REAR AXLE				
Drive shaft pinion nut	$\frac{1}{2}$	30	T-5	2830-4330
Rear axle housing to differential screws	$\frac{1}{2}$	18	T-5	575-1416
Rear axle shaft nut	$\frac{1}{2}$	30	T-5	4330
Rear axle filler plug	$\frac{1}{2}$	714	210
Rear axle drain plug	$\frac{1}{2}$	714	210
Differential case bolt nut	$\frac{1}{2}$	18	T-5	4118-4424
Differential gear to differential case bolt nut	$\frac{1}{2}$	14	T-5	1416
RADIUS ROD				
Front radius rod to motor stud nut	$\frac{7}{8}$	28	T-5	2830-4330
Rear radius rod stud nut	$\frac{7}{8}$	28	T-5	2830-4330
SPRINGS				
Front spring clip nut	$\frac{3}{4}$	24	T-5	4218-2422
Front spring perch nut	$\frac{1}{2}$	30	T-5	4330
Front spring shackle nut	$\frac{1}{2}$	22	T-5	2422-4330
Rear spring clip nut	$\frac{7}{8}$	28	T-5	2224-4330
Rear spring shackle nut	$\frac{1}{2}$	22	T-5	2422-4330
STARTER				
Starter to motor screw	$\frac{1}{2}$	18	T-10 110X	1218
STEERING GEAR				
Steering gear arm clamp bolt nut	$\frac{5}{8}$	20	T-5	1820-1120
Steering gear cover screw	$\frac{1}{2}$	14	T-4	475-1416
Steering gear bracket to frame bolt nut	$\frac{5}{8}$	20	T-5	1820-144
Steering gear adjusting lock nut	$\frac{1}{2}$	24	T-4	1124-2422
Steering wheel nut	$\frac{1}{2}$	30	T-5	4320-4230
TRANSMISSION				
Transmission cover screw	$\frac{1}{2}$	16	T-5	4316-575
Transmission to cylinder screws	$\frac{1}{2}$	18	911X	1820-4424
Transmission drain plug	$\frac{1}{2}$	018	310
Transmission filler plug	$\frac{1}{2}$	018	310
Universal ball cap bolt and nut	$\frac{1}{2}$	18	1318-2018
WHEELS				
Wire wheel stud nut	$\frac{1}{2}$	22	500	5022-5204

Ford Model "T"

Owners Set

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON FORD MODEL "T" CARS

Part Name	Size across Flats on Nuts	Q. D. Wrenches & Combinations Socket	Wrenches Handles	Wrenches Welded and Fixed Type Sockets
BODY PARTS				
Body bracket connecting bolt	$\frac{1}{2}$ sq.	018	T-4	4219X
Body bracket connecting bolt nut	$\frac{1}{2}$	22	T-4	4330-2422
Dash bracket-to-dash bolt nut	$\frac{1}{2}$	16	T-4	4116-4320
Dash-to-body bolt nut	$\frac{1}{2}$	18	T-4	4218-1820
BATTERY				
Battery bracket bolt and nut	$\frac{9}{16}$	18	T-4	4218-1820
Battery clamp bolt nut	$\frac{1}{8}$	22	T-4	4330-2422
BRAKES				
Brake shoe support bolt	$\frac{1}{2}$	22	T-4	4330-2422
Brake shoe support bolt nut	$\frac{3}{4}$	24	T-4	4218-2422
CARBURETOR				
Carburetor flange bolt and nut	$\frac{1}{2}$	18	T-4	4418X-1318
COMMUTATOR				
Commutator case support bolt (without starter) ...	$\frac{9}{16}$	18	T-4	4218-1820
Commutator case support bolt (starter type)	$\frac{5}{8}$	20	T-4	4320-1820
Commutator contact point nut	$\frac{1}{8}$	104-475
Commutator lock nut	$\frac{3}{4}$	24	T-4	4218-2422
ENGINE				
Cam shaft bearing set screw	$\frac{9}{16}$	18	T-4	4218-1820
Cam shaft lock nut	Oval	438X	438X
Connecting rod bolt nut	$\frac{5}{8}$	T-20	T-5 310	3120-1218
Crank case bolt and nut	$\frac{1}{2}$	18	610 310	3118-1218
Crank case arm bolt and nut	$\frac{1}{2}$	18	T-4	4218-1820
Crank case front bearing screw	$\frac{5}{8}$	20	T-4	3120-6120
Crank case front bearing and spring clip nut ...	$\frac{3}{4}$	24	T-4	4218-2422
Crank case lower cover screw	$\frac{1}{2}$	16	T-5 310	3116-1214
Crank case oil drain plug	$\frac{1}{8}$	30	T-4	4330-2830
Crank shaft main bearing bolt	$\frac{9}{16}$ sq.	018	T-4	4219X
Crank shaft bearing nut	$\frac{3}{4}$	24	T-4	4218-2422
Cylinder cover and crank case bolt and nut	$\frac{1}{2}$	18	T-4	3118-2018
Cylinder front cover bolt and nut	$\frac{1}{8}$	18	T-4	4218-1820
Cylinder front cover cap screws	$\frac{1}{8}$	18	T-4	4218-1820
Cylinder front cover cap screw (starter type) ...	$\frac{5}{8}$	20	T-4	4320-1820
Cylinder head cap screws	$\frac{5}{8}$	20	500 T-10	4320-3120
Cylinder valve cover stud nut	$\frac{1}{8}$	18	T-4	4218-6118
Cylinder water inlet and outlet cap screw	$\frac{5}{8}$	20	T-4 110X	4320-1820
Engine base bolts and nuts	$\frac{1}{2}$	18	T-4 T-10	6118-3118
Flywheel cap screws	$\frac{1}{8}$	4422
Inlet and exhaust clamp stud nut	$\frac{1}{8}$	18	T-4 310	4218-6118
Piston pin clamp screw	$\frac{1}{8}$	4219X
Valve grinder (long)	4002
Valve grinder (short)	4003
FAN				
Fan adjusting screw	$\frac{9}{16}$	18	310 T-4	4218-3118
Fan bracket bolt	$\frac{3}{4}$	24	T-4	4218-2422
Fan shaft nut	$\frac{1}{2}$	22	T-4	4330-2422
FENDERS				
Fender eye bolt nuts	$\frac{1}{2}$	22	T-4	4330-2224
Front fender apron to frame bolt nut	$\frac{1}{2}$	16	T-4	4320-1416
Front fender iron bolt and nuts	$\frac{9}{16}$	18	T-4	4218-3118
Rear fender iron bolt nut	$\frac{1}{8}$	18	T-4	4218-1820
FRONT AXLE				
Adjusting cone (right and left)	Oval	451	5504-450
Ball socket bolt and nut	$\frac{1}{2}$	18	T-4	4218-1820
Radius rod ball cap stud nut	$\frac{1}{2}$	18	T-4 T-10	3118-1218
Spindle arm nut	$\frac{7}{8}$	28	T-4	4330-2830
Spindle bolt nut	$\frac{1}{2}$	24	911X	4218-2224
Spindle bolt with oiler	$\frac{1}{2}$	22	110X	4330-2422
Spindle connecting rod bolt nut	$\frac{1}{8}$	22	T-4	4330-2422
Spindle connecting rod bolt with oiler	$\frac{1}{8}$	22	T-4	4330-2422
Spindle nut (right and left)	$\frac{1}{2}$	451	5504
GASOLINE TANK				
Feed pipe pack nut	$\frac{5}{8}$	2018
Gas tank support to clamp bolt	$\frac{1}{2}$	T-16	310	1316-1618

**BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON FORD
MODEL "T" CARS—Continued**

Part Name	Size across Flats on Nuts	Q. D. Wrenches & Combinations Socket	Wrenches Welded and Fixed Type Sockets
HEAD LAMP			
Head lamp post nut	3/4	24	T-4 911X 4218-2422
MAGNETO			
Magnet cap screw	7/8	18	T-4 4218-1820
Magnet contact screw	7/8	1416	1416
MISCELLANEOUS			
Coil box nuts	1/2	16	T-4 4320-475
Horn bolt nuts	1/2	16	T-4 4320-1416
Spark plug—Champion X	1 1/8	16	4230
Tire holder bracket bolt nut	1/2	16	T-4 4320-475
Windshield hinge nut	3/4	20	T-4 2420-1820
MUFFLER			
Muffler head retainer bolt and nut	7/8	18	T-4 4218-3118
Muffler rod nut	1/2	16	T-4 310 4320-1214
RADIATOR			
Radiator stud nut	7/8	18	T-4 6310 4218-1820
REAR AXLE			
Axle housing bolt and nut	1/2	16	T-4 575-4116
Differential case stud nut	1 1/8	18	T-4 4218-6118
Differential drive gear screw	1/2	16	T-4 4116-4320
Drive shaft castle nut	1 1/8	30	T-4 110X 4330-2830
Drive shaft roller bearing cap screw	5/8	20	T-4 4320-1820
Drive shaft roller bearing stud nut	5/8	20	T-4 4320-2018
Drive shaft roller bearing set screw	5/8	20	T-4 4320-1820
Rear axle shaft castle nut	1 1/8	30	110X 4330-2830
Rear radius rod bolt and nut	3/4	24	T-5 4218-2422
Rear axle housing drain plug	1 1/8	30	T-4 4330-4230
RUNNING BOARD AND SHIELDS			
Running board to front fender bolt and nut	1/2	16	T-4 4320-1214
Running board to rear fender nut	1/2	16	T-4 4320-1214
SPRINGS			
Front and rear spring hanger nuts	1 1/8	22	T-4 4330-2224
Front spring clip nut	3/8	28	911X 4330-2830
Front spring perch nut	1 1/8	30	110X 4330-2830
Rear spring clip nut	3/8	28	911X 4330-2830
Rear spring perch nut	1	32	911X 3432
STEERING GEAR			
Steering connecting rod ball socket bolt & nut	7/8	18	T-4 4218-1218
Steering gear post castle nut	3/4	24	T-4 4218-2422
Steering post bracket bolt and nut	7/8	18	T-4 4218-1820
Steering tube flange screw nut	1/2	16	T-4 T-10 4116-1214
Steering yoke clamp bolt and nut	1 1/8	22	T-4 4330-2224
TRANSMISSION			
Brake and reverse support bolt nut	7/8	18	T-4 4218-1820
Clutch lever screw and nut	1 1/8	18	T-4 T-10 6118-3118
Clutch pedal support bolt	1 1/8	18	T-4 4218-1820
Clutch release fork clamp screw	1 1/8	18	T-4 T-10 3118-6118
Controller shaft bracket bolt and nut	1 1/2	16	T-4 4320-1416
Transmission band adjusting nut	1 1/8	16	4222X
Transmission band adjusting screw nut	1 1/8	16	4230
Transmission cover bolt and nut	7/8	18	T-4 310 4218-3118
Universal ball cap bolt and nut	7/8	18	T-4 4218-575
WHEELS			
Rim bolt nuts	5/8	20	500 5020-4320
Rear hub lock nut	1 1/8	30	110X 5504-4330
Wheel hub cap (front and rear)	1 5/8 oct.	16	5504
Wheel hub flange bolt nut	1 1/8	22	T-5 310 4330-2422

**ADDITIONAL BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON FORD
MODEL "T" TRUCK**

MISCELLANEOUS			
Brake shoe bolt nut	7/8	28	110X 2830-4330
Drive shaft tube flange bolt	3/4	24	T-4 4218-2422
Differential case bolt	5/8	20	110X 4320-1820
Differential case bolt nut	1 1/8	22	T-5 4330-1220
Hub flange bolt nut	1 1/8	22	T-5 4330-1220
Hub brake expander nut	7/8	28	T-4 4330-2830
Rear axle housing drain plug	1 1/8 sq.	018	T-4 4219X
Rear axle housing cap bolt	3/4	24	T-5 4218-2422
Rear spring clamp	7/8	18	T-4 4218-575
Rear radius rod bolt nut	7/8	28	110X 4330-2830
Rear spring hanger nut	7/8	28	110X 4330-2830

Hudson "Super Six"

Owners Set

No. 16	— $\frac{1}{2}$ "	Hex. Socket	\$0.35
No. 18	— $\frac{9}{16}$ "	Hex. Socket35
No. 20	— $\frac{5}{8}$ "	Hex. Socket35
No. 24	— $\frac{3}{4}$ "	Hex. Socket45
No. 25	— $\frac{3}{32}$ "	Hex. Socket45
No. 26	— $\frac{3}{32}$ "	Hex. Socket45
No. 28	— $\frac{7}{8}$ "	Hex. Socket45
No. T-5	—Q. D. Double End Offset	75
No. T-8	—Q. D. Extension Bar	70
No. 500	—Dem. Rim Nut Speeder		1.20
No. 3310	—Q. D. Tee Handle		1.00

\$6.50

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON HUDSON "SUPER SIX" CARS—MODEL 1927-1928

Part Name	Size across Flats on Nuts	Q. D. Wrenches & Combinations Socket	Wrenches Welded and Fixed Type Sockets
BODY PARTS			
Body to frame bolt nut	$\frac{3}{4}$	24	T-2 310
Dash to body nut	$\frac{7}{8}$	14	T-5
BATTERY			
Battery bracket clamp nut	$\frac{1}{2}$	16	T-4
BRAKES			
Brake band adjusting nut (rear) upper	$\frac{11}{16}$	31	110X
Brake band adjusting nut (rear) lower	$\frac{3}{4}$	24	T-4
Brake band adjusting nut front (upper)	$\frac{3}{4}$	24	110X
Brake band adjusting nut front (lower)	$\frac{3}{4}$	24	110X
BUMPERS			
Bumper bracket to frame bolt	$\frac{7}{8}$	18	T-5
Bumper to bracket bolt	$\frac{3}{8}$	20	T-4
CARBURETOR			
Carburetor to cylinder nut	$\frac{9}{16}$	18	T-4
Carburetor to exhaust manifold nut	$\frac{1}{2}$	18	T-5
CLUTCH			
Clutch housing to cylinder bolt	$\frac{3}{4}$	24	T-5
Clutch housing to cylinder bolt nut	$\frac{1}{2}$	16	T-5
FAN			
Fan bracket adjusting clamp bolt	$\frac{3}{4}$	24	110X
FENDERS			
Front fender bracket to frame bolt	$\frac{7}{8}$	18	T-5
Front fender to bracket nut	$\frac{1}{2}$	18	T-5
Rear fender to body bolt	$\frac{1}{2}$	16	T-5
Rear fender to body bolt	$\frac{3}{4}$	24	T-5
FRONT AXLE			
Steering spindle nut	$\frac{13}{16}$	44X	T-4X
Steering spindle arm nut	$\frac{13}{16}$	44X	T-4X
Steering arm ball nut	$\frac{11}{16}$	30	T-5
GASOLINE TANK			
Gas tank support nut	$\frac{7}{8}$	18	T-5 310
Gas tank drain plug	$\frac{1}{2}$	14	T-5 210
GENERATOR			
Generator bracket nut	$\frac{3}{4}$	24	T-5
Generator to crank case bolt	$\frac{7}{8}$	28	T-5
HEAD LAMP			
Head lamp bracket to fender nut	$\frac{7}{8}$	28	110X
Head lamp stud nut	$\frac{1}{2}$	18	911X
Head lamp tie rod to fender nut	$\frac{1}{2}$	18	T-5

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON HUDSON "SUPER SIX" CARS—MODEL 1927-1928—Continued

Part Name	Size across Flats on Nuts	Q D. Socket	Wrenches & Combinations Handles	Wrenches Welded and Fixed Type Sockets
MOTOR				
Cam shaft gear screws	$\frac{1}{8}$	22	T-5	2422
Connecting rod stud nut	$\frac{3}{8}$	20	310 110X	3120 2218
Cylinder to base nut	$\frac{3}{8}$	28	T-4	2224-2830
Cylinder to crank case nut	$\frac{1}{2}$	18	T-5 610	6118-3118
Cylinder head stud nut	$\frac{1}{2}$	25	T-5	1125
Exhaust manifold to cylinder screws	$\frac{1}{2}$	18	T-5 610	6118-2118
Flywheel to crank shaft bolt nut	$\frac{3}{4}$	24	110X	2224-4218
Flywheel counter balance stud nut	$\frac{3}{4}$	24	T-5	2224-4218
Flywheel guard screw	$\frac{1}{2}$	16	T-5	475-575
Horn bracket to frame nuts	$\frac{1}{2}$	16	T-5	575-1416
Main bearing stud nut	$\frac{3}{4}$	24	110X	2224-4218
Motor support bolt and nut	$\frac{3}{4}$	24	T-5	2224-4218
Motor drain plug	$\frac{1}{2}$	718	T-5
Timing gear cover screws	$\frac{1}{2}$	16	T-5 610	1820-6116
Timer stand to frame screws	$\frac{3}{4}$	24	T-5	4218-2422
Timer to stand screws	$\frac{1}{2}$	18	T-5	575-1416
Valve cover nut	$\frac{1}{2}$	16	T-5 610	575-2116
Water pump cover screws	$\frac{1}{2}$	14	110X	475-1416
Water pump bracket to motor screw	$\frac{1}{8}$	18	T-5	575-1820
Water inlet connecting nut	$\frac{1}{2}$	16	T-4	575-1618
Water outlet connection to cylinder screw	$\frac{1}{8}$	18	T-5	575-1820
MUFFLER				
Muffler to pipe bolt	$\frac{1}{2}$	16	T-5 310	575-3116
Muffler support bolt	$\frac{1}{2}$	16	T-5	1316-575
Muffler tail pipe support bolt	$\frac{1}{2}$	16	T-5	1316-575
RADIATOR				
Radiator support stud nut	$\frac{3}{4}$	24	T-6 110X	2224
REAR AXLE				
Differential case cap screw	$\frac{3}{16}$	31	110X
Rear axle shaft nut	$1\frac{1}{8}$	46X	T-4X
Rear axle drain plug	$\frac{3}{8}$	020	210
Rear axle filler plug	$\frac{1}{8}$	026	T-5
Rear axle cover screws	$\frac{1}{8}$	18	T-5 610	3118-6118
Rear axle differential carrier housing cap screws	$\frac{3}{16}$	31	T-5
Rear axle pinion bearing clamp bolt	$\frac{3}{4}$	24	T-5	2422-4424
RUNNING BOARD				
Running board to support bolt nut	$\frac{3}{8}$	18	T-15	575-2118
Running board to fender bolt	$\frac{1}{4}$	18	T-5	575-1820
SPRINGS				
Front spring shackle bolt (rear)	$\frac{1}{2}$	26	110X	1126-4926
Front spring shackle bolt nut (rear)	$\frac{3}{8}$	28	911X	2830-4330
Front spring bolt nut (front)	$1\frac{1}{4}$	34	110X	3432-1003
Front spring clip nuts	$\frac{3}{8}$	28	T-5	2830-4330
Front rebound clamp bolt nut	$\frac{1}{2}$	16	T-4	475-1416
Rear spring shackle bolt nut (rear)	$\frac{1}{2}$	30	110X	2830-4330
Rear spring shackle bolt nut (front)	$\frac{3}{16}$	31	T-5
Rear spring rebound clamp bolt	$\frac{1}{2}$	16	T-5	575-1316
Rear spring clip nut	$\frac{3}{8}$	28	T-5	2830-4330
STARTER				
Starter bracket screws	$\frac{3}{4}$	24	T-5	4218-2422
STEERING GEAR				
Steering gear case stud nut	$\frac{3}{4}$	24	T-5	2422-4218
Steering gear case bracket clamp bolt	$\frac{1}{2}$	16	T-5	575-1618
Steering gear to bracket bolt	$\frac{3}{4}$	24	T-5	2422-4218
TIRE CARRIER				
Tire carrier to frame nut	$\frac{3}{4}$	24	T-5	2224-4218
Tire carrier lock nut	$\frac{3}{4}$	24	500	5024
TRANSMISSION				
Transmission cover screws	$\frac{1}{2}$	16	T-5	575-1316
Transmission drain plug	$\frac{3}{4}$	024	T-5
Transmission oil level plug	$\frac{1}{8}$	014	T-5
Transmission rear bearing cover screw	$\frac{1}{8}$	18	T-5	575-1618
Transmission to motor bolt	$\frac{3}{4}$	24	T-5	4424-1124
Pedal bracket bolt	$\frac{1}{2}$	18	T-5	1318-1618
WHEELS				
Hub bolt nut	$\frac{3}{8}$	25	T-5	1125
Demountable rim nut	$\frac{3}{4}$	24	500	5024

Hupmobile "Six"

Owners Set

No. 16	— $\frac{1}{2}$ " Hex. Socket	\$0.35
No. 18	— $\frac{9}{16}$ " Hex. Socket35
No. 20	— $\frac{5}{8}$ " Hex. Socket35
No. 22	— $1\frac{1}{8}$ " Hex. Socket35
No. 24	— $3\frac{3}{4}$ " Hex. Socket45
No. 26	— $1\frac{1}{4}$ " Hex. Socket45
No. 28	— $\frac{7}{8}$ " Hex. Socket45
No. T-5	—Q. D. Double End Offset75
No. T-8	—Q. D. Extension Bar70
No. 500	—Dem. Rim Bolt Nut	1.20
No. 3310	—Q. D. Tee Handle	1.00

\$6.40

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON HUPMOBILE "SIX" CARS—MODEL 1928

Part Name	Size across Flats on Nuts	Q.D. Wrenches & Combinations Socket	Wrenches Welded and Fixed Type Sockets
BODY PARTS			
Body to frame bolt nut	$\frac{3}{8}$	18	T-2 110X310 518-1618
BATTERY			
Battery box clamp bolt nut	$\frac{1}{2}$	16	T-4 575-1416
BRAKES			
Front brake adjusting cam nut	$\frac{3}{8}$	18	110X 575-1618
Front brake lock bolt nut	$\frac{3}{8}$	18	110X 575-1618
Front brake cross shaft support bolt	$\frac{3}{8}$	18	110X 575-1218
Front brake cross shaft bracket bolts	$\frac{1}{2}$	16	T-5 575-1216
Rear brake adjusting cam nut	$\frac{3}{8}$	18	110X 575-1618
Rear brake lock bolt nut	$\frac{3}{8}$	18	110X 575-1618
Rear brake cross shaft support bolt	$\frac{1}{2}$	16	T-5 575-1416
Rear brake cross shaft lever bolt	$\frac{3}{8}$	18	110X 575-1618
Front rear stop bolt	$\frac{3}{8}$	18	110X 575-1618
BUMPERS			
Front bumper bracket to frame bolt	$\frac{3}{8}$	18	110X 575-1618
Front bumper to bracket screw	$\frac{5}{8}$	20	110X 1120-1820
Rear bumper bracket to frame screw	$\frac{3}{8}$	18	110X 575-1618
Rear bumper to bracket screw	$\frac{5}{8}$	20	110X 144-1820
CARBURETOR			
Carburetor to intake manifold screw	$\frac{3}{8}$ 1318
CLUTCH			
Clutch to flywheel cap screw	$\frac{3}{8}$	18	T-5 575-1218
Clutch release link adjusting nut	$\frac{3}{8}$	20	T-5 1820-4424
Clutch release link adjusting nut	$\frac{3}{8}$	18	T-5 575-1820
FAN			
Fan shaft blade screws	$\frac{1}{2}$	16 1316
FENDERS			
Front fender support to frame bolt nut	$\frac{3}{8}$	18	110X 575-1618
Front fender to frame bolt	$\frac{3}{8}$	14	T-5 475-1416
Front fender to running board shield nut	$\frac{3}{8}$	14	T-5 475-1416
Front fender to running board bolt nut	$\frac{3}{8}$	14	T-5 475-1416
Rear fender to body screws	$\frac{1}{2}$	16	T-5 575-2216
Rear fender to shield screws	$\frac{3}{8}$	14	T-5 610 475-6114
FRONT AXLE			
Steering knuckle spindle nut	$1\frac{1}{8}$	36	110X 3640
Steering knuckle arm nut	$1\frac{1}{8}$	36	110X 3640
Steering knuckle tie rod ball stud nut	$\frac{3}{8}$	28	110X 4330-2830
Steering tie rod drag link plug	$1\frac{1}{8}$	T-1	T-5
Drag link plug	1	T-1	210
GASOLINE TANK			
Gas tank support bolt nut	$\frac{3}{8}$	18	310 575-3118
Gas tank drain plug	$\frac{3}{8}$	012	T-5 210
GENERATOR			
Generator to motor screws	$\frac{5}{8}$	20	T-5 1218
HEAD LAMP			
Head lamp stud nut	$\frac{3}{4}$	24	110X 2224-2422
Head lamp bracket to fender nut	$\frac{3}{8}$	18	T-5 575-1618
Tail lamp to bracket nut	$\frac{3}{8}$ 1318
MOTOR			
Cam shaft gear nut	$\frac{7}{8}$	14	T-5 1416
Connecting rod bolt nut	$\frac{3}{8}$	18	T-5 2218-3118
Cylinder head stud nut	$\frac{3}{8}$	20	T-5 3120-2220
Exhaust manifold to cylinder stud nut	$\frac{3}{8}$	18	T-5 210 575-2118

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON HUPMOBILE "SIX"
CARS—MODEL 1928—Continued

Part Name	Nuts Flats on Size across	Socket Combinations Q. D. Wrenches &	Handles Type Sockets Welded and Fixed Wrenches
Exhaust manifold to pipe bolt nut	$\frac{1}{8}$	18	T-5 575-1618
Flywheel guard screws	$\frac{1}{2}$	16	310 3116-4116
Intake manifold to cylinder screws	$\frac{1}{8}$	18	T-5 210 575-2118
Heater plate screw	$\frac{1}{2}$	16	T-5 575-1416
Intake manifold to heater screw	$\frac{1}{8}$	18	T-5 575-1618
Main bearing stud nut	$\frac{3}{4}$	24	T-5 1224-2224
Motor drain plug	$1\frac{1}{8}$	36	T-5 3640
Motor support bolt (front)	$\frac{3}{4}$	24	T-5 1224
Motor support bolt (rear)	$\frac{1}{2}$	30	110X 2830-4330
Oil pan to cylinder screws	$\frac{1}{2}$	16	310 3116-4116
Oil pump screen flange screw	$\frac{1}{2}$	16	210 475-2116
Timing gear cover bolt nut	$\frac{1}{2}$	16	T-5 575-6116
Valve cover screws	$\frac{1}{2}$	16	T-5 210 575-2116
Water inlet to cylinder screws	$\frac{1}{2}$	16	T-5 210 575-2116
Water outlet connection screws	$\frac{1}{2}$	16	T-5 575-1416
Water pump to cylinder screws	$\frac{1}{2}$ 1316
MUFFLER			
Muffler support bolt	$\frac{1}{2}$	16	T-5 210 575-2116
Muffler to pipe bolt	$\frac{1}{2}$	16	T-5 210 575-2116
Muffler tail support bolt	$\frac{1}{2}$	16	210 575-2116
RADIATOR			
Radiator support stud nut	$\frac{1}{8}$	18	310 1218-3118
REAR AXLE			
Differential drive pinion bearing adj. lock nut	$\frac{5}{8}$	20	T-5 4424-1820
Differential drive pinion bearing sleeve lock nut	$\frac{3}{8}$	20	T-5 4424-1820
Differential carrier cap screw	$\frac{3}{4}$	24	110X 2224-4218
Rear axle shaft nut	$1\frac{1}{8}$	46X	T-4X
Rear axle cover screw	$\frac{1}{8}$	18	T-5 2118-6118
Rear axle drain plug	$\frac{1}{2}$	016	T-5
Rear axle filler plug	$\frac{1}{8}$	718	T-5
RUNNING BOARD			
Running board to support bolt nut	$\frac{3}{4}$	24	110X 2224-4218
Running board to shield bolt nut	$\frac{1}{8}$	14	210 475-2116
SHOCK ABSORBERS			
Shock absorber bracket bolt nut (front)	$\frac{3}{4}$	24	110X 1124-4218
Shock absorber bracket bolt nut (rear)	$\frac{3}{4}$	28	110X 4330-2830
SPRINGS			
Front spring bolt nut (front)	$\frac{1}{2}$	30	110X 2830-4330
Front spring bolt nut (rear)	$\frac{1}{2}$	30	110X 2830-4330
Front spring clip nut	$\frac{3}{4}$	24	T-5 4218-2224
Front spring clamp bolt nut	$\frac{1}{2}$	16	T-4 575-1316
Front spring bolt	$\frac{1}{2}$	26	110X 1126
Rear spring bolt nut (front)	$1\frac{1}{8}$	34	110X 1003-3432
Rear spring bolt nut (rear)	$\frac{1}{2}$	30	110X 2830-4330
Rear spring bolt nut	$\frac{1}{2}$	26	110X 1126
Rear spring clamp bolt nut	$\frac{1}{2}$	16	T-4 575-1316
Rear spring clip nut	$\frac{3}{4}$	28	T-5 2224-2830
STARTER			
Starter to cylinder screw	$\frac{1}{8}$	18	T-5 575-1218
STEERING GEAR			
Steering gear adjusting screw	$\frac{1}{2}$	012	T-5
Steering gear case cover screw	$\frac{1}{2}$	16	T-4 475-1316
Steering gear lever nut	$1\frac{1}{4}$	40	110X 3640
Steering gear support to frame bolt	$\frac{1}{2}$	18	110X 575-1618
Steering post bracket to cowl bolt	$\frac{1}{2}$	16	T-5 575-1316
Steering gear oil plug	$\frac{1}{8}$	014	T-5
TRANSMISSION			
Transmission cover screw	$\frac{1}{8}$	18	310 575-3118
Transmission to cylinder screws	$\frac{3}{4}$	24	T-5 2224-2422
Transmission rear main bearing screw	$\frac{1}{2}$	16	T-5 575-1316
Transmission reverse gear cover screw	$\frac{1}{2}$	16	T-5 575-1316
Transmission main shaft flange nut
Transmission drain plug	$\frac{3}{4}$	024	T-5
Transmission filler plug	$\frac{3}{4}$	024	T-5
Speedometer drive gear housing to trans. screw	$\frac{1}{2}$	16	T-5 575-1618
Universal joint bolt (front and rear)	$\frac{1}{2}$ 1316
Universal joint bolt (front and rear)	$\frac{1}{8}$	18	T-5 1318-575
WHEELS (DISC)			
Demountable disc wheel stud nut	$\frac{3}{4}$	24	500 5024
WHEELS (WOOD)			
Demountable rim bolt nut	$\frac{3}{4}$	24	500 5024
Hub bolt nut	$\frac{1}{8}$	22	T-5 310 1220-3122

General

Car Owners Set

For all cars not individually listed in the following pages this set has been found to be highly satisfactory. This set will handle the adjustments, and repairs of the various cars registered below. If a prospect comes in for a socket or handle for a particular job on any car listed on this page, sell him the complete set.

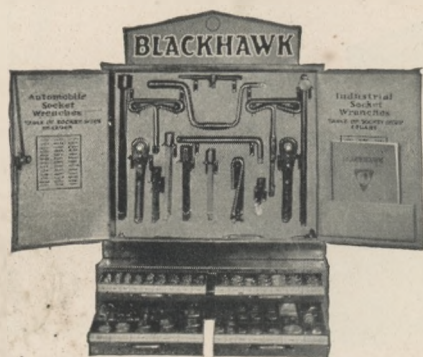
Many of your customers will want a sturdy carrying case. On Page 38 you'll find these attractive steel cases cataloged. Ask your jobber's salesman to provide you with at least one each of the Model A, B, and C Case.

No. 16	— $\frac{1}{2}$ " Hexagon socket\$0.35
No. 18	— $\frac{9}{16}$ " Hexagon socket35
No. 20	— $\frac{5}{8}$ " Hexagon socket35
No. 22	— $1\frac{1}{16}$ " Hexagon socket35
No. 24	— $\frac{3}{4}$ " Hexagon socket45
No. 28	— $\frac{7}{8}$ " Hexagon socket45
No. T-4	—Offset and Tee75
No. T-5	—Double end handle75
No. T-10	—10" extension bar75
No. 3310	—12" Tee handle 1.00
No. 500	—Brace 1.20
Set complete	—\$6.75

Cars for Which This Set Is Especially Recommended Are Listed Below

Auburn	Kissel
Durant	Lincoln
Elcar	Locomobile
Erskine	Moon
Falcon-Knight	Peerless
Franklin	Pierce-Arrow
Gardner	Stearns-Knight
Gray	Stutz
Jordan	Velie

BLACKHAWK Cabinet Assortments of Q. D. Wrenches



Nos. 1 & 1A Cabinets

The cabinet is all steel, beautifully lithographed in four colors. The lower part is arranged with drawers for sockets, as well as other items contained in cabinet.

This cabinet contains the most complete set of wrenches and combinations for garage or service station use, manufacturer or farmer.

Size of Cabinet: 28" High, 25 $\frac{1}{4}$ " Wide, and 11 $\frac{3}{4}$ " Deep.

No. 1 Stock Cabinet Contains WRENCH HANDLES AND PARTS

- Three No. T-4 offset and T handles.
- Three No. T-5 double end handles.
- Four No. 110X offset handles.
- Four No. T-15 half speeder or crank handles.
- Four No. 3310 long T handles.
- Four No. 500 brace wrenches.
- Four No. 610 speeders, 19 $\frac{1}{8}$ in. overall.
- Four No. 911X ratchet handles, 10 in. long.
- Two No. T-3 reversible ratchets.
- Four No. T-60 extension bars, 6 in., with speed grip.
- Four No. T-8 extension bars, 8 in. long.
- Four No. T-10 extension bars, 10 in. long.
- Two No. T-4X heavy duty sliding tee.
- Two No. T-8X heavy duty extension bar, 8 $\frac{1}{2}$ in. long.
- Two No. T-17X heavy duty extension bar, 17 in. long.

HEXAGON SOCKETS

- Six No. 14 hexagon sockets.
- Ten each Nos. 16, 18, 20 and 24 hexagon sockets.
- Six each Nos. 22 and 28 hexagon sockets.
- Five each Nos. 19, 25, 26 and 30 hexagon sockets.
- Three each Nos. 31, 34 and 36 hexagon sockets.
- Four No. 32 hexagon sockets.
- Two each Nos. 40, 36X, 40X, 44X, 46X, 48X, 50X and 52X hexagon sockets.

SQUARE SOCKETS

- Three each Nos. 012, 014, 016, 018 and 020 square sockets.
- Two each Nos. 019, 022, 024, 028, and 032 square sockets.

UNIVERSAL JOINTS

- Two each Nos. T-16, T-18, T-20, T-22 and T-24 universal joints.
- One No. T-28 universal joint.
- Three No. T-2 universal joints.

ADAPTERS

- Two each Nos. T-9, T-9X, T-7 and T-7X.

TIE ROD SOCKETS

- Three No. T-1 tie rod sockets.

VALVE GRINDER ATTACHMENTS

- Three No. T-11 valve grinder attachments.

SPARK PLUG SOCKETS

- Two each Nos. 128, 130 and 136 spark plug sockets.

TOTAL CONTENTS—216 tools.

No. 1 Cabinet Complete\$156.70

No. 1A Stock Cabinet Contains WRENCH HANDLES AND PARTS

- Two No. T-4 offset and T handles.
- One No. T-5 double end handle.
- Two No. 110X offset handles.
- Two No. T-15 half speeder or crank handles.
- Three No. 3310 long T handles.
- Two No. 500 brace wrenches.
- Two No. 610 speeders, 19 $\frac{1}{8}$ in. overall.
- Two No. 911X ratchet handles, 10 in. long.
- Two No. T-60 extension bars, 6 in., with speed grip.
- One No. T-3 reversible ratchet.
- Two No. T-8X extension bars, 8 in. long.
- Two No. T-10 extension bars, 10 in. long.
- One No. T-4X heavy duty sliding tee.
- One No. T-8X heavy duty extension bar, 8 $\frac{1}{2}$ in. long.
- One No. T-17X heavy duty extension bar, 17 in. long.

HEXAGON SOCKETS

- Three No. 14 hexagon sockets.
- Six each Nos. 16, 20, and 24 hexagon sockets.
- Eight No. 18 hexagon sockets.
- Four No. 22 hexagon sockets.
- Three each Nos. 19, 25, 26 and 28 hexagon sockets.
- Two each Nos. 30, 31, 32 and 34 hexagon sockets.
- One each Nos. 36, 40, 36X, 40X, 44X, 46X, 48X, 50X and 52X hexagon sockets.

SQUARE SOCKETS

- One each Nos. 012, 014, 016, 019, 022, 024, 028 square sockets.
- Two each Nos. 018 and 020 square sockets.

UNIVERSAL JOINTS

- One each Nos. T-16, T-18 and T-20 universal joints.
- Two No. T-2 universal joints.

ADAPTERS

- One Nos. T-9, T-9X, T-7 and T-7X.

TIE ROD SOCKETS

- One No. T-1 tie rod socket.

VALVE GRINDER ATTACHMENTS

- Two No. T-11 valve grinder attachments.

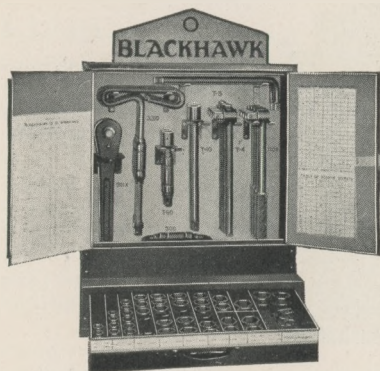
SPARK PLUG SOCKETS

- One each Nos. 128, 130 and 136 spark plug sockets.

TOTAL CONTENTS—114 tools.

No. 1A Cabinet Complete\$89.40

BLACKHAWK No. 2 Cabinet Assortment of Q. D. Wrenches



An Inexpensive Merchandiser

This cabinet was especially designed to meet the demand for an inexpensive assortment of wrenches containing all the most popular sizes of sockets and Q. D. Handles.

Every hardware, accessory and parts dealer will find this merchandiser a real profit making silent salesman. Sets of wrenches or individual wrenches can be made up for mechanics or for any car. "Wrench Manual" furnished with cabinet tells you just what size is required for every bolt or nut on any car.

Table of socket sizes listed on the inside panel of one door, and a quick reference price chart on the other. No time wasted making sales. Complete in every detail.

All steel cabinet, beautifully lithographed in three colors. Size is 19 $\frac{3}{4}$ " high, 16 $\frac{1}{4}$ " wide and 8 $\frac{3}{4}$ " deep. Each drawer compartment is labeled in front showing contents.

CONTENTS

HANDLES AND ATTACHMENTS

- Four No. T4 offset and T handles
- Four No. T5 double end handles.
- Four No. 110X offset handles.
- Four No. 3310 long T handles.
- Four No. 500 brace wrenches.
- Two No. 911X ratchet wrenches, 10 in. long.
- Two No. T13 ratchet wrench lugs.
- Two No. T2 Universal Joints.
- Three No. T11 valve grinder attachments.
- Two No. T10 extension bars, 10 in. long.
- Two No. T60 extension bars, 6 in. with speed grip.

HEXAGON SOCKETS

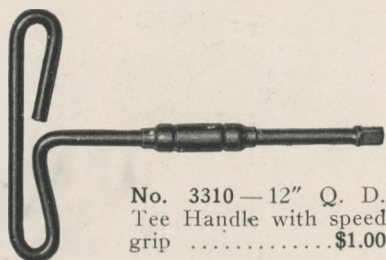
- Eight Nos. 18 and 20.
- Six Nos. 16, 22 and 24.
- Four No. 14.
- Three Nos. 26 and 28.
- Two Nos. 19, 25, 30 and 32.

SQUARE SOCKETS

- Three No. 018.

No. 2 Stock Cabinet Assortment—Contains 88 tools. Weight of wrenches 54 lbs. Weight of cabinet 16 lbs. List complete\$54.45

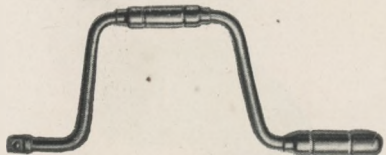
BLACKHAWK Q. D. Handles



No. 3310—12" Q. D. Tee Handle with speed grip\$1.00



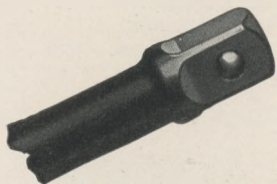
No. 610—19" Q. D. Speeder Handle, with steel knob, $\frac{1}{8}$ " dia.\$1.05



No. 500—Q. D. Brace Handle, $\frac{1}{2}$ " dia. One piece steel grips\$1.20

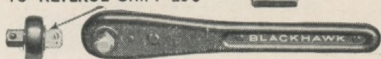


No. T-15 — Crank handle, used where speeder is inaccessible. Handle $4\frac{1}{4}$ ", shank 5", dia. $\frac{5}{8}$ ".\$1.00

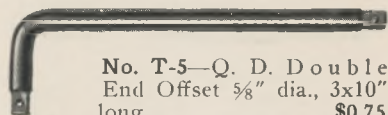


Q. D. handles have solid milled shoulder providing unusual strength at point of greatest strain. Shoulder also prevents sockets from slipping over handle. An exclusive Blackhawk feature.

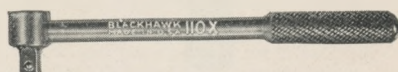
TO REVERSE-SHIFT LUG



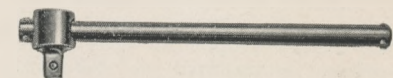
No. 911-X—Q. D. Ratchet Wrench, 10" Handle. Very strong. No complicated change mechanism, easily reversed\$3.00



No. T-5—Q. D. Double End Offset $\frac{5}{8}$ " dia., 3x10" long\$0.75



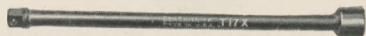
No. 110-X—Q. D. Offset Handle, $\frac{5}{8}$ " dia., 10" long\$0.90



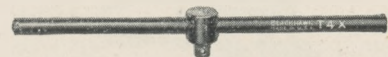
No. T-4—Q. D. Sliding Tee Handle $1\frac{1}{8}$ " dia., $10\frac{1}{4}$ " long, used with extension bars. Makes either L or Tee wrenches\$0.75



No. T-8X—Heavy duty extension bar $8\frac{1}{2}$ " long, $1\frac{1}{8}$ " dia. with $\frac{3}{4}$ " square end. Just the thing for jobs on trucks, tractors or heavy machinery\$1.20



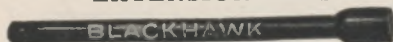
No. T-17X—This bar same as T-8X except that it is 17" long.\$1.40



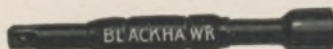
No. T-4X—Heavy duty sliding Tee handle 18" long, $1\frac{1}{8}$ " dia., with friction head to retain the bar at any position in the head.\$1.50

BLACKHAWK Q. D. Attachments

EXTENSION BARS



Nos.	Length	Weight	Each
T-6	6 in.	7 oz.	\$0.65
T-8	8 in.	10 oz.	.70
T-10	10 in.	13 oz.	.75



Nos.	With Speed Grip Length	Weight	Each
T-60	10 in.	12 oz.	.75



T9-X

SOCKET ADAPTERS

No. T-7X—Adapter for sockets having $\frac{3}{4}$ " square handle openings to fit handles having $\frac{5}{8}$ " square lug. Each\$0.75

No. T-9X—Adapter for heavy duty sockets to standard $\frac{1}{2}$ " handles. Each\$0.50



T-9

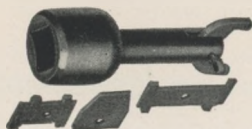
No. T-7—Adapter to accommodate sockets having $\frac{5}{8}$ " square handle opening to fit $\frac{3}{4}$ " square heavy duty handles. Each\$0.75

No. T-9—Adapter for standard $\frac{1}{2}$ " sockets to $\frac{3}{4}$ " heavy duty handles. Each\$0.50



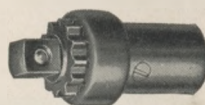
No. T-1—Tie rod or drag link adjusting wrench. Each\$0.50

No. T-1X—For heavy duty work75



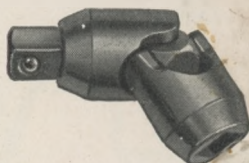
No. T-11—For any Q. D. Speeder handle. Points will fit all valves. Very useful. Each.....\$0.50
Set 4 extra points25

RATCHETS



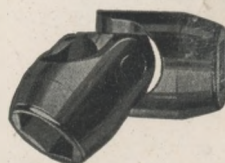
No. T-3\$2.25

UNIVERSAL JOINTS



No. T-2\$1.65

UNIVERSAL JOINT SOCKETS



Used in connection with all Q. D. handles. Are made extra strong, properly heat treated. Save you lots of time reaching those nuts hidden under crank cases that cannot be reached with regular sockets.

No.	Socket Sizes	Each
T-16	$\frac{1}{2}$ " hexagon	\$1.50
T-18	$\frac{9}{16}$ " hexagon	1.50
T-20	$\frac{5}{8}$ " hexagon	1.50
T-22	$\frac{11}{16}$ " hexagon	1.75
T-24	$\frac{3}{4}$ " hexagon	1.75
T-26	$\frac{13}{16}$ " hexagon	1.75
T-28	$\frac{7}{8}$ " hexagon	1.75

Weight 7 oz. each.

SPARK PLUG SOCKETS



No. 128— $\frac{7}{8}$ " hexagon plugs ..\$0.65
No. 130— $\frac{1}{2}$ " (Ford size)65
No. 132—Metric (Hud.-Essex) .75
No. 136— $1\frac{1}{8}$ " hexagon plugs .. .75

BLACKHAWK Q. D. SOCKETS



STANDARD Q. D. HEXAGON SOCKETS
 $\frac{1}{2}$ " Sq. Handle Openings
 Table of Standard Hex. Sockets

Socket No.	Socket Size	U. S. S. Nuts and Bolts	Hex. Head Cap Screws U. S. Std.	S. A. E. Std. Nuts and Cap Screws	Mfg. Std. Bolt Hds.	Coach Screws	List Price
14	7-16		1-4	1-4	1-4		.35
16	1-2	1-4	5-16	5-16			.35
18	9-16		3-8	3-8		3-8	.35
19	19-32	5-16					.35
20	5-8		7-16	7-16	3-8		.35
22	11-16	3-8					.35
24	3-4		1-2	1-2		1-2	.45
25	25-32	7-16					.45
26	13-16		9-16		1-2		.45
28	7-8	1-2	5-8	9-16			.45
30	15-16			5-8		5-8	.55
31	31-32	9-16					.55
32	1		3-4	11-16	5-8		.55
34	1:1-16	5-8		3-4			.65
36	1:1-8		7-8			3-4	.65
40	1:1-4	3-4	1	7-8			.65

STANDARD Q. D. DOUBLE HEXAGON SOCKETS
 $\frac{1}{2}$ " Sq. Handle Openings
 Table of Double Hex. Sockets

Socket No.	Socket Size	U. S. S. Nuts and Bolts	Hex. Head Cap Screws U. S. Std.	S. A. E. Std. Nuts and Cap Screws	Mfg. Std. Bolt Hds.	Coach Screws	List Price
D14	7-16		1-4	1-4	1-4		.40
D16	1-2	1-4	5-16	5-16			.40
D18	9-16		3-8	3-8		3-8	.40
D19	19-32	5-16					.40
D20	5-8		7-16	7-16	3-8		.40
D22	11-16	3-8					.50
D24	3-4		1-2	1-2		1-2	.50
D25	25-32	7-16					.60
D26	13-16		9-16		1-2		.60
D28	7-8	1-2	5-8	9-16			.60

Double Hex. Sockets not in Cabinet Assortment.

STANDARD Q. D. SQUARE SOCKETS
 $\frac{1}{2}$ " Sq. Handle Openings
 Table of Square Sockets

Socket No.	Socket Size	U. S. S. Nuts and Bolts	U. S. S. Cap Screws	Square Head Set Screws	Coach Screws	List Price
012	3-8		1-4	3-8	1-4	.35
014	7-16		5-16	7-16		.35
016	1-2	1-4	3-8	1-2		.40
018	9-16		7-16	9-16	3-8	.40
019	19-32	5-16				.45
020	5-8		1-2	5-8		.45
022	11-16	3-8	9-16			.45
024	3-4		5-8	3-4	1-2	.55
025	25-32	7-16				.55
026	13-16					.55
028	7-8	1-2	3-4	7-8		.65
030	15-16				5-8	.65
032	1	9-16		1		.65
034	1:1-16	5-8				.80
040	1:1-4	3-4	1	1:1-4		.80

HEAVY DUTY Q. D. SOCKETS
 $\frac{1}{2}$ " Sq. Handle Openings
 Sockets are interchangeable with Std. or Extra Heavy Duty Sockets or Handles by use of Adapters
 Table of Heavy Duty Hex. Sockets

Socket No.	Socket Size	U. S. S. Nuts and Bolts	Hex. Head Cap Screws U. S. Std.	S. A. E. Std. Nuts and Cap Screws	Mfg. Std. Bolt Hds.	Coach Screws	List Price
30x	15-16			5-8		5-8	.55
32x	1		3-4	11-16	5-8		.55
34x	1:1-16	5-8		3-4			.65
36x	1:1-8		7-8			3-4	.70
38x	1:3-16				3-4		.70
40x	1:1-4	3-4	1	7-8			.70
42x	1:5-16					7-8	.80
44x	1:3-8		1:1-8		7-8		.80
46x	1:7-16	7-8		1			.80
48x	1:1-2		1:1-4			1	1.00
50x	1:9-16				1		1.00
52x	1:5-8	1		1:1-8			1.20

BLACKHAWK Cases for Q. D. Wrench Sets

Stamped from twenty gauge sheet steel, finished in bright black baked enamel, handles securely fastened.

Every dealer who has one of our stock cabinets should put in a stock of these boxes in order to be able to make up sets for use with the various makes of cars. List of tools used in the various car sets will be found in our special Q. D. Wrench Manual, "A Set for Every Car."



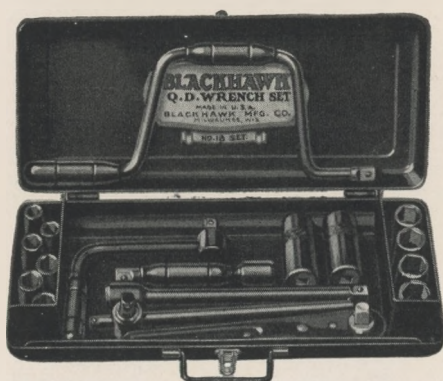
No. C

All cases finished in bright black baked enamel.

No. A—16 in. long, 6¾ in. wide, 2½ in. high. For car owners' sets.....	\$2.50
No. B—19⅞ in. long, 5⅞ in. wide, 2½ in. high	2.50
No. C—19⅞ in. long, 8⅞ in. wide, 2½ in. high	3.00
No. D—23⅞ in. long, 11 in. wide, 2½ in. high	6.00
No. H—11 in. long, 4¾ in. wide, 1¾ in. high	1.75

BLACKHAWK Q. D. Socket Wrench Sets

No. 18A SET



Set contains 18 tools. A very handy compact set of Q. D. wrenches, handles and sockets for mechanics. Also makes a very compact set for car owner who makes his own repairs.

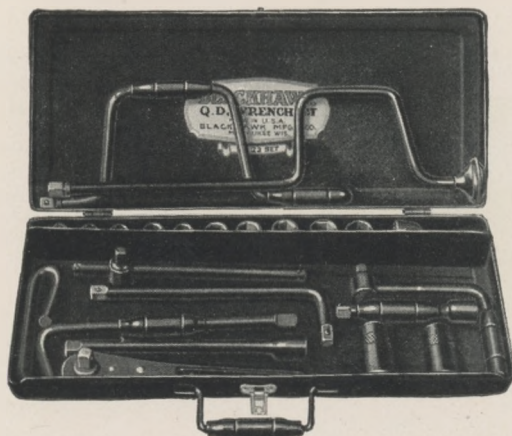
Contents of Set

- One No. 911X ratchet handle.
- One No. T-4 sliding tee and off-set handle.
- One No. T-15 half speeder handle.
- One No. T-60 extension bar with speed grip.
- One No. T-10 extension bar.
- One No. 500 brace handle.
- One each Nos. 128 and 136 spark plug sockets.
- One each Nos. 14, 16, 18, 19, 20, 22, 24, 25, 26 and 28 hexagon sockets.

No. 18A Set—Complete, packed in Metal Case No. A\$14.60
Weight 15 lbs.

BLACKHAWK Q. D. Socket Wrench Sets

No. 22C SET



Set contains 22 tools, covering complete range of handles and 10 popular sizes of hexagon sockets. Especially adapted for mechanics.

Contents of Set

- One No. 911X ratchet handle.
- One No. 610 speeder handle.
- One No. 500 brace handle.
- One No. T-5 offset handle.
- One No. T-10 extension bar.
- One No. T-60 speed grip extension bar.
- One No. T-2 Universal joint.
- One No. T-4 sliding tee.
- One No. 3310 tee handle with speed grip.

One No. T-11 valve grinder attachment.

One each Nos. 130 and 136 spark plug sockets.

One each Nos. 14, 16, 18, 19, 20, 22, 24, 25, 26 and 28 hexagon sockets.

No. 22C Set—Complete, packed in Metal Case No. C\$18.95
Weight Per Set 21 lbs.

Set contains 32 tools. A very complete set for garage use. Will give the mechanic the range of sizes and types of handles he needs for almost any kind of work.

Contents of Set

- One No. 911X ratchet handle.
- One No. 610 speeder handle.
- One No. 500 brace handle.
- One No. T-10 extension bar.
- One No. T-60 extension bar with speed grip.
- One No. T2 universal joint handle.
- One No. T-4 sliding tee.
- One No. 3310 tee handle with speed grip.

One No. T-11 valve grinder attachments.

One No. 110X offset handle.

One No. T-1 tie rod socket.

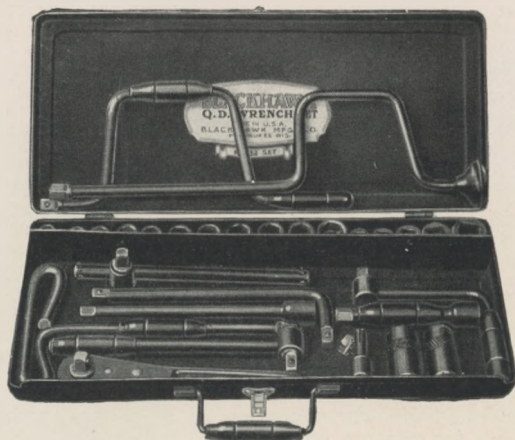
One each Nos. 012, 014, 016, 018 and 020 square sockets.

One each Nos. 14, 16, 18, 19, 20, 22, 24, 25, 26, 28, 30, 31, 32 and 34 hexagon sockets.

One each Nos. 130 and 136 spark plug sockets.

No. 32C Set—Complete in Metal Case No. C\$23.65
Weight Per Set 23½ lbs.

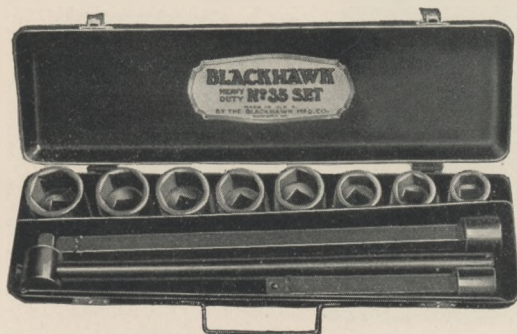
No. 32C SET



BLACKHAWK Q. D. Socket Wrench Sets

These sets can be made up from your cabinet assortment. Your jobber can supply you with steel cases.

No. 35B HEAVY DUTY SET



One No. T-8X extension bar, 8½ in. long.
One No. T-17X extension bar, 17 in. long.
Eight hexagon sockets, sizes 1½ to 1¾ in. Nos. 36X, 38X, 40X, 44X, 46X, 48X, 50X and 52X.

No. 35B Set—Complete in Metal Case No. B 12.95
No. 36B Set—(Same as No. 35B plus Heavy Duty Ratchet No. 916)... 20.00

Weight Per Set 20½ lbs.

Heavy duty socket and handles for industrial use, trucks, tractors, farm engines and machinery.

Every garage should have one of these sets, especially for wheel, drive shaft, axle shaft and steering arm nuts. Case is made of 20 gauge steel.

Contents of Set

One No. T-4X sliding tee handle, 19 in. long, bar made from 1½ in. stock with ¾ in. square shank on sliding socket adapter.

Contents of Set

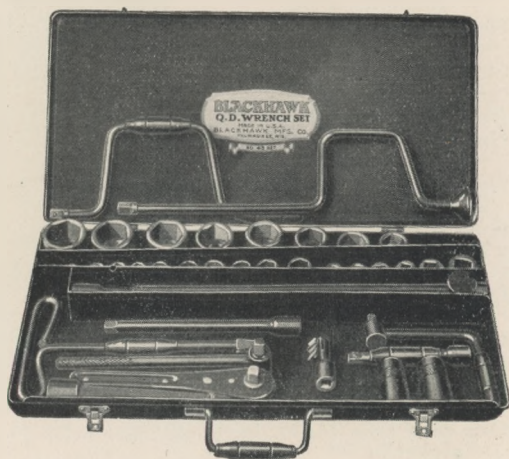
Set contains 43 tools. A superior service set of Q. D. wrenches. Made up by combining No. 32 regular service set and No. 35 heavy duty set and all tools combining all the tools contained in No. 32 regular service set and No. 35 heavy duty set.

With this set the mechanic has every necessary tool for working on all automobiles and largest trucks.

No. 43D Set—Complete in metal Case No. D \$36.95

Weight Per Set 48½ lbs.

No. 43D SET



Push the sale of the metal-case set idea to mechanics, car owners, farmers and industrial concerns.

SPARK PLUG SIZES

Blackhawk
Socket

Name of Car	Model	1928	1927	1926	No.
Auburn	66	$\frac{1}{8}$	$\frac{1}{8}$...	130
Auburn	77	$\frac{1}{8}$	$\frac{1}{8}$...	130
Auburn	88 Special	$\frac{1}{8}$	$\frac{1}{8}$...	130
Buick	Master	$\frac{7}{8}$	$\frac{7}{8}$	$\frac{7}{8}$	128
Buick	Standard	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{7}{8}$	3329
Chandler	Royal-8	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Chandler	Royal-6	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Chandler	Big-6	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Chandler	31 Special	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Cadillac	341	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Chrysler	52	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Chrysler	62	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Chrysler	72	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Chrysler	80	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Chevrolet	Four	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Chevrolet	Four	$\frac{1}{8}$	136
Diana	Eight	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Dodge	Four	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Dodge	Six	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Dodge	Victory-6	$\frac{1}{8}$	136
Elcar	8-78	$\frac{1}{8}$	136
Erskine	Six	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Essex	Six	1	1	1	132
Falcon-Knight	Eight	$\frac{7}{8}$	$\frac{7}{8}$	$\frac{7}{8}$	128
Flint	60	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Flint	80	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Ford	T	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	130
Ford	A	$\frac{1}{8}$	$\frac{1}{8}$...	128
Franklin	Eight	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	130
Gardner	Eight	$\frac{1}{8}$	$\frac{1}{8}$...	130
Hudson	Super-6	1	1	1	132
Hupmobile	A-Six	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Hupmobile	Century Eight	1	132
Jordan	Eight	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Jordan	Six	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Kissel	Big-8	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Kissel	Small-8	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Kissel	Eight	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
La Salle	Eight	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Lincoln	Eight	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Marmon	Small Eight	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	130
Marmon	Big Eight	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Moon	660 Small-6	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Moon	672 Big-6	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Nash	Advanced-Six	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{3}{8}$	3329
Nash	Special-Six	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{3}{8}$	3329
Nash	Standard-Six	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Oakland	All-American-6	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Oldsmobile	Eight	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Oldsmobile	Six	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{7}{8}$	3329
Oldsmobile	Six 1928	1	132
Packard	Eight	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Packard	Six	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Paige	6-45 & 6-45A	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Paige	6-65	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Paige	6-75	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Paige	8-85	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Peerless	6-60	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Peerless	6-80	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Peerless	8-69	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Peerless	6-90	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Pierce-Arrow	80	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Pierce-Arrow	81	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Pontiac	Six	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Reo	Wolverine	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{7}{8}$	130
Reo	Flying Cloud	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{7}{8}$	130
Star	Six	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Star	Four	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Stearns-Knight	Eight	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{3}{8}$	3329
Studebaker	Std. Dictator-6	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{3}{8}$	3731
Studebaker	Com-6	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{3}{8}$	3731
Studebaker	President-8	$\frac{1}{8}$	136
Stutz	Six	1	1	1	132
Stutz	Eight	1	1	1	132
Willys-Knight	66A-6	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Willys-Knight	70A-6	1	1	1	132
Whippet	93A Four	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136
Whippet	96 Six	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	136

La Salle

Owners Set

No. 16	— $\frac{1}{2}$ " Hex. Socket	\$0.35
No. 18	— $\frac{5}{16}$ " Hex. Socket35
No. 20	— $\frac{3}{8}$ " Hex. Socket35
No. 22	— $\frac{1}{2}$ " Hex. Socket35
No. 24	— $\frac{3}{4}$ " Hex. Socket45
No. 25	— $\frac{1}{2}$ " Hex. Socket45
No. 28	— $\frac{7}{8}$ " Hex. Socket45
No. 34	— $1\frac{1}{8}$ " Hex. Socket65
No. T-5	—Q. D. Double End Offset75
No. T-8	—Q. D. Extension Bar70
No. 500	—Dem. Rim Nut Speeder	1.20
No. 3310	—Q. D. Tee Handle	1.00

\$7.05

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON LA SALLE CARS MODEL 1927-1928

Part Name	Size across Flats on Nuts	Q.D. Wrenches & Combinations Socket	Wrenches Welded and Fixed Type Sockets
BODY PARTS			
Body to frame	$\frac{3}{8}$	25	T-5 310 3125
BATTERY			
Battery box clamp nuts	$\frac{1}{2}$	16	T-5 575-1618
BRAKES			
Brake countershaft bracket nut	$\frac{3}{8}$	18	T-5 575-2018
Brake lever adjusting screw (rear)	$\frac{1}{2}$	16	T-2 6310 6316-575
Brake lever adjusting screw (front)	$\frac{3}{8}$	18	6310 6318-1820
Brake front guard nut	$\frac{5}{8}$	20	T-5 1820-2018
BUMPERS			
Front and rear bumpers	$\frac{5}{8}$	20	T-5 144-1820
Front tie rod	$\frac{1}{2}$	16	T-5 575-1618
CARBURETOR			
Carburetor to manifold nut	$\frac{3}{8}$	18	6310 6318-575
Carburetor to heater	$\frac{1}{8}$	18	6310 6318-575
CLUTCH			
Clutch to motor housing	$\frac{3}{8}$	20	110X 1820-4424
FAN			
Adjusting nut	$1\frac{1}{2}$	48X	T-4X T-17X
FENDERS			
Front fender to frame	$\frac{3}{8}$	18	T-2 6310
Rear fender to body	$\frac{1}{2}$	16	6310 6316-575
Fender to running board	$\frac{1}{2}$	16	T-4 6310 6316-575
FRONT AXLE			
Steering knuckle lever nut	$1\frac{1}{4}$	40	110X 3640
Steering knuckle nut	$1\frac{3}{4}$	52X	T-4X
Tie rod ball nut	$1\frac{1}{8}$	34	110X 1003-3432
Drag link plug	$1\frac{1}{8}$	T-1X	310
Tie rod plug	1	T-1	T-5
Drag link ball nut	$1\frac{1}{8}$	34	110X 1003-3432
GASOLINE TANK			
Hanger cap screw	$\frac{5}{8}$	20	T-4 1820-2018
Gas tank drain plug	$1\frac{1}{8}$	34	110X 1003-3432
GENERATOR			
Generator support bolt nut	$1\frac{1}{2}$	22	T-8 500 1220-2220
HEAD LAMP			
Head lamp and fender support nut	$\frac{5}{8}$	20	T-5 1820-2018
MOTOR			
Connecting rod stud nut	$\frac{3}{8}$	18	T-5 310 3118-2216
Cylinder to base stud nut	$\frac{5}{8}$	20	T-2 6310

**BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON LA SALLE CARS
MODEL 1927-1928—Continued**

Part Name	Size across Flats on Nuts	Q.D. Wrenches & Combinations		Wrenches Welded and Fixed Type Sockets
		Socket	Handles	
Cylinder head stud nut	1 1/8	22	6310
Exhaust manifold to cylinder block stud nut	3/8	18	6310	6318
Exhaust manifold to pipe bolt and nut	3/8	18	6310	6318
Intake manifold to cylinder stud nut	3/8	18	6310	6318
Motor support bolt and nut (front)	3/8	20	T-6 110X	575-1220
Motor support nut (rear)	1 3/8	36	T-8 911X
Oil pan bolt	1 1/2	16	310	3116-6116
Oil pan drain plug	1	32	110X	3432
Drip pan nut	1 1/2	16	T-5	575-1214
Timer gear case screw	3/8	18	T-4	3118-6118
Lower hose connecting cap screw	3/8	18	T-4	1820-575
Distributor attaching nut	1/2	16	6310	6316
Water outlet connection cap screw	3/8	18	T-2 6310	575-6318
MUFFLER				
Muffler to pipe nut	3/8	18	T-5	1820-4424
Muffler hanger to frame	3/8	18	T-5	575-1820
Exhaust pipe to motor nut	3/8	20	T-5	1820-2018
Exhaust pipe clamp nut	1/2	16	T-5	575-1618
Exhaust pipe rear hanger nut	1/2	16	T-5	575-1618
REAR AXLE				
Rear axle housing cap screw	3/8	18	T-5	1820-4424
Rear axle drain plug	1 1/2	34	110X	1003-3432
Rear axle filler plug	1 1/2	48X	T-4X T-17X
Universal housing nut	3/8	20	T-5	1820-2018
Propeller shaft ball housing nut	3/8	20	T-5	1820-2018
Rear brake adjusting nut	3/4	24	110X	4218-4424
RUNNING BOARD				
Running board to apron bolt and nut	1 1/8	14	T-5	475-1416
Running board to support nut	1/2	16	T-5	575-1618
SPRINGS				
Front spring clamp bolt nut	1/2	16	T-5	475-1416
Front spring clip nut	3/8	28	110X	2830-4330
Front spring shackle bolt nut	1 1/2	36	110X	3640
Rear spring clip nut	3/8	28	110X	2830-4330
Rear spring shackle bolt nut	1 1/2	36	110X	3640
Rear spring rear bracket nut	3/8	18	6310	6318-575
STARTER				
Starter housing to case cap screw	3/8	20	T-5	1820-4424
Starter pedal to motor bracket screw	3/8	18	T-5	575-2018
STEERING GEAR				
Steering post bracket to cowl bolt and nut	3/8	20	T-5	1820-2018
Steering gear bracket to frame bolt and nut	3/4	24	T-5 6310	2422-4218
Steering gear housing clamp bolt and nut	3/8	18	T-4	575-1618
Steering gear arm nut	1 1/2	48X	T-4X T-17X
TIRE CARRIER				
Tire carrier to frame	3/4	24	110X	2224-4218
Tire carrier to frame	3/8	18	6310	6318-575
TRANSMISSION				
Transmission bottom cover stud nut	3/8	18	T-5	575-3118
Transmission power take off cover screw	3/8	18	T-5	575-1820
Transmission case to motor cap screw	3/8	20	T-5	4424-144
Transmission case to air pump	3/8	18	T-4 6310	575-1618
Transmission case to gear shift lever case	3/8	18	T-5	575-1618
Trans. case to propeller shaft ball hous. stud nut..	3/8	20	T-5	144-4424
Transmission drain plug	1 1/2	48X	T-4X
Transmission filler plug	1 1/2	018	110X
WHEELS				
Rim nut	3/4	24	500	5024
Hub nut	3/4	24	500	5024-2224

Marmon "8" Model "68"

Owners Set

No. 16	— $\frac{1}{2}$ "	Hex. Socket	\$0.35
No. 18	— $\frac{1}{8}$ "	Hex. Socket35
No. 20	— $\frac{5}{8}$ "	Hex. Socket35
No. 24	— $\frac{3}{4}$ "	Hex. Socket45
No. 28	— $\frac{7}{8}$ "	Hex. Socket45
No. T-4	—	Sliding Tee Handle75
No. T-5	—	Q. D. Double End Offset75
No. T-8	—	Q. D. Extension Bar70
No. 500	—	Dem. Rim Nut Speeder	1.20
No. 3310	—	Q. D. Tee Handle	1.00

\$6.35

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON MARMON "8" MODEL No. "68" CARS—1928

Part Name	Size across Flats on Nuts	Q. D. Wrenches & Combinations Socket Handles	Wrenches Welded and Fixed Type Sockets
BODY			
Body to frame bolt nuts	$\frac{3}{4}$	020	T-5
BATTERY			
Battery box clamp bolt nut	$\frac{1}{4}$	16	T-5
BRAKES			
Front brake adjusting nut	$\frac{3}{4}$	24	110X
Front cross shaft bracket bolts	$\frac{1}{2}$	18	T-5
Front cross shaft clamp bolt	$\frac{1}{2}$	16	T-5
Front brake lever clamp bolt nut	$\frac{1}{2}$	18	110X
Rear brake adjusting nut	$\frac{3}{4}$	24	T-5
Rear brake cross shaft clamp bolt	$\frac{1}{2}$	16	T-5
Front & rear brake flange to housing screw	$\frac{1}{2}$	18	110X
Front and rear brake anchor bolt nuts	$\frac{3}{8}$	28	110X
BUMPERS			
Front bumper to bracket screw	$\frac{3}{8}$	28	110X
Front bumper bracket to frame screw	$\frac{3}{8}$	28	T-5
Front bumper to bracket screw	$\frac{3}{8}$	28	110X
Rear bumper bracket to frame screw	$\frac{3}{8}$	20	110X
CARBURETOR			
Carburetor to intake manifold screw	$\frac{1}{2}$
CLUTCH			
Clutch pedal bracket to transmission hous. screw	$\frac{9}{16}$	18	T-5
DISTRIBUTOR			
Distributor clamp screw	$\frac{1}{2}$	16	T-5
FAN			
Fan blade screw	$\frac{1}{2}$	14	T-5
Fan bracket to cylinder screw	$\frac{1}{2}$
FENDERS			
Front fender support to frame bolt nut	$\frac{1}{2}$	16	T-5
Front fender to running board shield nut	$\frac{1}{2}$	16	110X
Front fender to running board bolt nut	$\frac{1}{2}$	16	110X
Rear fender to body screws	$\frac{1}{2}$	18	610 T-2
Rear fender to shield screws	$\frac{1}{2}$	16	T-5
Rear fender shield to body nuts	$\frac{1}{4}$	14	T-5
FRONT AXLE			
Steering knuckle spindle nut	1	32	110X
Steering knuckle arm nut	$\frac{1}{2}$	34	110X
Steering tie rod ball stud nut	$\frac{3}{4}$	24	T-5
Steering tie rod drag link plug	$\frac{1}{8}$	T-1	T-5
King pin screw lock nut	$\frac{1}{2}$
GASOLINE TANK			
Gas tank drain plug	$\frac{1}{2}$	016	T-5
GENERATOR			
Clamp bolt nut	$\frac{1}{2}$	16	T-5
HEAD LAMP			
Head lamp stud nut	$\frac{3}{8}$	28	T-5
Head lamp bracket to fender nut	$\frac{1}{2}$	16	T-5

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON MARMON
"8" MODEL No. "68" CARS—1928—Continued

Part Name	Size across Flats on Nuts	Q.D. Wrenches & Combinations Socket	Wrenches Welded and Fixed Type Sockets
MOTOR			
Cylinder head stud nut	$\frac{5}{8}$	20	T-5 310 3120-2218
Exhaust and intake manifold stud nut	$\frac{3}{8}$	18	T-5 310 3118-1218
Flywheel to crank shaft cap screw	$\frac{1}{2}$	16	T-5 575-1618
Heater to exhaust manifold	$\frac{1}{2}$	18	T-5 310 575-3118
Heater to intake manifold	$\frac{1}{2}$	16	T-5 575-1618
Motor drain plug	$\frac{1}{2}$	016	T-5
Motor support bolt (front)	$\frac{5}{8}$	20	T-4 1820-4424
Motor support bolt (rear)	$\frac{5}{8}$	20	T-4 1820-4424
Exhaust manifold to exhaust pipe bolt nut	$\frac{5}{8}$	20	T-5 1820-4424
Oil pan to cylinder screw	$\frac{1}{2}$	16	310 3116-1216
Timing gear cover screw	$\frac{1}{2}$	16	610 T-5 575-6116
Valve cover screws	$\frac{1}{2}$	16	T-5 310 575-3116
Water outlet to cylinder screw	$\frac{1}{2}$	16	610 T-5 575-6116
Water inlet to cylinder screw	$\frac{1}{2}$	16	T-5 310 575-3116
Water pump to cylinder screw	$\frac{1}{2}$	16	610 T-5 575-6116
RADIATOR			
Radiator support bracket stud nut	$\frac{5}{8}$	20	6310
Radiator support bracket screw nut	$\frac{1}{2}$	16	T-5 575-1618
MUFFLER			
Muffler support bolt nut	$\frac{1}{2}$	16	T-5 575-1618
Muffler to pipe bolt nut	$\frac{1}{2}$	18	T-5 575-1618
Muffler tail pipe support bolt nut	$\frac{1}{2}$	18	T-5 575-1820
REAR AXLE			
Rear axle shaft nut	$\frac{1}{4}$	40	110X 3640
Rear axle drain plug	$\frac{1}{2}$	716	T-5
Rear axle cover screw	$\frac{1}{2}$	18	T-5 610 575-6118
RUNNING BOARD			
Running board support bolt nut	$\frac{5}{8}$	18	T-5 575-1820
Running board to shield nut	$\frac{1}{2}$	14	T-5 475-1416
SHOCK ABSORBER			
Shock absorber bracket bolt nut	$\frac{3}{4}$	24	T-5 2422-4218
SPRINGS			
Front spring bolt nut (front)	$\frac{5}{8}$	20	T-5 1820-4424
Front spring bolt nut (rear)	$\frac{5}{8}$	20	T-5 1820-4424
Front spring clip nut	$\frac{1}{2}$	28	110X 2830-4330
Front spring clamp bolt nut	$\frac{1}{2}$	18	T-5 575-1618
Rear spring bolt nut (front)	$\frac{5}{8}$	20	T-5 310 1820-3120
Rear spring bolt nut (rear)	$\frac{5}{8}$	20	T-5 310 3120-1220
Rear spring clip nut	$\frac{1}{2}$	24	110X 2422-4218
Rear spring clamp nut	$\frac{1}{2}$	18	T-5 575-1618
STARTER			
Starter to cylinder screw	$\frac{5}{8}$	16	T-5 310 575-3116
STEERING GEAR			
Steering gear cover plate screw	$\frac{1}{2}$	16	T-5 310 575-3116
Steering gear adjusting screw	$\frac{3}{8}$	012	T-5
Steering gear grease plug	$\frac{1}{2}$	014	T-5
Steering gear support to frame bolt nut	$\frac{1}{2}$	18	110X 575-1618
Steering gear arm nut	$\frac{1}{4}$	40	110X 3640
TRANSMISSION			
Transmission cover screws	$\frac{1}{2}$	16	T-5 610 1216-6116
Transmission to cylinder screw	$\frac{1}{2}$	18	T-5 4424-4218
Transmission reverse gear cover screw	$\frac{1}{2}$	18	110X 2018-1318
Transmission drain plug	$\frac{1}{2}$	018	T-5
Transmission filler plug	$\frac{1}{2}$	018	T-5
Universal joint bolt nut	$\frac{1}{2}$	16	T-5 575-1618
Transmission to flywheel housing screw	$\frac{3}{4}$	24	T-5 2422-4218
TIRE CARRIER			
Tire carrier lock nut	$\frac{3}{4}$	24	500 5024
WHEELS (WOOD)			
Demountable rim bolt nut	$\frac{1}{2}$	24	500 5024
Hub bolt nut	$\frac{1}{2}$	22	T-5 1220-2220
SPARK PLUG			
Champion	$\frac{1}{2}$	130	T-5 3731

Nash "Advance Six"

Owners Set

No. 16	— $\frac{1}{2}$ "	Hex. Socket	\$0.35
No. 18	— $\frac{3}{8}$ "	Hex. Socket35
No. 20	— $\frac{5}{8}$ "	Hex. Socket35
No. 22	— $\frac{1}{4}$ "	Hex. Socket35
No. 24	— $\frac{3}{4}$ "	Hex. Socket45
No. 28	— $\frac{7}{8}$ "	Hex. Socket45
No. 30	— $\frac{15}{16}$ "	Hex. Socket55
No. T-4	—	Sliding Tee Handle75
No. T-5	—	Q. D. Double End Offset75
No. T-8	—	Q. D. Extension Bar70
No. 500	—	Dem. Rim Nut Speeder	1.20
No. 3310	—	Q. D. Tee Handle	1.00

\$7.25

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON NASH "ADVANCED SIX" CARS—MODEL 1927-1928

Part Name	Size across Flats on Nuts	Q.D. Wrenches & Combinations Socket	Wrenches Welded and Fixed Type Sockets
BODY PARTS			
Body to frame bolt nut	$\frac{3}{4}$	24	T-5 110X 2224-524
BATTERY			
Battery bracket clamp nut	$\frac{5}{8}$	20	310 3120-1220
BRAKES			
Front brake adjusting screw	$\frac{5}{8}$	20	T-4 1820
Front brake adjusting screw lock nut	$\frac{3}{4}$	24	T-4 2422
Front brake lever pin lock bolt	$\frac{5}{8}$	20	110X 1820
Front brake lever pin lock nut	$\frac{5}{8}$	20	110X 1820
Front brake cross shaft lever bolts & nuts	$\frac{3}{4}$	18	T-4 575-1618
Rear brake adjusting nut	$\frac{3}{4}$	24	T-4 2224-1224
Rear brake band support screw	$\frac{1}{2}$	14	T-4 475
Foot brake pedal adjusting nut	$\frac{1}{2}$	22	310 3122-2422
Emergency brake adjusting nut	$\frac{3}{4}$	24	T-5 2422
BUMPERS			
Front bumper bracket to frame bolt nut	$\frac{1}{2}$	30	110X 2830-4330
Front bumper bracket to frame bolt nut	$\frac{3}{4}$	24	110X 4218-4424
Front bumper to bracket screw	$\frac{5}{8}$	20	T-4 1820
Rear bumper bracket to frame screw	$\frac{5}{8}$	20	T-4 1820
Rear bumper to bracket bolt nut	$\frac{3}{8}$	28	110X 2830-4330
CARBURETOR			
Carburetor to heater screw	$\frac{1}{2}$ 1318
CLUTCH			
Clutch to flywheel screws	$\frac{7}{8}$	28	T-5 110X 3830-4330
Clutch lever adjusting stud nut	$\frac{1}{2}$	18	110X 575-4424
Clutch adjusting screw	$\frac{1}{2}$	18	911X 575-1218
DIFFERENTIAL			
Differential carrier cap screw	$\frac{7}{8}$	28	T-5 1128-2830
Differential case bolt and nut	$\frac{1}{2}$	18	T-5 3118-1218
DISTRIBUTOR			
Distributor lock screw nut	$\frac{1}{2}$	18	T-4 575-1218
FAN			
Fan shaft nut	$\frac{7}{8}$	28	911X 2224-1224
Fan to generator bolts	$\frac{1}{2}$	18	110X 1318-1820
FENDERS			
Front fender support to frame bolt	$\frac{1}{2}$	16	T-5 575-1618
Front fender to frame bolts	$\frac{1}{2}$	16	T-4 575-1618
Rear fender to body screws	$\frac{1}{2}$	18	T-5 575-1218
Fender to running board bolt nuts	$\frac{1}{2}$	018	210
FRONT AXLE			
Steering knuckle nut	$1\frac{1}{4}$	40	110X 3640
Steering knuckle arm nut	$1\frac{1}{2}$	42X	T-4X T-8X
Steering knuckle arm ball nut	$\frac{3}{4}$	28	210 2128-2224
Steering tie rod clevis nut	$\frac{3}{4}$	28	T-5 4330-2830
Steering tie rod clevis clamp bolt nut	$\frac{1}{2}$	18	T-4 575-1618
Drag link plug	$1\frac{1}{2}$..	310
GASOLINE TANK			
Gas tank strap support bolt nut	$\frac{1}{2}$	18	310 3118-6118
GENERATOR			
Generator to motor screws	$\frac{3}{4}$	24	T-5 2224-1224
HEAD LAMP			
Head lamp stud nut	$1\frac{1}{2}$	42X	T-4X
Head lamp stud clamp bolt nut	$\frac{1}{2}$	18	T-4 575-4424
Head lamp bracket to fender nut	$\frac{1}{2}$ 1318

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON NASH "ADVANCED SIX" CARS—MODEL 1927-1928—Continued

Part Name	Size across Flats on Nuts	Q.D. Wrenches & Combinations Socket Handles	Wrenches Welded and Fixed Type Sockets
HEAD LAMP			
MOTOR			
Crank shaft to flywheel bolts	$\frac{3}{4}$	28	T-5 1224-2224
Connecting rod bolt nut	$\frac{3}{8}$	20	T-5 310 3120-1220
Cam shaft bearing screws	$\frac{1}{2}$	20	T-4 4320-1820
Cam shaft nut	$1\frac{3}{8}$	52X	T-4X
Cylinder head stud nut (14" Speeder overall)	$\frac{3}{4}$	24	T-6 911X 2224-1224
Exhaust manifold to pipe screw	$\frac{1}{2}$	18	T-5 575-1618
Exhaust & intake manifold stud nut	$\frac{5}{8}$	20	1320
Flywheel guard screws	$\frac{1}{2}$	16	3116-4116
Heater to manifold screws	$\frac{1}{2}$	18	3110 4118-3118
Main bearing cap screws	$\frac{1}{2}$	24	T-5 2224-1224
Motor drain plug	$\frac{1}{2}$	016	210
Motor support bolt (rear)	$\frac{1}{2}$	30	911X 2830-4330
Motor support bolt (front)	$\frac{1}{2}$	24	3110 3124-1224
Motor support front bracket to frame bolt	$\frac{1}{2}$	30	T-5 2830-4330
Oil pan to cylinder screws	$\frac{1}{2}$	16	3110 3116-4116
Rear motor support bracket stud nut	$\frac{3}{4}$	24	110X 2422-4424
Rocker shaft bracket screw	$\frac{1}{2}$	16	T-4 575-1618
Rocker arm adjusting nut	$\frac{1}{2}$	18	T-4 575-1618
Time gear cover screws	$\frac{1}{2}$	16	T-5 6116-3116
Valve cover screws	$\frac{1}{2}$	16	210 6116-2116
Water inlet to cylinder screws	$\frac{1}{2}$	18	T-4 575-1618
Water outlet to cylinder screws	$\frac{1}{2}$	18	T-4 575-1618
MUFFLER			
Muffler support to exhaust pipe bolt	$\frac{1}{2}$	18	T-5 575-3118
Muffler support to frame bolt	$\frac{1}{2}$	16	T-5 475-1216
Muffler tail pipe support bolt	$\frac{1}{2}$	14	T-5 475-1214
RADIATOR			
Radiator stud nut	$\frac{1}{2}$	30	T-5 2830-4330
REAR AXLE			
Rear axle cover screws	$\frac{1}{2}$	16	210 T-5 2116-6116
Rear axle drain plug	$\frac{1}{2}$	018	T-5 210
Rear axle filler plug	$\frac{1}{2}$	028'	T-5 911X
Rear axle pinion lock screw	$\frac{1}{2}$	16	T-4 2216
Rear axle shaft housing to D. S. housing screw	$\frac{3}{4}$	24	911X 2224-3124
Rear axle shaft nut	$1\frac{1}{4}$	40	110X 3640
Universal joint bolts	$\frac{5}{8}$	20	T-5 4320-1820
Drive shaft pinion nut	$1\frac{3}{8}$	44X	T-4X
RUNNING BOARD			
Running board to support bolt nut	$\frac{3}{8}$	018	210
SHOCK ABSORBERS			
Shock absorber clamp to axle bolt nut	$\frac{3}{4}$	24	T-5 310 3124-2422
SPRINGS			
Front spring shackle bolt nut	$\frac{1}{2}$	30	911X 2830-4330
Front spring clip nut	$\frac{1}{2}$	31	T-5
Rear spring shackle bolt nut (rear)	$\frac{1}{2}$	30	T-5 911X 2830-4330
Rear spring shackle bolt nut (front)	$1\frac{1}{2}$	32	T-5 911X 3432
Rear spring clip nut	$\frac{3}{8}$	31	T-5
Spring clamp bolt nut	$\frac{1}{2}$	16	T-4 475-575
STARTER			
Starter to motor screw	$\frac{5}{8}$	20	T-5 911X 2220-1220
STEERING GEAR			
Steering gear housing stud nuts	$\frac{3}{4}$	24	110X 4218-1124
Steering gear housing to post clamp bolt	$\frac{1}{2}$	16	T-4 575-1618
Steering gear case to frame bolts	$\frac{3}{4}$	24	911X 2422-1124
Steering gear case clamp bolt nut	$\frac{5}{8}$	20	T-4 1820-144
Steering gear worm adjusting screw	$\frac{5}{8}$	18	T-4 575-4218
Steering gear arm nut	$1\frac{1}{2}$	46X	T-4X
Steering gear post to cowl bracket	$\frac{1}{2}$	018	T-4
TIRE CARRIER			
Tire carrier nut	$1\frac{1}{8}$		
$1\frac{1}{8}$ R. S. used on model 360 only	$1\frac{5}{8}$	42X	T-4X T-8X
$1\frac{1}{8}$ L. S. all other models	$1\frac{1}{8}$	34	T-5 1003-3432
TRANSMISSION			
Transmission to motor screw	$\frac{3}{8}$	18	T-5 6116-2218
Transmission cover screws	$\frac{1}{2}$	16	T-5 310 4116-3116
Transmission rear bearing cover screw	$\frac{1}{2}$	16	T-4 575-1316
Transmission counter shaft nut	$1\frac{3}{8}$	44X	T-4X
Transmission brake band bracket nut	$\frac{3}{4}$		1318
Transmission band support stud nut	$\frac{3}{4}$	24	T-5 1124-4218
Transmission drum to universal joint bolt	$\frac{1}{2}$	14	T-4 475-1316
Transmission drain plug	$\frac{1}{2}$	018	T-4
Transmission filler plug	$\frac{1}{2}$	018	T-4
WHEELS			
Disc wheel stud nut	$\frac{3}{4}$	24	500 5024

Nash "Special Six"

Owners Set

No. 16	— $\frac{1}{2}$ "	Hex. Socket	\$0.35
No. 18	— $\frac{1}{16}$ "	Hex. Socket35
No. 20	— $\frac{5}{16}$ "	Hex. Socket35
No. 22	— $\frac{1}{8}$ "	Hex. Socket35
No. 24	— $\frac{3}{4}$ "	Hex. Socket45
No. 28	— $\frac{7}{8}$ "	Hex. Socket45
No. 31	— $\frac{1}{2}$ "	Hex. Socket55
No. T-4	—	Sliding Tee Handle75
No. T-5	—	Q. D. Double End Offset75
No. T-8	—	Q. D. Extension Bar70
No. 500	—	Dem. Rim Nut Speeder	1.20
No. 3310	—	Q. D. Tee Handle	1.00

\$7.25

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON NASH "SPECIAL CARS—MODEL 1927-1928

Part Name	Size across Flats on Nuts	Q.D. Wrenches & Combinations Socket	Wrenches Welded and Fixed Type Sockets
BODY PARTS			
Body to frame bolt nut	$\frac{3}{4}$	24	T-2 T-5 110X 524-4218
BATTERY			
Battery clamp bolt nuts	$\frac{1}{2}$	14	310 3114-1214
BRAKES			
Front brake adjusting screw nut	$\frac{3}{4}$	16	T-4 1416
Front brake adjusting screw	$\frac{1}{2}$	16	T-4 1416
Front brake anchor screws	$\frac{3}{4}$	24	T-5 4818-2224
Front brake lever bracket bolt	$\frac{3}{4}$	18	110X 575-1618
Front brake lever nut	$\frac{3}{4}$	18	110X 575-1618
Brake cross shaft lever bolt and nuts	$\frac{3}{4}$	18	T-4 575-1618
Rear brake adjusting nut	$\frac{3}{4}$	24	T-5 4218-1124
Rear brake hand support screw	$\frac{1}{2}$	14	T-5 475-1416
Foot brake pedal adjusting nut	$\frac{1}{2}$	22	310 4330-1222
BUMPERS			
Front bumper bracket to frame bolt nut	$\frac{3}{4}$	28	T-5 2830-4330
Front bumper bracket to frame bolt nut	$\frac{1}{2}$	30	T-5 4330-2830
Front bumper bracket to frame clamp screw	$\frac{1}{2}$	18	T-5 575-2216
Front bumper to bracket screw	$\frac{3}{4}$	20	911X 1820-4320
Rear bumper to bracket bolt nut	$\frac{3}{4}$	20	110X 1820-4320
CARBURETOR			
Carburetor to heater screw	$\frac{1}{2}$	--	---- 1318
CLUTCH			
Clutch lever adjusting stud nut	$\frac{1}{2}$	18	110X 575-1820
Clutch lever adjusting screw	$\frac{1}{2}$	18	110X 575-1820
Clutch to flywheel screw	$\frac{3}{4}$	24	110X 1224-2422
DISTRIBUTOR			
Distributor lock screw nut	$\frac{1}{2}$	18	T-4 575-1618
DIFFERENTIAL			
Differential carrier cap screw	$\frac{1}{2}$	22	T-5 2422-2220
Differential case screw	$\frac{3}{4}$	28	T-5 110X 2830-1224
FAN			
Fan adjusting stud nut	$\frac{3}{4}$	24	110X 4218-2224
FENDERS			
Front fender support to frame bolt	$\frac{1}{2}$	18	T-5 575-1618
Front fender to frame bolt	$\frac{1}{2}$	16	110X 575-3116
Rear fender to body screw	$\frac{1}{2}$	18	T-5 575-1216
Rear fender to shield nut	$\frac{1}{2}$	14	610 6114-475
Fender to run board bolt	$\frac{1}{2}$	18	T-4 210 2118-575
FRONT AXLE			
Steering knuckle nut	$1\frac{1}{4}$	40	110X 3640
Steering knuckle arm nut	$1\frac{1}{8}$	42X	T-4X T-8X
Steering knuckle arm ball nut	$\frac{3}{4}$	28	911X 2830-4330
Steering tie rod clevis bolt nut	1	32	911X 3432
Steering tie rod clevis clamp bolt	$\frac{3}{4}$	18	T-4 575-1618
Drag link plug	$1\frac{1}{8}$	T-1 $\frac{1}{2}$	310
GASOLINE TANK			
Gas tank strap bolt nuts	$\frac{1}{2}$	18	310 3118-6118
GENERATOR			
Generator to bracket screw	$\frac{1}{2}$	18	911X 575-1218
Generator adjusting bracket to cylinder nut	$\frac{3}{4}$	20	T-5 1218-1220

**BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON NASH "SPECIAL
SIX" CARS—MODEL 1927-1928—Continued**

Part Name	Size across Flats on Nuts	Q. D. Wrenches & Combinations Socket	Wrenches Welded and Fixed Type Sockets
HEAD LAMP			
Head lamp stud nut	$\frac{7}{8}$	28	110X 2830-2224
Head lamp bracket to fender nut	$\frac{7}{8}$	18	T-5
MOTOR			
Cam shaft nut	$1\frac{1}{8}$	46X	T-4X
Cam shaft bearing screw	$\frac{3}{8}$	20	T-4 1820-4320
Connecting rod cap bolt nut	$\frac{5}{8}$	20	T-5 310 3120-2220
Crank shaft to flywheel stud nut	$\frac{7}{8}$	28	T-5 2224-1224
Cylinder head stud nut	$\frac{3}{4}$	24	T-5 614 6124-2224
Exhaust manifold to pipe screw	$\frac{1}{8}$	18	T-4 575-1618
Exhaust and intake manifold stud nut	$\frac{3}{8}$	20	T-4 310 3120-1620
Flywheel guard screw	$\frac{1}{2}$	16	310 3116-575
Heater to manifold screw	$\frac{1}{8}$	18	T-4 575-1618
Main bearing stud nut	$\frac{3}{4}$	24	T-5 1224-2224
Motor drain plug	$\frac{1}{2}$	016	210
Motor support bolt (rear)	$1\frac{1}{8}$	34	T-6 911X 1003-3432
Motor support bolt (front)	$\frac{3}{4}$	24	911X 1224-2224
Oil pan to cylinder bolt	$\frac{1}{2}$	16	310 3116-4116
Rocker shaft bracket screw	$\frac{1}{2}$	16	T-5 575-1416
Rocker arm adjusting nut	$\frac{1}{8}$	18	T-5 575-2216
Time gear cover screw	$\frac{1}{2}$	16	T-5 6116-3116
Valve cover screw	$\frac{1}{2}$	16	210 2116-6116
Water outlet cylinder screw	$\frac{1}{2}$	16	T-4 575-2214
MUFFLER			
Front muffler support to exhaust pipe screw	$\frac{3}{8}$	18	110X 575-3118
Rear muffler support to exhaust pipe screw	$\frac{1}{2}$	16	110X 575-1416
Front muffler support to frame bolt	$\frac{1}{8}$	14	310 3114-4114
Muffler tail pipe support bolt	$\frac{1}{8}$	14	110X 4114-475
RADIATOR			
Radiator stud nut	$\frac{3}{4}$	31	911X
REAR AXLE			
Rear axle cover screws	$\frac{5}{8}$	20	911X 3120-6120
Rear axle drain plug	$\frac{1}{8}$	712	T-4
Rear axle filler plug	$\frac{1}{8}$	020	T-4
Rear axle pinion lock screw	$\frac{3}{8}$	017	T-4
Rear axle shaft nut	$1\frac{1}{4}$	40	110X 3640
Drive shaft pinion nut	$1\frac{3}{4}$	44X	T-4X
Universal joint bolt nut	$\frac{3}{4}$	24	110X 2422-4218
Universal joint bolt	$\frac{5}{8}$	20	110X 2422-4218
RUNNING BOARD			
Running board to support nut	$\frac{7}{8}$	018	210
SHOCK ABSORBERS			
Shock absorber clamp bolt nut	$\frac{5}{8}$	20	T-4 4320-1820
SPRINGS			
Front spring shackle bolt nut (front)	$1\frac{1}{4}$	40	110X 3640
Front spring shackle bolt nut (rear)	$1\frac{1}{8}$	34	110X 1003-3432
Front spring clip nut	$\frac{3}{8}$	31	911X
Rear spring shackle bolt nut (rear)	$1\frac{1}{8}$	34	T-5 1003-3432
Rear spring shackle bolt nut (front)	$1\frac{1}{8}$	34	110X 1003-3432
Rear spring clip	$\frac{3}{8}$	31	911X
Spring clamp bolt nut	$\frac{1}{2}$	16	T-5 575-2216
STARTER			
Starter to motor screw	$\frac{5}{8}$	20	911X 1218-1220
STEERING GEAR			
Steering gear case clamp bolt	$\frac{5}{8}$	20	T-4 1220-1218
Steering gear housing to post clamp bolt nut	$\frac{1}{2}$	16	T-4 575-1618
Steering gear case to frame bolt nut	$\frac{5}{8}$	20	T-5 1120-1218
Steering gear case clamp bolt nut	$\frac{1}{2}$	16	T-4 575-1416
Steering gear worm adjusting screw	$\frac{1}{8}$	18	T-4 575-1618
Steering gear arm nut	$1\frac{1}{8}$	46X	T-4X
TIRE CARRIER			
Tire carrier bracket nut	$1\frac{1}{8}$	34	911X 1003-3432
TRANSMISSION			
Transmission to motor screw	$\frac{3}{8}$	18	T-5 6118-1118
Transmission cover screw	$\frac{1}{2}$	16	310 6116-3116
Transmission rear bearing cover screws	$\frac{1}{8}$	-	- 1318
Transmission brake band bracket nut	$\frac{3}{4}$	24	T-5 4424-4218
Transmission brake band support stud nut	$\frac{3}{4}$	24	T-5 4424-4218
Transmission counter shaft nut	$1\frac{3}{8}$	44X	T-4X
Transmission drain plug	$\frac{1}{2}$	016	T-4
Transmission filler plug	$\frac{1}{2}$	016	210
Transmission brake adjusting nut	$\frac{3}{4}$	24	T-6 911X 4218-2422
WHEELS			
Disc wheel stud nut	$\frac{3}{4}$	24	500 5024

Oakland "All American Six"

Owners Set

No. 16	— $\frac{1}{2}$ "	Hex. Socket	\$0.35
No. 18	— $\frac{3}{16}$ "	Hex. Socket35
No. 19	— $\frac{1}{8}$ "	Hex. Socket35
No. 20	— $\frac{5}{16}$ "	Hex. Socket35
No. 22	— $\frac{1}{16}$ "	Hex. Socket35
No. 24	— $\frac{3}{4}$ "	Hex. Socket45
No. 28	— $\frac{7}{8}$ "	Hex. Socket45
No. 30	— $\frac{1}{8}$ "	Hex. Socket55
No. T-4	—	Sliding Tee Handle75
No. T-5	—	Q. D. Double End Offset75
No. T-8	—	Q. D. Extension Bar70
No. 500	—	Dem. Rim Nut Speeder	1.20
No. 3310	—	Q. D. Tee Handle	1.00

\$7.60

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON OAKLAND "ALL AMERICAN SIX" CARS—MODEL 1927-1928

Part Name	Size across Flats on Nuts	Q. D. Wrenches & Combinations Socket	Wrenches Welded and Fixed Type Sockets
BODY PARTS			
Body to frame bolt nut	$\frac{1}{16}$	22	T-5 T-2 522-2220
Dash to frame bolt nut	$\frac{1}{8}$	22	T-5 2422
BATTERY			
Battery box clamp bolt nut	$\frac{1}{2}$	16	T-4 475-1216
BRAKES			
Front brake adjusting nut	$\frac{7}{8}$	28	T-5 911X 2224-2830
Rear brake adjusting nut	$\frac{7}{8}$	28	T-5 911X 2224-2830
BUMPERS			
Bumper bracket to frame bolt	$\frac{3}{8}$	18	T-5 575-2218
Bumper bracket to frame nut	$\frac{3}{4}$	24	T-5 4424-4218
Bumper to bracket screen	1	32	T-4 3432
Rear bumper to frame	$\frac{1}{16}$	22	T-5 2220-2422
CLUTCH			
Clutch to flywheel stud nut	$\frac{3}{4}$	24	T-5 1224-4218
Clutch pedal bracket clamp nut	$\frac{1}{8}$	22	T-4 2220-2422
Clutch pedal bracket clamp bolt	$\frac{3}{8}$	012	T-4
Clutch plate housing stud nut	$\frac{5}{8}$	20	T-5 2220-1120
FAN			
Fan bracket to cylinder screw	$\frac{7}{8}$..	1318
FENDERS			
Front fender support to frame bolt nut	$\frac{3}{8}$	18	T-5 575-1820
Fender to running board bolt	$\frac{1}{8}$	014	T-5
Rear fender to body screw	$\frac{1}{2}$	16	T-5 610 6116-575
FRONT AXLE			
Steering knuckle nut	$\frac{1}{4}$	40	T-5 3640
Steering knuckle arm nut	$\frac{1}{16}$	34	T-5 1003-3432
Steering lever nut	$\frac{1}{8}$	44X	T-4X
Steering rod end plug	1	T-1	T-4
Drag link plug	1	T-1	310
GASOLINE TANK			
Gas tank support strap nut	$\frac{7}{8}$	18	T-4 575-1820
GENERATOR			
Generator to bracket bolt nut	$\frac{1}{2}$	16	T-4 1316-575
HEAD LAMP			
Head lamp bracket to fender bolt nut	$\frac{1}{8}$	19	T-5 1119
Head lamp stud nut	$\frac{3}{4}$	24	T-5 110X 4218-2422
Tail lamp bracket to frame nut	$\frac{1}{2}$	16	T-5 575-2216
MOTOR			
Cam shaft to gear cap screw	$\frac{3}{8}$	18	110X 1820-4218
Connecting rod bolt nut	$\frac{1}{8}$	18	T-5 575-1216
Cylinder to crank case screws	$\frac{7}{8}$	18	T-5 210 2118-2218
Exhaust manifold to cylinder stud nut	$\frac{5}{8}$	20	T-5 1120-1320
Exhaust manifold to pipe screws	$\frac{1}{8}$	18	T-5 575-1318
Flywheel to crank shaft bolts	$\frac{5}{8}$	20	110X 2220-1820
Flywheel guard screws	$\frac{1}{2}$	16	T-5 475-2216
Heater to exhaust manifold screws	$\frac{1}{8}$	18	T-5 210 575-2218

**BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON OAKLAND "ALL
AMERICAN SIX" CARS—MODEL 1927-1928—Continued**

Part Name	Size across	Q.D. Wrenches &		Wrenches Welded and Fixed Type Sockets
	Flats on Nuts	Combinations Socket	Handles	
Cylinder head stud nuts	1 1/4	22	T-5 610	6122-2422
Main bearing stud nuts	1 1/4	22	110X	2422-1122
Motor drain plug	1/2	016	T-5
Motor support bolt (front and rear)	3/8	28	T-5	2830-4330
Motor support bolt nut (front and rear)	1 1/8	30	T-5	2830-4330
Engine pan to frame bolt	7/8	014	T-5 210
Timer clamp screw	7/8	14	T-4	1114-475
Front cylinder cover screws	1/2	16	T-5 610	575-6116
Intake manifold to cylinder stud nut	5/8	20	T-5	1218-1120
Oil pump to case screw	1/2	14	T-4	475-1416
Oil pump to case screws	5/8	20	T-5	1820-1120
Oil regulator body	7/8	18	T-5	575-1820
Water outlet connection to cylinder screws	5/8	20	T-5	1120-1220
Winter adjusting plate on exhaust manifold	1/2	16	T-5	575-1116
MUFFLER				
Muffler support bolt nut	1 1/8	18	T-5	575-1218
RADIATOR				
Radiator support stud nut	1 1/4	22	T-6 110X	2220-1218
REAR AXLE				
Rear axle drain plug	1/2	016	210
Rear axle filler plug	1/2	016	T-5
Rear axle drive pinion nut	1 1/8	38X	T-4X
Rear axle housing cover screws	5/8	18	T-5 610	575-3118
Rear axle housing cover screws (front)	5/8	18	T-5	575-1820
Rear axle pinion adjusting lock screw	1 1/8	18	T-5	575-1820
Rear axle shaft nut	1 1/8	46X	T-4X
Differential bearing clamp stud nut	3/4	24	T-5	2422-4218
Universal joint coupling bolts	7/8	18	T-5	575-1318
Universal joint bolt nuts	7/8	18	T-5	575-1318
RUNNING BOARD				
Running board to support bolt nut	7/8	014	T-15
SPRINGS				
Front spring shackle bolt	3/4	24	T-4	2422-4424
Front spring shackle bolt nut	1 1/8	30	110X	2830-4330
Front spring clip nut	3/4	24	911X	1124-2422
Front spring clamp bolt nut	1/2	16	T-5	575-1316
Rear spring shackle bolt (rear)	3/4	24	T-5	2422-4424
Rear spring shackle bolt nut (rear)	1 1/8	30	110X	2830-4330
Rear spring shackle bolt (front)	3/4	28	T-4	2830-4330
Rear spring shackle bolt nut (front)	1 1/8	34
Rear spring clip nut	3/4	24	911X	1124-2422
Rear spring clamp bolt nut	1/2	16	T-5	575-1316
STARTER				
Starter cable nut	5/8	20	T-5	1120-1820
STEERING GEAR				
Steering gear case cover screws	1/2	16	T-4	1316-1618
Steering gear housing clamp screw	1/2	16	T-5	475-1618
Steering gear housing supt. to frame cap screw	5/8	20	T-5	1120-1218
Steering gear post clamp bolt nut	1/2	16	T-5	575-2216
Steer. post to instru. board bracket clamp screw	1/2	16	T-5	575-1316
Filler plug	1 1/8	014	T-5
TIRE CARRIER				
Tire carrier bracket to frame bolt nut	1/2	16	T-5	1216-575
Tire carrier lock nut	3/4	24	500	5024
Side carrier rod to body nut	3/4	24	T-5	2422-4218
Side carrier rod to fender	1 1/8	19	T-5	1119
TRANSMISSION				
Transmission cover screws (front)	1/2	16	T-5 610	1316-6116
Transmission cover screws (rear)	5/8	20	T-5	1820-4320
Transmission case to cylinder cap screw	5/8	18	110X	2216-1618
Transmission drain plug	1/2	016	T-5 310
Transmission filler plug	1/2	016	T-5 310
Transmission rear bearing cover screw	5/8	20	T-5	1820-4424
Transmission brake to universal coupl. bolt	1/4	18	T-4	1618-1820
Transmission brake band lever rack screw	1/2	16	T-5	575-1416
Transmission brake band lever stud nut	3/4	24	T-5	2422-2224
Transmission housing to cylinder screw	7/8	18	T-5	1618-1820
WHEELS (WOOD)				
Front wheel hub bolt nut	3/8	18	T-5	575-1218
Rear wheel hub bolt nut	3/8	18	T-5	575-1218
Demountable rim bolt nut	3/4	24	500	5024

Oldsmobile "Six"

Owners Set

No. 16	— $\frac{1}{2}$ "	Hex. Socket	\$0.35
No. 18	— $\frac{9}{16}$ "	Hex. Socket35
No. 20	— $\frac{5}{8}$ "	Hex. Socket35
No. 24	— $\frac{3}{4}$ "	Hex. Socket45
No. 32	—1"	Hex. Socket55
No. T-4	—	Sliding Tee Handle75
No. T-5	—	Q. D. Double End Offset75
No. T-8	—	Q. D. Extension Bar70
No. 500	—	Dem. Rim Nut Speeder	1.20
No. 3310	—	Q. D. Tee Handle	1.00

\$6.45

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON OLDSMOBILE "SIX" CARS—MODEL 1927-1928

Part Name	Size across Flats on Nuts	Q. D. Wrenches & Combinations Socket Handles	Wrenches Welded and Fixed Type Sockets
BODY PARTS			
Body to frame bolt nut	$\frac{3}{4}$	24	T-2 T-5 310 524-4218
BATTERY			
Battery clamp nut	$\frac{7}{8}$	18	T-4 2018-1618
BRAKES			
Front brake adjusting cam lock nut	$\frac{3}{4}$	24	110X 2422-4422
Front brake adjusting screw	$\frac{1}{8}$	24	110X 4218-2422
Front brake anchor bolt	$\frac{3}{4}$	24	110X 2830-4330
Front brake anchor bolt	$\frac{7}{8}$	28	110X 575-1316
Front brake cross shaft bracket bolt	$\frac{1}{2}$	16	T-4 2422-4218
Front brake lever arm to brake clamp bolt nut	$\frac{3}{4}$	24	110X 575-1820
Rear brake adjusting nut	$\frac{9}{16}$	18	T-5 575-1316
Rear cross shaft bracket bolt	$\frac{1}{2}$	16	T-5 575-1316
Rear cross shaft lever bolt	$\frac{1}{2}$	16	T-5 575-1316
BUMPERS			
Front bumper bracket to frame screw	$\frac{1}{8}$	26	110X
Front bumper to bracket nut	$\frac{1}{8}$	26	110X
Rear bumper bracket to frame screw	$\frac{1}{8}$	26	110X
Rear bumper to bracket screw	$\frac{1}{8}$	26	110X
CARBURETOR			
Carburetor to intake manifold screw	$\frac{1}{2}$ 1316
CLUTCH			
Clutch pedal adjusting clamp bolt nut	$\frac{1}{2}$	16	T-4 475-1316
DISTRIBUTOR			
Distributor bolt lock nut	$\frac{1}{4}$	16	T-5 575-1216
Distributor base plate screw	$\frac{1}{2}$	16	110X 575-1214
FAN			
Fan blade nut	$\frac{7}{8}$	14	T-4 475-1416
FENDERS			
Front fender support to frame bolt	$\frac{1}{2}$	16	110X 575-1518
Front fender to frame bolt nut	$\frac{1}{8}$	014	310
Front fender to run board bolt nut	$\frac{1}{8}$	014	T-5
Rear fender to body screw	$\frac{1}{2}$	16	610 575-6116
FRONT AXLE			
Steering knuckle spindle nut	$\frac{1}{4}$	40	110X 3640
Steering drag link plug	.1	T-1	T-4 310
Steering tie rod drag link plug	.1	T-1	T-4 310
GASOLINE TANK			
Gas tank drain plug	$\frac{7}{8}$	014	T-5
Gas pump feed screw	$\frac{1}{2}$	16	T-5 575-1618
GENERATOR			
Generator to motor screw	$\frac{3}{8}$	18	T-8 110X 575-1218

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON OLDSMOBILE "SIX"
CARS—MODEL 1927-1928—Continued

Part Name	Size across Flats on Nuts	Q. D. Wrenches & Combinations Socket	Wrenches Handles	Wrenches Welded and Fixed Type Sockets
HEAD LAMP				
Head lamp stud nut	$\frac{7}{8}$	28	110X	2830-4330
Head lamp bracket to fender nut	$\frac{7}{8}$	14	110X	475 1416
MOTOR				
Connecting rod stud nut	$\frac{3}{4}$	18	310	3118-1216
Cylinder front cover screw	$\frac{1}{2}$	16	T-5 310	3116-1214
Cylinder head cap screw	$\frac{3}{8}$	20	T-2 110X610	620-2220
Exhaust manifold to pipe bolt & nut	$\frac{1}{2}$	18	110X	575-1618
Exhaust manifold stud nut	$\frac{1}{2}$	18	310	4118-2018
Intake manifold stud nut	$\frac{1}{2}$	18	310 575	4118-2018
Motor support bolt nut (front)	$\frac{3}{4}$	24	T-5 310	3124-1224
Motor support bolt nut (rear)	$\frac{1}{2}$	30	310	3130*
Motor support bolt (rear)	$\frac{3}{8}$	28	110X	2830-4330
Motor drain plug	1	32	210 110X	3432
Oil pan to motor cap screw	$\frac{1}{2}$	16	310	1216-4116
Water jacket screw	$\frac{1}{2}$	16	310	575-3116
Water outlet connection screw	$\frac{1}{2}$	18	T-5	575-3118
Oil filter adjusting screw	$\frac{1}{2}$	14	T-4	474-1416
Flywheel cover screw	$\frac{1}{2}$	16	310	3116-4116
MUFFLER				
Muffler bracket to frame bolt nut	$\frac{3}{8}$	18	T-5	575-1618
RADIATOR				
Radiator to frame stud nut	$\frac{1}{2}$	26	310
REAR AXLE				
Differential carrier cap screw	$\frac{3}{4}$	24	110X	2224-4218
Differential carrier clamp bolt	$\frac{1}{2}$	18	T-5	575-1820
Propeller shaft coupling bolt nut	$\frac{1}{2}$	18	110X	575-2018
Rear axle housing cover nut	$\frac{1}{2}$	18	T-5 310	3118-1820
Rear axle shaft nut	$\frac{1}{2}$	46X	T-4X
RUNNING BOARD				
Running board to support bolt nut	$\frac{1}{2}$	014	T-5
SPRINGS				
Front spring clamp bolt nut	$\frac{1}{2}$	16	T-4	475-1416
Front spring clip nut	$\frac{1}{2}$	24	110X	2422-4218
Front spring shackle bolt nut (front)	$\frac{1}{2}$	30	110X	2830-4330
Front spring shackle clamp bolt (rear)	$\frac{1}{2}$	18	110X	575-1820
Rear spring clamp bolt nut	$\frac{1}{2}$	16	T-4	475-1416
Rear spring clip nut	$\frac{1}{2}$	24	110X	2422-4218
Rear spring shackle bolt nut (front)	$\frac{1}{2}$	30	110X	2830-4330
Rear spring shackle clamp bolt (rear)	$\frac{1}{2}$	18	110X	575-1820
Front and rear spring clamp bolt nut	$\frac{1}{2}$	18	110X	575-2018
STARTER				
Starter to motor cap screw	$\frac{3}{4}$	2018
STEERING GEAR				
Steering gear clamp bolt nut	$\frac{1}{2}$	16	T-5	575-1618
Steering gear lock screw	$\frac{1}{2}$	24	T-5	4218-4424
Steering gear support screw	$\frac{1}{2}$	18	T-5	575-1820
Steering post bracket to cowl bolt nut	$\frac{1}{2}$	16	T-4	575-1618
Steering arm sector nut	$\frac{1}{2}$	40	110X	3640
TIRE CARRIER				
Tire carrier bracket to frame bolt	$\frac{1}{2}$	18	T-5 310	3118-1218
Tire carrier lock nut	$\frac{1}{2}$	24	500	5024
TRANSMISSION				
Brake quadrant transmission screw	$\frac{3}{4}$	24	T-5	2422-4218
Propeller shaft coupling bolt nut (front)	$\frac{3}{4}$	20	T-4	1820-2018
Transmission case to motor screw	$\frac{3}{4}$	24	110X	4424-4218
Transmission cover screw	$\frac{1}{2}$	18	310	3118-1218
Transmission drain plug	$\frac{1}{2}$	016	T-5
Transmission filler plug	$\frac{1}{2}$	016	310
Transmission rear plate screw	$\frac{1}{2}$	1316
WHEELS (WOOD)				
Demountable rim nut	$\frac{1}{2}$	24	500	5024

Overland-Whippet Four

Owners Set

No. 16	— $\frac{1}{2}$ "	Hex. Socket	\$0.35
No. 18	— $\frac{5}{16}$ "	Hex. Socket35
No. 20	— $\frac{3}{8}$ "	Hex. Socket35
No. 22	— $\frac{1}{4}$ "	Hex. Socket35
No. 24	— $\frac{3}{4}$ "	Hex. Socket45
No. 28	— $\frac{7}{8}$ "	Hex. Socket45
No. T-4	—	Sliding Tee Handle75
No. 500	—Q. D.	Brace Handle	1.20
No. T-5	—Q. D.	Double End Offset75
No. 3310	—Q. D.	Tee Handle	1.00

\$6.00

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON OVERLAND- WHIPPET FOUR CARS—YEAR 1927-1928

Part Name	Size across Flats on Nuts	Q. D. Wrenches & Combinations Socket	Wrenches Handles	Wrenches Welded and Fixed Type Sockets
BODY PARTS				
Body to frame bolt nut	$\frac{1}{8}$	22	T-2 310	522-2422
Dash rod brace nut	$\frac{7}{8}$	28	110X	2830-4330
BRAKES				
Brake band adjusting nut	$\frac{3}{4}$	24	110X	4218-4424
Brake band support nut	$\frac{17}{16}$	19	110X	1119
Brake rod lever screw	$\frac{1}{2}$	16	T-5	575-1618
Brake countershaft bracket screw	$\frac{9}{16}$	18	T-5	575-2018
BUMPERS				
Bumper to frame nut (rear)	$\frac{3}{4}$	20	T-5	1820-4424
Bumper to frame nut (front)	$\frac{9}{16}$	18	T-5	1618-4218
Bumper front clamp screw	1	32	110X	3432
CLUTCH				
Clutch to flywheel screw	$\frac{1}{4}$	22	T-5	1220-2220
Clutch pedal clamp screw	$\frac{9}{16}$	18	T-5	575-2018
DISTRIBUTOR				
Distributor clamp screw	$\frac{7}{16}$	14	T-5	475-1416
FAN				
Fan and water pump cap screw	$\frac{1}{2}$	16	T-5	575-1316
FENDERS				
Front fender bracket to frame bolt	$\frac{1}{2}$	16	T-5	575-1618
Front fender to frame bolt	$\frac{1}{2}$	16	T-5	1216-4424
Rear fender to body screw	$\frac{1}{2}$	16	T-2 610	616-575
Fender to running board bolt nut	$\frac{1}{2}$	016	T-5
FRONT AXLE				
Steering arm nut	$1\frac{1}{4}$	36	110X	3640
Steering knuckle nut	$1\frac{1}{4}$	40	110X	3640
Steering knuckle tie rod bolt nut	$\frac{9}{16}$	18	T-5	575-2018
Drag link plug	1	T-1	310
GASOLINE TANK				
Gas tank drain plug	$\frac{7}{8}$	28	110X	2830-4330
GENERATOR				
Generator mounting bolt nut	$\frac{9}{16}$	18	T-5	1218-575
HEAD LAMP				
Head lamp bracket to fender bolt	$\frac{9}{16}$	18	T-5	575-2018
Head lamp tie rod bolt	$\frac{1}{2}$	16	T-5	475-1618
Head lamp stud nut	$\frac{1}{8}$	22	110X	2422-4330
MOTOR				
Motor drain plug	$1\frac{1}{4}$	36	110X	3640
Motor spark plug	$1\frac{1}{8}$	136	110X
Connecting rod stud nut	$\frac{1}{8}$	18	310	3118-1218
Cylinder head screw	$\frac{3}{8}$	20	T-6 T-5 610	1218-2220
Motor support bolt (front)	$\frac{3}{4}$	24	110X	4424-2422

**BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON OVERLAND-
WHIPPET FOUR CARS—YEAR 1927-1928—Continued**

Part Name	Size across Flats on	Q.D. Wrenches & Combinations		Wrenches Welded and Fixed
	Nuts	Socket	Handles	Type Sockets
Motor support bolt (rear)	$\frac{1}{2}$	16	T-5	1216-1618
Main bearing cap screw	$\frac{7}{8}$	28	310	3128-2224
Oil pan screw	$\frac{1}{2}$	16	310	3116-6116
Timing gear cover screw	$\frac{1}{2}$	16	310	3116-6116
Oil pump to motor screw	$\frac{1}{2}$	16	T-5	575-1618
Exhaust manifold to pipe screw	$\frac{7}{8}$	18	110X	575-2018
Exhaust and intake manifold stud nut	$\frac{7}{8}$	18	T-5 310	3118-1216
Water inlet to cylinder screw	$\frac{7}{8}$	18	T-5	575-2018
Water outlet to motor screw	$\frac{7}{8}$	18	T-5	575-2018
Intake to exhaust manifold stud	$\frac{1}{2}$	16	T-5	575-1618
Drip pan nut	$\frac{1}{2}$	16	T-5 310	475-1618
MUFFLER				
Muffler to bracket bolt	$\frac{3}{8}$	18	T-5	575-2018
Muffler bracket to frame bolt	$\frac{9}{16}$	18	T-5	1618-2018
PROPELLER SHAFT				
Nuts on universal	$\frac{1}{2}$	16	T-5	475-1316
RADIATOR				
Radiator stud nut	$\frac{3}{4}$	24	110X	1224-2422
Radiator shell to core nut	$\frac{1}{2}$	16	T-5	575-1618
REAR AXLE				
Rear axle drain plug	$\frac{3}{8}$	714	T-4
Rear axle filler plug	$\frac{1}{8}$	030	110X
Rear axle housing bolt	$\frac{1}{2}$	18	T-5 310	3118-6118
Rear axle shaft nut	$\frac{13}{16}$	44X	T-4X
Rear axle drive shaft housing screws	$\frac{1}{8}$	18	T-5	1820-1318
RUNNING BOARD				
Running board to bracket bolt nut	$\frac{7}{16}$	14	T-5	475-1416
Splash guard to fender bolt	$\frac{1}{2}$	16	T-5	475-1618
SPRINGS				
Front spring frame bolt nut	$\frac{7}{8}$	28	110X	2830-4330
Front spring shackle bolt nut	$\frac{7}{8}$	28	110X	2830-4330
Front spring clip nut	$\frac{5}{8}$	20	110X	144-4424
Rear spring frame bolt nut	$\frac{7}{8}$	28	110X	2830-4330
Rear spring shackle bolt nut	$\frac{7}{8}$	28	110X	2830-4330
Rear spring clip nut	$\frac{5}{8}$	20	110X	144-4424
Rebound clamp nut	$\frac{1}{2}$	16	T-5	475-1316
STARTER				
Mounting bolt nut	$\frac{3}{8}$	18	T-5	1218-575
STEERING GEAR				
Steering gear arm nut	$1\frac{1}{2}$	48X	T-4X T-9X
Steering gear support to frame bolt	$\frac{1}{2}$	18	T-5	575-1618
Steering gear to post coupling clamp bolt	$\frac{5}{8}$	20	T-5	1820-2018
Steering gear support clamp bolt	$\frac{3}{4}$	24	110X	2422-4424
TRANSMISSION				
Transmission drain plug	$\frac{1}{2}$	016	T-4
Transmission filler plug	$\frac{1}{2}$	016	T-5
Transmission cover screw	$\frac{1}{2}$	16	T-5 310	3116-6116
Transmission case to motor screw	$\frac{1}{2}$	16	T-5	1618-4424
Transmission to speedometer housing bolt	$\frac{1}{2}$	19	T-5	1119
WHEELS (WOOD)				
Hub nut	$\frac{11}{32}$	22	T-5	1220-2220
Rim nut	$\frac{3}{4}$	24	500	5024

"Packard Six"

Owners Set

No. 14	— $\frac{1}{16}$ " Hex. Socket	\$0.35
No. 16	— $\frac{1}{8}$ " Hex. Socket35
No. 18	— $\frac{1}{8}$ " Hex. Socket35
No. 20	— $\frac{3}{8}$ " Hex. Socket35
No. 24	— $\frac{3}{4}$ " Hex. Socket45
No. 28	— $\frac{7}{8}$ " Hex. Socket45
No. 30	— $\frac{1}{2}$ " Hex. Socket55
No. 024	— $\frac{3}{4}$ " Sq. Socket55
No. T-4	—Sliding Tee Handle75
No. T-5	—Q. D. Double End Offset75
No. T-8	—Q. D. Extension Bar70
No. 500	—Dem. Rim Nut Speeder	1.20
No. 3310	—Q. D. Tee Handle	1.00

\$7.80

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON PACKARD "SIX" CARS—MODEL 1927-1928

Part Name	Size across Flats on Nuts	Q.D. Wrenches & Combinations Socket	Wrenches Welded and Fixed Type Sockets
BODY PARTS			
Body to frame bolt nut	$\frac{5}{8}$	20	T-5 T-2 310 144-4224
BATTERY			
Battery box to frame bolt nut	$\frac{7}{8}$	14	210 1416-2114
Battery box clamp screw	$\frac{3}{8}$	18	210 1618-2118
BRAKES			
Front brake adjusting cam nut	$\frac{3}{4}$	24	110X 1124-4218
Front brake cable adjusting nut	$\frac{3}{4}$	24	110X 1124-2422
Front brake shoe anchor pin nut	$\frac{3}{4}$	24	110X 4218-4424
Front brake shoe anchor pin nut	$\frac{7}{8}$	28	110X 1224-2224
Front brake operating shaft bracket to frame bolt	$\frac{1}{2}$	18	T-5 575-2216
Front cross shaft clamp bolt nut	$\frac{1}{2}$	16	T-4 575-2214
Rear brake anchor pin nut	$\frac{7}{8}$	28	110X 2224-2830
Rear brake adjusting cam nut	$\frac{3}{4}$	24	110X 1124-2422
Brake lever clamp bolt nut	$\frac{1}{2}$	16	T-5 575-1316
Hand brake stud nut	$\frac{3}{4}$	24	110X 4424-2422
Hand brake adjusting stud nut	$\frac{3}{4}$	24	110X 4424-2224
Rear hub flange screw	$\frac{5}{8}$	20	T-5 4424-1820
BUMPERS			
Front bumper bracket to frame bolt	$\frac{1}{2}$	18	110X 575-1820
Front bumper to bracket screw	$\frac{7}{8}$	28	110X 2830-4330
Rear bumper bracket to frame bolt	$\frac{1}{2}$	18	110X 575-1820
Rear bumper to bracket screw	$\frac{7}{8}$	28	110X 2830-4330
CARBURETOR			
Carburetor to manifold screw (outside only)	$\frac{1}{2}$	18	T-5 1320
Carburetor bowl assembly screw	$1\frac{1}{8}$	36	110X 3640
CLUTCH			
Clutch pedal adjusting bolt nut	$\frac{1}{2}$	18	T-5 575-1618
Clutch lever clamp bolt nut	$\frac{1}{2}$	18	T-5 575-1618
Clutch to flywheel cap screw	$\frac{1}{2}$	18	T-2 310 518-1218
FAN			
Fan blade nut	$\frac{1}{2}$ 1316
FENDERS			
Front fender support to frame bolt	$\frac{1}{2}$	16	110X 575-1416
Front fender to frame bolt	$\frac{1}{2}$	14	T-4 475-1416
Front fender to running board shield nut	$\frac{1}{2}$	14	T-4 475-1416
Front fender to running board bolt nut	$\frac{1}{2}$	16	T-5 475-1316
Rear fender to body screw	$\frac{1}{2}$	16	T-5 475-2214
FRONT AXLE			
Steering knuckle spindle nut	$1\frac{1}{8}$	60XX	T-4XX
Steering knuckle arm ball nut	$\frac{7}{8}$	28	110X 2224-2830
Steering tie rod ball stud nut	$\frac{7}{8}$	28	110X 2224-2830
Steering tie rod adjusting clamp bolt	$\frac{1}{2}$	16	T-5 575-1416
GASOLINE TANK			
Gas tank support bolt nut (front)	$\frac{1}{2}$	16	610 575-6116
Gas tank support bolt nut (rear)	$\frac{3}{8}$	20	T-5 2018
Gas tank drain screw	$\frac{1}{2}$	18	T-4 575-1618

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON PACKARD "SIX"
CARS—MODEL 1927-1928—Continued

Part Name	Size across Flats on Nuts	Q.D. Wrenches & Combinations Socket	Wrenches Welded and Fixed Type Sockets
HEAD LAMP			
Head lamp stud nut	1 1/4	30	2830-4330
Head lamp bracket to fender bolt nut	7/8	28	T-4 1224-2224
MOTOR			
Cam shaft gear nut	1 3/8	44X	T-4X
Connecting rod bolt nut	1 1/4	14	310 3114-1214
Cylinder head stud nut	3/8	20	T-5 2220-6120
Exhaust manifold to cylinder stud nut	1/2	..	1316
Exhaust manifold to pipe bolt nut	1/2	..	1318
Intake manifold to cylinder stud nut	1/2	..	1316
Flywheel to crank shaft bolt nut	3/4	24	T-2 310 524-1224
Main bearing stud nut	5/8	20	310 110X 3120-2220
Motor cylinder water jacket plate screw	1/4	14	610 475-4114
Motor support bolt (front)	1/2	18	T-4 575-1618
Motor support bolt (rear)	1/2	..	1318
Motor shield bolt nut	1/2	14	310 475-3114
Oil drain plug	3/4	024	110X
Oil drain plate stud nut	1/2	16	210 575-2116
Oil pan to cylinder screw	1/2	16	310 3116-4116
Oil filler to motor screw	1/2	16	T-5 575-1316
Push rod crab stud nut	1/2	..	2018
Rocker shaft cover stud nut	1/2	16	T-4 610 1416-6116
Timing chain inspection hole screw	3/4	024	T-4
Timing gear cover screw	1/2	16	T-5 610 1416-6116
Water pump to cylinder stud nut	1/2	16	110X 1316-1618
Water inlet manifold to cylinder screw	1/2	16	T-5 575-1416
MUFFLER			
Muffler to bracket bolt nut	1/2	16	T-5 575-1116
RADIATOR			
Radiator stud nut	1 1/8	30	110X 2830-4330
REAR AXLE			
Differential drive pinion bearing sleeve lock nut ..	3/4	24	T-5 4218-4224
Differential ring gear to case bolt and nut	1 1/4	18	110X 1618-4218
Differential carrier cap screw	5/8	20	110X 1820-4420
Rear axle shaft nut	1 1/8	58XX	T-4XX
Rear axle cover screw	1/2	18	210 2118-6118
Rear axle filler plug	3/4	024	T-5
RUNNING BOARD			
Running board to support bolt nut	1/2	16	T-5 210 1416-2116
Running board to shield bolt nut	1/2	14	T-5 475
SHOCK ABSORBER			
Shock absorber bracket bolt nut	3/4	24	110X 4424-2224
SPRINGS			
Front spring bolt nut (front)	1 1/4	34	110X 1003-3432
Front spring bolt nut (rear)	1 1/4	34	110X 1003-3432
Front spring clip nut	3/4	24	110X 4424-2224
Front spring clamp bolt nut	1/2	16	T-4 1416-1316
Rear spring bolt nut (front)	1 1/4	..	3432
Rear spring bolt nut (rear)	1 1/4	34	110X 1003-3432
Rear spring clip nut	1 1/8	30	110X 2830-4330
Rear spring clamp molt nut	1/2	16	T-4 1416-1316
STARTER			
Starter to cylinder screw	3/4	24	110X 1224-2224
STEERING GEAR			
Steering gear case bracket to frame nut	5/8	20	T-4 1820-4424
Steering gear case plate screw	1/2	16	T-4 1316
Steering gear case lock nut	1/2	16	T-4 575-1416
Steering gear oil plug	3/4	024	T-5
TIRE CARRIER			
Tire carrier bracket to frame nut	1 1/8	18	T-4 1618-1318
TRANSMISSION			
Transmission cover screw	1/2	16	310 3116-6116
Transmission case to motor screw	5/8	18	T-5 1618-6118
Transmission drain plug	3/4	024	T-5
Transmission filler plug	3/4	024	T-5
Transmission main shaft gear cover screw	1/2	16	T-5 575-475
Universal joint bolt nut	1/2	16	1316
Universal joint bolt nut	3/4	24	T-5 2224
WHEELS (DISC)			
Demountable disc wheel nut	3/4	24	500 5024

Paige "6-65"

Owners Set

No. 16	— $\frac{1}{2}$ "	Hex. Socket	\$0.35
No. 18	— $\frac{3}{16}$ "	Hex. Socket35
No. 20	— $\frac{5}{16}$ "	Hex. Socket35
No. 22	— $\frac{1}{8}$ "	Hex. Socket35
No. 24	— $\frac{3}{4}$ "	Hex. Socket45
No. 28	— $\frac{7}{8}$ "	Hex. Socket45
No. 720	— $\frac{5}{8}$ "	Sq. Plug40
No. T-5	—Q. D.	Double End Offset75
No. T-8	—Q. D.	Extension Bar70
No. 500	—Dem.	Rim Nut Speeder	1.20
No. 3310	—Q. D.	Tee Handle	1.00

\$6.35

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON PAIGE "6-65" CARS MODEL 1927-1928

Part Name	Size across Flats on Nuts	Q.D. Wrenches & Combinations Socket	Wrenches Handles	Wrenches Welded and Fixed Type Sockets
BODY PARTS				
Body to frame nut	$\frac{5}{8}$	020	T-2 310	520
BATTERY				
Battery box clamp bolt nut	$\frac{1}{2}$	22	T-5 310	3122-2220
BRAKES				
Hydraulic brake bracket to transmission case screw	$\frac{5}{8}$	20	T-5	1820-4320
Hydraulic pressure case to bracket	$\frac{1}{2}$	16	T-5	575-1416
Hand brake support screw	$\frac{1}{2}$	16	T-5	575-1618
Hand brake adjusting nut	$\frac{3}{4}$	24	110X	2422-4218
Hand brake quadrant to case screw	$\frac{9}{16}$	18	T-5	575-1820
BUMPERS				
Bumper bracket to frame bolt	$\frac{5}{8}$	20	T-5	1820-4320
Bumper bracket to frame bolt nut	$\frac{3}{4}$	24	110X	2422-4218
Bumper to bracket bolt	1	32	T-5	3432
Rear bumper bracket to frame	$\frac{3}{4}$	24	110X	2422-4424
CLUTCH				
Clutch pedal adjusting clamp bolt	$\frac{1}{8}$	18	T-5	575
Clutch to flywheel nuts	$\frac{3}{4}$	24	110X	2224-1224
Clutch yoke shaft lock screw	$\frac{5}{8}$	20	T-5	4320-1820
FAN				
Fan blade to pulley screw	$\frac{1}{2}$	16	T-5	575-1316
Fan bracket to cylinder clamp screw	$\frac{3}{4}$	24	110X	4424-2422
Fan shaft nut	$\frac{1}{2}$	30	110X	2830-4330
FENDERS				
Front fender bracket to fender bolt	$\frac{1}{2}$	16	T-5	575-475
Front fender to frame bolt nut	$\frac{1}{2}$	16	310	3116-575
Fender to run board bolt	$\frac{1}{2}$	016	T-5
Rear fender to body screw	$\frac{1}{2}$	18	T-5 610	6116-575
Rear fender to body screw	$\frac{1}{2}$	016	T-5
FRONT AXLE				
Steering knuckle nut	$1\frac{1}{8}$	34	110X	1003-3432
Steering knuckle arm nut	$1\frac{1}{8}$	34	110X	1003-3432
Steering knuckle ball arm nut	$\frac{1}{2}$	30	T-5	2830-4330
Drag link plug	$1\frac{1}{4}$	T-1X	310
GASOLINE TANK				
Gas tank support strap nuts	$\frac{1}{2}$	19	T-5	1119
Gas tank drain plug	$\frac{1}{2}$	016	T-5
GENERATOR				
Generator to support screw	$\frac{1}{2}$	18	T-4	2218-575
HEAD LAMP				
Head lamp bracket to fender nuts	$\frac{1}{2}$	18	T-5	575-1820
Head lamp stud nut	$\frac{1}{2}$..	***	2830
Head lamp adjusting screw	$\frac{1}{2}$	16	T-5	575-1416

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON PAIGE "6-65" CARS
MODEL 1927-1928—Continued

Part Name	Size across Flats on Nuts	Q. D. Wrenches & Combinations Socket Handles	Wrenches Welded and Fixed Type Sockets
MOTOR			
Connecting rod bolt nut	$\frac{3}{8}$	20	110X 310 3120-2218
Cylinder head stud nut	$\frac{3}{8}$	20	T-5 610 6116-2220
Cylinder to crank case screws	$\frac{1}{2}$	16	310 3116-6116
Exhaust manifold to cylinder stud nut	$\frac{3}{8}$	20	310 3120
Flywheel to crank shaft bolt nut	$\frac{3}{4}$	24	T-5 2224-4218
Main bearing cap screw	$\frac{3}{8}$	28	110X 2224-2830
Motor drain plug	$\frac{3}{8}$	720	T-5
Motor support bolt nut (front)	$\frac{1}{2}$	30	T-5 2830-4330
Motor support bolt nut (rear)	$\frac{3}{4}$	24	110X 2224-4218
Cylinder front cover screws	$\frac{1}{2}$	18	310 T-5 3118-6118
Valve spring cover screw	$\frac{1}{2}$	16	T-5 610 575-6116
Water jacket cover screw	$\frac{1}{2}$	16	T-5 610 575-6116
Water outlet to cylinder screws	$\frac{1}{2}$	16	T-5 575-6116
Water pump housing to cylinder screw	$\frac{1}{2}$	18	T-4 575-1318
Water inlet connection to cylinder screw	$\frac{1}{2}$	16	T-5 575-1316
Engine mud shield to frame nut	$\frac{3}{8}$	020	T-5 310
Hood sill to frame screws	$\frac{1}{2}$	16	610 6116
MUFFLER			
Muffler to support bolt	$\frac{1}{2}$	16	T-4 575-3116
Muffler support bracket to frame nut	$\frac{1}{2}$	16	T-4 575-3116
RADIATOR			
Radiator stud nut	$\frac{3}{4}$	24	310 1224-3124
REAR AXLE			
Rear axle housing cover screws (front and rear)	$\frac{5}{8}$	18	T-5 610 1820-6116
Rear axle housing adjusting nut clamp bolt	$\frac{3}{8}$	20	T-5 1820-144
Rear axle shaft nut	$1\frac{1}{4}$	40	110X 3640
Rear axle drain plug	$\frac{1}{2}$	716	T-5 210
Rear axle filler plug	$\frac{1}{2}$	716	T-5 210
Drive shaft to sleeve coupling bolt nut	$\frac{1}{2}$	16	T-5 575-1618
Differential bearing clamp cap screw	$\frac{3}{8}$	28	T-5 2830-4330
RUNNING BOARD			
Running board to support nuts	$\frac{3}{8}$	020	210
Running board shield to fender nut	$\frac{1}{2}$	16	T-5 575-1816
SPRINGS			
Front spring shackle bolt nut	$\frac{1}{2}$	30	110X 2830-4330
Front spring shackle bolt	$\frac{1}{2}$	24	T-5 2422-4218
Front spring clip nut	$\frac{1}{2}$	30	110X 2830-4330
Front spring clamp bolt nut	$\frac{1}{2}$	18	T-5 575-1618
Rear spring shackle bolt nut (front)	$1\frac{1}{4}$	40	110X 3640
Rear spring shackle bolt (front)	$1\frac{1}{2}$	36	110X 3640
Rear spring shackle bolt nut (rear)	$\frac{1}{2}$	30	110X 2830-4330
Rear spring shackle bolt (rear)	$\frac{3}{4}$	24	110X 2422-4218
Rear spring clip nuts	$\frac{3}{8}$	128	110X 2830-4330
Rear spring clamp bolt nut	$\frac{3}{8}$	18	T-4 575-1618
SHOCK ABSORBER			
Shock absorber to frame nut	$\frac{3}{4}$	24	T-5 4218-2422
STARTER			
Starter to motor stud nuts	$\frac{1}{2}$	22	T-5 1220-2220
STEERING GEAR			
Steering gear arm nut	$1\frac{1}{2}$	48X	T-4X
Steering gear case clamp bolt	$\frac{1}{2}$	16	T-4 575-475
Steering gear case support clamp bolt	$\frac{3}{4}$	24	T-4 575-1116
Steering gear case support clamp bolt nut	$\frac{3}{8}$	28	110X 2830-4330
Steering gear support to frame nut	$\frac{3}{4}$	24	T-4 1124-4218
Steering post clamp bolt	$\frac{1}{2}$	16	T-4 475-575
Steering post to dash bracket	$\frac{1}{2}$	16	T-5 475-575
TIRE CARRIER			
Tire carrier to frame bolt nut	$\frac{3}{8}$	18	T-5 575-1820
Tire carrier lock nut	$\frac{3}{4}$	24	500 5024
TRANSMISSION			
Transmission cover screws	$\frac{1}{2}$	18	310 3118-6118
Transmission drain plug	$\frac{3}{4}$	024	T-5
Transmission filler plug	$\frac{1}{2}$	022	T-5
Transmission case to flywheel housing nut	$\frac{3}{4}$	24	T-5 2224-4218
Transmission shaft bearing nut	$1\frac{1}{2}$	34	110X 1003-3432
Universal joint bolt nuts	$\frac{3}{8}$	20	T-5 4320-1820
WHEELS			
Front wheel hub bolt nuts	$\frac{1}{2}$	22	T-5 2220-2422
Rear wheel hub bolt nut	$\frac{1}{2}$	22	T-5 2220-2422
Demountable rim hub nut	$\frac{3}{4}$	24	500 5024

Pontiac "Six"

Owners Set

No. 16	— $\frac{1}{2}$ "	Hex. Socket	\$0.35
No. 18	— $\frac{5}{16}$ "	Hex. Socket35
No. 19	— $\frac{3}{8}$ "	Hex. Socket35
No. 20	— $\frac{5}{8}$ "	Hex. Socket35
No. 22	— $\frac{1}{4}$ "	Hex. Socket35
No. 24	— $\frac{3}{4}$ "	Hex. Socket45
No. T-5	—Q. D.	Double End Offset75
No. T-8	—Q. D.	Extension Bar70
No. 500	—Dem.	Rim Nut Speeder	1.20
No. 3310	—Q. D.	Tee Handle	1.00

\$5.85

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON PONTIAC "SIX" CARS—MODEL 1927-1928

Part Name	Size across Flats on Nuts	Q.D. Wrenches & Combinations Socket	Handles	Wrenches Welded and Fixed Type Sockets
BODY PARTS				
Body to frame bolt nut	$\frac{1}{8}$	22	T-2 310	522-2422
BATTERY BOX				
Battery box support bolt nut	$\frac{1}{4}$	16	T-4	575-1316
BRAKES				
Brake cross shaft clamp bolt nut	$\frac{1}{4}$	16	T-5	575-1416
Brake adjusting nut	$\frac{3}{4}$	24	110X	1224-2422
CLUTCH				
Clutch to flywheel stud nut	$\frac{1}{8}$	18	T-5	1820-4424
FAN				
Fan and water pump cap screw	$\frac{1}{2}$	16	T-4	1316-575
FENDERS				
Front fender support to frame bolt	$\frac{1}{2}$	16	T-5
Fender to running board bolts	$\frac{1}{8}$	014	T-5
Rear fender to body screw	$\frac{1}{2}$	16	610	575-6116
FRONT AXLE				
Steering knuckle nut	$\frac{1}{16}$	34	110X	1003-3432
Steering knuckle arm nut	1	32	110X	3432
Drag link plug	1	T-1	310
Tie rod clamp bolt nut	$\frac{1}{8}$	18	T-5	575-2018
Tie rod bolt nut	$\frac{3}{4}$	24	110X	2422-4218
King bolt nut	$\frac{7}{8}$	28	110X	2830-4330
King bolt lock nut	$\frac{1}{8}$	18	110X	575-1218
GASOLINE TANK				
Gas tank support bolt nut	$\frac{9}{16}$	18	T-5	1820-2018
GENERATOR				
Generator to motor screw	$\frac{10}{32}$	19	T-4	1119
Generator adjusting bolt nut	$\frac{1}{2}$	16	T-4	575-1618
Generator end piece cap screw	$\frac{1}{2}$	16	T-4	575-1416
HEAD LAMP				
Head lamp bracket to fender bolt	$\frac{10}{32}$	19	T-5	1119
Head lamp stud nut	$\frac{3}{4}$	24	110X	2422-4424
MOTOR				
Connection rod stud nut	$\frac{9}{16}$	18	T-5 310	3118-2216
Cylinder head stud nut	$\frac{3}{8}$	20	T-5 500	6120-2220
Exhaust manifold to cylinder stud nut	$\frac{1}{8}$	18	T-5	3118-1216
Exhaust manifold to exhaust pipe screw	$\frac{1}{8}$	18	T-5	575-2018
Flywheel to crank shaft bolt nut	$\frac{1}{8}$	18	T-5	1216-2216
Heater to exhaust manifold screw	$\frac{1}{2}$	16	T-5	575-1316
Heater to intake manifold screw	$\frac{1}{8}$	18	T-5	575-1318
Main bearing stud nut	$\frac{5}{8}$ & $\frac{3}{4}$	Frt 20-24	310 T-5	3120-2220
Motor support bolt (front)	$\frac{7}{8}$	28	110X	2224-2830
Motor support bolt (rear)	$\frac{3}{4}$	24	110X	2424-4218

**BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON PONTIAC "SIX"
CARS—MODEL 1927-1928—Continued**

Part Name	Size across Flats on Nuts	Q.D. Wrenches & Combinations		Wrenches Welded and Fixed Type Sockets
		Socket	Handles	
Motor drip pan nut	$\frac{7}{16}$	014	T-5
Oil pan screw	$\frac{1}{2}$	16	310	3116-6116
Timer clamp screw	$\frac{3}{8}$	20	T-5	1820-2018
Timing gear case cover screw	$\frac{1}{2}$	16	T-5	575-1618
Water outlet manifold to cylinder screw	$\frac{3}{8}$	18	T-5 T-8	1218
Water pump to cylinder screw	$\frac{1}{2}$	16	T-4	575-1618
Cover stud (for adjusting valves)	$\frac{1}{2}$	16	T-5	575-3116
Heat control valve stud nut	$\frac{1}{8}$	14	T-5	475-1416
Motor drain plug	$\frac{1}{2}$	016	T-4
MUFFLER				
Muffler support bolt	$\frac{1}{2}$	16	T-4	575-1618
Muffler bracket to frame bolt	$\frac{3}{8}$	18	T-4	575-2018
RADIATOR				
Shell to core nut	$\frac{1}{4}$	14	T-5	475-1416
Radiator to support bolt nut	$\frac{11}{16}$	22	110X	2422-1220
Radiator outlet bolt nut	$\frac{11}{16}$	19	T-4	1119
REAR AXLE				
Rear axle drain plug	$\frac{1}{2}$	016	T-4
Rear axle drive pinion nut	1	32	110X	3432
Rear axle housing cover screw	$\frac{3}{8}$	18	T-5 310	3118-1618
Rear axle adjusting lock screw	$\frac{3}{4}$	24	110X	4424-4218
Rear axle shaft nut	$1\frac{1}{16}$	34	110X	1003-3432
Universal joint coupling bolt nut	$\frac{1}{2}$	16	T-5	475-1316
RUNNING BOARD				
Running board to support	$\frac{1}{4}$	014	T-5
SPRINGS				
Front spring shackle bolt nut	$\frac{7}{8}$	28	110X	2830-4330
Front spring clip nut	$\frac{3}{4}$	24	110X	4218-4424
Rear spring shackle bolt nut	$\frac{7}{8}$	28	110X	2830-4330
Rear spring clip nut	$\frac{3}{4}$	24	110X	4218-2422
Spring rebound clip nut	$\frac{1}{2}$	16	T-5	475-1316
STEERING GEAR				
Steering gear case cover screw	$\frac{1}{2}$	16	T-5	475-1416
Steering gear housing clamp screw	$\frac{1}{2}$	16	T-5	575-1618
Steering gear housing support cap screw	$\frac{3}{8}$	18	T-5	575-1820
Steering gear post clamp bolt	$\frac{3}{8}$	18	T-5	575-2018
Steering gear attaching cap screw	$\frac{3}{4}$	24	110X	2224-4218
TRANSMISSION				
Transmission cover screw (rear)	$\frac{3}{8}$	18	T-5 310	575-6118
Transmission bell housing to motor screw	$\frac{3}{8}$	18	T-5	1820-144
Transmission rear bearing cover screw	$\frac{1}{2}$	16	T-5	475-1316
Transmission brake band lever rack screw	$\frac{9}{16}$	18	T-5	575-2018
WHEELS (WOOD)				
Hub bolt nut	$1\frac{1}{8}$	22	T-5	2220-1220
Rim nut	$\frac{3}{4}$	24	500	5024

Reo "Flying Cloud"

Owners Set

No. 16	— $\frac{1}{2}$ "	Hex. Socket	\$0.35
No. 18	— $\frac{3}{8}$ "	Hex. Socket35
No. 19	— $\frac{1}{2}$ "	Hex. Socket35
No. 20	— $\frac{5}{8}$ "	Hex. Socket35
No. 22	— $\frac{1}{2}$ "	Hex. Socket35
No. 24	— $\frac{3}{4}$ "	Hex. Socket45
No. 28	— $\frac{7}{8}$ "	Hex. Socket45
No. T-4	—	Sliding Tee Handle75
No. T-5	—Q. D.	Double End Offset75
No. T-8	—Q. D.	Extension Bar70
No. 500	—	Dem. Rim Nut Speeder	1.20
No. 3310	—Q. D.	Tee Handle	1.00

\$7.05

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON REO "FLYING CLOUD" CARS—MODEL 1927-1928

Part Name	Size across Flats on Nuts	Q.D. Wrenches & Combinations Socket	Wrenches Welded and Fixed Type Sockets
BODY PARTS			
Body to frame bolt	$\frac{1}{2}$	22	T-2 310 522
BATTERY			
Battery box to support bolt	$\frac{1}{2}$	16	T-4 575-1416
BRAKES			
Brake lower cam adjusting nut	$\frac{3}{16}$	31	T-5
Brake upper cam adjusting nut	$\frac{1}{8}$	22	T-5 2422
BUMPERS			
Bumper attachment bolt	$\frac{3}{4}$	24	T-5 4218-2422
Spare tire lock nut	$\frac{3}{4}$	24	500 5024
CLUTCH			
Clutch pedal clamp bolt	$\frac{9}{16}$	18	T-4 575-1820
Clutch housing to motor bolt	$\frac{1}{8}$	18	T-4 4218-144
FAN			
Fan bracket stud nut	$\frac{1}{2}$	16	T-4 1316-575
FENDERS			
Front fender support to frame bolt	$\frac{3}{4}$	24	T-5 2224
Front fender to running board bolt	$\frac{1}{2}$	16	T-5 575-1416
Rear fender to body bolt	$\frac{1}{2}$	16	T-5 575-1416
FRONT AXLE			
Steering knuckle nut	$\frac{1}{2}$	30	110X 2830-4330
Steering knuckle arm nut	$\frac{1}{16}$	34	T-5 1003-3432
Steering drag link plug	$\frac{1}{16}$	T-1	310
Tie rod ball joint nut	$\frac{1}{8}$	34	T-5 2830-4330
GASOLINE TANK			
Gas tank support stud nut	$\frac{1}{2}$	22	T-5 2422-1220
GENERATOR			
Generator bracket to motor stud nut	$\frac{3}{16}$	18	T-5 575-1218
HEAD LAMP			
Head lamp stud nut	$\frac{3}{4}$	24	110X 2422-4218
Head lamp tie rod bolt and nut	$\frac{1}{2}$	16	T-5 575-1416
MOTOR			
Connecting rod stud nut	$\frac{5}{8}$	20	T-5 310 2220-1218
Cylinder head stud nut	$\frac{3}{4}$	24	110X 2224
Exhaust manifold to cylinder stud nut	$\frac{1}{8}$	18	T-5 575-4118
Exhaust manifold to exhaust pipe bolt and nut	$\frac{1}{8}$	18	T-5 575-1820
Intake manifold to motor nut	$\frac{1}{8}$	18	T-5 610 575-4118
Main bearing stud nuts	$\frac{5}{8}$	20	T-5 1820-2218
Motor support bolt and nuts	$\frac{3}{16}$	31	110X
Oil pan screws	$\frac{1}{2}$	16	310 3116

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON REO "FLYING CLOUD" CARS—MODEL 1927-1928—Continued

Part Name	Size across Flats on Nuts	Q. D. Wrenches & Combinations Socket	Wrenches Handles	Wrenches Welded and Fixed Type Sockets
Water inlet bracket to cylinder nuts	$\frac{3}{8}$	18	T-5	575-1318
Water pump cover screw	$\frac{1}{2}$	14	610	1316
Valve spring cover screw	$\frac{3}{8}$	16	310	3116-6116
Motor to crank case bolt and nut	$\frac{1}{2}$			
RADIATOR				
Radiator stud nut	$\frac{3}{4}$	24	T-5	1224-2224
REAR AXLE				
Differential carrier stud nut	$\frac{3}{4}$	24	110X	4424-2224
Rear axle cover stud nut	$\frac{1}{2}$	16	T-5	575-6116
Rear axle housing stud nut	$\frac{3}{8}$	20	T-5	1820-1120
Rear axle shaft nut	$1\frac{1}{16}$	46X	T-4X
Rear axle drain plug	$\frac{3}{8}$	28	T-5	2830-4330
Universal joint nuts (front & rear)	$\frac{3}{8}$	18	T-5	1318-575
RUNNING BOARD				
Running board to support bracket nut	$\frac{13}{16}$	19	T-15	1119
Running board support to frame nut	$\frac{3}{4}$	24	310	1224-2224
SPRINGS				
Front spring shackle bolt nut	$\frac{11}{16}$	30	110X	2830-4330
Front spring clip nut	$\frac{7}{8}$	28	911X	4330-2830
Rear spring shackle bolt nut (rear)	$\frac{11}{16}$	30	110X	2830-4330
Rear spring shackle bolt nut (front)	$1\frac{1}{2}$	48X	T-4X
Rear spring clip nut	$\frac{7}{8}$	28	911X	4330-2830
Rebound spring clip nut	$\frac{1}{2}$	16	T-5	575-1416
STARTER				
Starter to motor stud nut	$\frac{3}{8}$	18	T-5	575
STEERING GEAR				
Steering gear support bolt	$\frac{5}{8}$	20	T-5	2422-1820
Steering gear housing bolt	$\frac{1}{2}$	16	T-4	475-1416
TRANSMISSION				
Transmission cover screws	$\frac{3}{4}$	24	T-5 610	4218-2422
Transmission filler plug	$\frac{5}{8}$	020	T-5
Transmission drain plug	$\frac{1}{2}$	716	210
WHEELS				
Rim bolt nuts	$\frac{3}{4}$	24	500	5024

Star "Four" 1928

Owners Set

No. 16	— $\frac{1}{2}$ "	Hex. Socket	\$0.35
No. 18	— $\frac{1}{8}$ "	Hex. Socket35
No. 20	— $\frac{5}{8}$ "	Hex. Socket35
No. 24	— $\frac{3}{4}$ "	Hex. Socket45
No. 28	— $\frac{7}{8}$ "	Hex. Socket45
No. T-5	—Q. D.	Double End Offset75
No. T-8	—Q. D.	Extension Bar70
No. 500	—Dem.	Rim Nut Speeder	1.20
No. 3310	—Q. D.	Tee Handle	1.00

\$5.60

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON STAR "FOUR" CARS—MODEL 1928

Part Name	Size across Flats on Nuts	Q.D. Wrenches & Combinations Socket	Welded and Fixed Handles	Wrenches Type Sockets
BODY PARTS				
Body to frame bolt nut	$\frac{5}{8}$	020	T-5
BATTERY				
Battery box clamp bolt nut	$\frac{1}{2}$	19	310	1119
BRAKES				
Front brake adjusting screw lock nut	$\frac{3}{4}$	24	110X	2422-4218
Front cross shaft clamp bolt	$\frac{1}{8}$	18	310 T-5	3118-1820
Front brake lever clamp bolt nut	$\frac{1}{4}$	22	110X	2422-4330
Front brake rod adjusting nut	$\frac{3}{4}$	24	T-5	2422-4330
Rear brake adjusting screw lock nut	$\frac{3}{4}$	24	T-5	2422-4218
Rear brake cross shaft clamp bolt	$\frac{1}{8}$	18	310 T-5	1618-1820
Rear brake clamp lever screw	$\frac{1}{2}$	16	T-5	575-1216
BUMPERS				
Front bumper to bracket screw	$\frac{7}{8}$	28	110X	2830-4330
Front bumper bracket to frame screw	$\frac{1}{2}$	22	110X	4330-2220
Front bumper bracket to frame screw	$\frac{5}{8}$	20	T-5	1820-4424
Front bumper bracket to frame screw	$\frac{1}{8}$	18	T-5	575-1618
Rear bumper bracket to frame screw	$\frac{5}{8}$	2018
CARBURETOR				
Carburetor to intake manifold screw	$\frac{1}{2}$	1316
CLUTCH				
Clutch pedal clamp bolt nut	$\frac{1}{8}$	18	110X	575-1618
Clutch pedal adjusting nut	$\frac{1}{8}$	18	110X	575-1618
Clutch adjusting finger bolt nut	$\frac{3}{4}$	24	T-5	2422-4218
FAN				
Fan blade screw	$\frac{1}{2}$	16	T-5	575-1820
Fan bracket to cylinder screws	$\frac{1}{2}$	16	110X	575-1618
FENDERS				
Front fender support to frame bolt nut	$\frac{5}{8}$	18	T-5	575-1820
Front fender to run board shield nut	$\frac{1}{2}$	16	T-5	575-1618
Front fender to run board bolt nut	$\frac{1}{8}$	018	T-5
Rear fender to body screws	$\frac{1}{2}$	16	T-5	575-1214
Rear fender to shield screws	$\frac{1}{2}$	16	T-4	575-1618
FRONT AXLE				
Steering knuckle spindle nut	$\frac{1}{2}$	30	110X	2830-4330
Steering knuckle arm nut	$\frac{1}{2}$	30	110X	2830-4330
Steering tie rod ball stud nut	$\frac{1}{2}$	30	110X	2830-4330
Steering tie rod adjusting clamp bolt	$\frac{1}{8}$	18	T-5	575-1618
Steering tie rod drag link plug	1	T-1	T-5
GASOLINE TANK				
Gas tank support bolt nut	$\frac{1}{2}$	16	T-5 610	6116-1216
GENERATOR				
Generator to motor adjusting bolt nut	$\frac{5}{8}$	20	T-5	1218

**BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON STAR "FOUR"
CARS—MODEL 1928—Continued**

Part Name	Size across Flats on Nuts	Q.D. Wrenches & Combinations Socket	Wrenches Welded and Fixed Type Sockets
HEAD LAMP			
Head lamp stud nut	$\frac{3}{8}$	28	T-5 575-1316
Head lamp bracket to fender nut	$\frac{5}{8}$	020 110X	575-1316
MOTOR			
Cylinder head stud nut	$\frac{5}{8}$	20	310 T-5 3120-2218
Exhaust manifold to cylinder stud nut	$\frac{1}{2}$	18	310 T-5 3118-1218
Intake manifold to cylinder stud nut	$\frac{1}{2}$	18	310 T-5 3118-1218
Motor drain plug	$1\frac{1}{8}$	36	T-5 3640
Motor support screw (front)	$\frac{1}{8}$	18	T-5 575-1218
Motor support screw (rear)	$\frac{1}{8}$	18	T-5 575-1218
Water pump housing to cylinder bolt and nut	$\frac{1}{2}$	16	T-5 575-1618
Valve cover screws	$\frac{1}{8}$	14	310 3114-1214
Water outlet to cylinder screws	$\frac{5}{8}$	20	T-5 1218-1820
Oil filler bracket to cylinder screws	$\frac{1}{2}$	14	T-5 475-1416
MUFFLER			
Muffler support bolt nut	$\frac{1}{2}$	16	T-5 575-1416
Muffler to pipe bolt nut	$\frac{1}{2}$	16	T-5 575-1416
Muffler tail pipe support bolt nut	$\frac{1}{2}$	16	T-5 575-1416
RADIATOR			
Radiator stud nut	$1\frac{1}{8}$	22	310 3122-1220
REAR AXLE			
Rear axle shaft nut	$1\frac{1}{8}$	34	110X 3432
Rear axle housing bolt nut	$\frac{1}{2}$	18	110X 575-1820
Rear axle drive shaft hous. to axle hous. screw ..	$\frac{5}{8}$	20	T-5 1820-4218
Rear axle drain plug	$\frac{1}{8}$	014	T-5
Rear axle filler plug	$1\frac{1}{8}$	026	T-5
RUNNING BOARD			
Running board to support bolt nut (front)	$\frac{1}{2}$	018	T-5
Running board to support bolt nut (rear)	$\frac{1}{2}$	018	T-5
SPRINGS			
Front spring bolt and nut (front)	$\frac{3}{8}$	28	110X 2830-4330
Front spring bolt clamp nut (rear)	$\frac{1}{8}$	18	T-5 575-1820
Front spring clip nut	$\frac{5}{8}$	20	T-5 1820-4424
Front spring clamp bolt nut	$\frac{1}{2}$	16	T-4 1416-1618
Rear spring bolt and nut (front)	$\frac{3}{8}$	28	110X 2830-4330
Rear spring bolt clamp nut (rear)	$\frac{1}{8}$	18	T-5 575-1618
Rear spring clip nut	$\frac{5}{8}$	24	T-5 2422-4218
Rear spring clamp bolt nut	$\frac{1}{2}$	16	T-4 575-1618
STARTER			
Starter clamp bolt nut	$\frac{3}{8}$	18	T-5 575-1618
STEERING GEAR			
Steering gear case clamp screw	$\frac{1}{2}$	16	T-5 4424-1618
Steering gear post adjusting nut	1	32	110X 3432
Steering gear lever nut	$1\frac{1}{8}$	34	110X 3432
Steering gear support to frame bolt	$\frac{5}{8}$	20	110X 1820-4424
Steering gear support bracket to hous. bolt nut ..	$\frac{5}{8}$	20 2018
TRANSMISSION			
Transmission cover screws	$\frac{1}{2}$	16	310 1216-6116
Transmission drain plug	$\frac{5}{8}$	020	T-5
Transmission filler plug	$\frac{5}{8}$	020	T-5
Universal joint bolt nut (rear end)	$\frac{1}{2}$	14	P-4 1416-475
Unvrsal jt. 'tween flywl. & trans. hous. bolt nut (fr.)	$\frac{1}{2}$		
TIRE CARRIER			
Tire carrier lock nut	$\frac{3}{4}$	24	500 5024
WHEELS (WOOD)			
Demountable rim bolt nut	$\frac{3}{4}$	24	500 5024
Hub bolt nuts (front and rear)	$1\frac{1}{8}$	22	310 3122-2220

Studebaker "Commander Victoria Six"

Owners Set

No. 16	— $\frac{1}{2}$ " Hex. Socket	\$0.35
No. 18	— $\frac{3}{8}$ " Hex. Socket35
No. 20	— $\frac{5}{8}$ " Hex. Socket35
No. 22	— $\frac{1}{2}$ " Hex. Socket35
No. 24	— $\frac{3}{4}$ " Hex. Socket45
No. 26	— $\frac{1}{2}$ " Hex. Socket45
No. 28	— $\frac{7}{8}$ " Hex. Socket45
No. T-4	—Sliding Tee Handle75
No. T-5	—Q. D. Double End Offset75
No. T-10	—Q. D. Extension Bar75
No. 500	—Dem. Rim Nut Speeder	1.20
No. 3310	—Q. D. Tee Handle	1.00

\$7.20

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON STUDEBAKER "COMMANDER VICTORIA 'SIX" CARS—MODEL 1927-1928

"COMMANDER VICTORIA SIX" CARS—MODEL 1927-1928		Size across Flats on Nuts		Q. D. Wrenches & Combinations		Wrenches Welded and Fixed Type Sockets	
Part Name		Nuts	Socket	Handles			
BODY							
Body to frame bolt nut	$\frac{7}{8}$	28	T-5 T-2	310	4330-528	
Body to frame bolt nut (rear)	$\frac{7}{8}$	028	T-5		
BATTERY							
Battery box support bolt nut	$\frac{9}{8}$	18	T-5	310	3118-575	
BUMPERS							
Front bumper bracket to frame bolt nut	$1\frac{1}{2}$	34	110X		3432-1003	
Front bumper to bracket screw	$\frac{1}{2}$	30	110X		2830-4330	
Rear bumper bracket to frame bolt nut	$1\frac{1}{2}$	34	110X		3432-1003	
BRAKES							
Front brake lever clamp adjusting bolt	$\frac{1}{2}$	16	T-4		575-475	
Front brake shaft ball stud nut	$\frac{3}{4}$	20	T-5		1820-4320	
Front brake bracket to axle bolt	$\frac{3}{4}$	24	T-5		4424-4218	
Rear brake adjusting nut	$\frac{3}{4}$	28	T-8 T-5		1224	
Rear brake support screw	$\frac{3}{4}$	012	110X		
Brake cross shaft bracket bolt	$\frac{1}{2}$	16	T-5		575-2216	
Brake cross shaft bracket to frame bolt	$\frac{1}{2}$	18	T-5		575-2216	
Brake cross shaft lever clamp bolt	$\frac{1}{2}$	16	T-5		575-1216	
COIL							
Coil bracket screw	$\frac{1}{4}$	16	T-5		4116-575	
CLUTCH							
Clutch pedal adjusting nut	$\frac{7}{8}$	28	T-5		4330-2224	
Clutch pedal to shaft adjusting nut	$\frac{9}{8}$	20	T-4		1220-2120	
FAN							
Fan shaft clamp bolt nut	$\frac{9}{8}$	18		310	3118-1218	
FENDERS							
Front fender support to frame bolt	$\frac{1}{2}$	16	T-5		575-4424	
Front fender to run board shield nuts	$\frac{1}{2}$	16	T-5		575-1416	
Front fender to run board shield nut	$\frac{9}{8}$	018	T-5		
Front fender to run board bolt nut	$\frac{1}{2}$	018		210	
Rear fender to body screw	$\frac{1}{2}$	16	T-5		575-1214	
Rear fender to shield screw	$\frac{1}{2}$	16	T-5		6116-575	
Rear fender to gas tank shield bolt nut	$\frac{1}{2}$	16	T-5		6116-575	
FRONT AXLE							
Steering knuckle spindle nut	$1\frac{1}{2}$	48X	T-4X		
Steering knuckle ball arm nut (front)	$\frac{3}{4}$	28	110X		4330-2830	
Steering knuckle ball arm nut (rear)	$\frac{3}{4}$	28	110X		4330-2830	
Steering tie rod clevis bolt nut	$\frac{1}{2}$	18	T-4		575-1618	
Steering tie rod ball stud nut	$\frac{3}{4}$	28	110X		4330-2830	
Drag link plug	$1\frac{1}{8}$	T-1	T-5	310	
GASOLINE TANK							
Gas tank support bolt nut	$\frac{3}{4}$	24	T-5		2224-4424	
Gas tank drain plug	$\frac{3}{8}$	014	T-4	210	
HEAD LAMP							
Head lamp stud nut	$\frac{1}{2}$	26	T-5		1126	
Head lamp bracket to fender bolt nut	$\frac{1}{2}$	18	T-5	210	575-2118	
MOTOR							
Cam shaft nut	$\frac{3}{4}$	28	110X		2224-4330	
Connecting rod cap bolt nut	$\frac{3}{4}$	24	310		3124-1224	
Cylinder head screw	$\frac{3}{4}$	24	T-5		6124-2422	
Cylinder to case screw	$\frac{3}{4}$	24	T-5		4424	

**BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON STUDEBAKER
"COMMANDER VICTORIA SIX" CARS—MODEL 1927-1928—Continued**

Part Name	Size across Flats on Nuts	Q.D. Wrenches & Combinations Socket	Wrenches Welded and Fixed Type Sockets
Exhaust manifold to cylinder stud nut	1/8	18	T-5 210 575-4118
Intake manifold to cylinder stud nut	1/8	18	T-5 210 575-4118
Exhaust manifold to exhaust pipe bolt nut	1/2	16	T-4 575-475
Exhaust manifold to exhaust pipe bolt nut (rear)	1/2	16	1316 1316
Flywheel to crank shaft bolt nut	3/8	20	T-5 1218-2216
Heater to intake manifold bolt nut	1/8	18	T-5 575-1118
Motor support bolt nut (front)	3/4	24	110X 1224-2224
Motor support bolt nut (rear)	3/4	24	110X 1224-2224
Oil drain plate screw	1/8	18	T-4 210 575-2118
Oil pan to cylinder screw (Suggest 8 1/4" Spdr.)	1/8	18	310 3118-4118
Oil filler tube flange to case screw	1/8	18	1318
Oil pump screw	1	32	T-5 3432
Water outlet to cylinder screw	1/8	18	310 3118-575
Water cover plate screw	1/8	18	310 3118-6118
MUFFLER			
Muffler to bracket bolt nut	1/8	18	T-4 575-1618
RADIATOR			
Radiator stud nut	3/4	24	310 1224-3124
REAR AXLE			
Differential carrier front housing screw	1/8	18	T-5 575-4118
Differential carrier cap stud nut	7/8	28	T-5 2224-2830
Differential carrier clamp bolt nut	3/8	20	T-5 144-4424
Differential pinion bearing lock nut	3/8	20	T-5 144-4424
Differential shaft nut	1 3/8	44X	T-4X
Differential rear plate screw	1/2	16	310 610 575-3116
Rear axle filler plug	3/4	024	210
Rear axle shaft nut	1 3/4	56XX	T-4XX
Universal joint nut	1/2	16	1316 1316
RUNNING BOARD			
Running board to support screw	1/8	018	210
SHOCK ABSORBERS			
Shock absorber to bracket nut	3/4	24	110X 1124-4424
Shock absorber to axle bolt nut	1 1/8	34	110X 1003-3432
Shock absorber bracket to frame nut	3/8	20	T-5 144-2120
Shock absorber strap to bracket nut	1/2	16	T-4 575-1416
SPRINGS			
Front spring bolt nut (front)	1 1/4	34	110X 1003-3432
Front spring bolt nut (rear)	1 1/4	34	110X 3432
Front spring clamp bolt nut	1 1/8	19	T-4 1119
Rear spring bolt nut (front)	1 3/4	34	110X 1003-3432
Rear spring bolt nut (rear)	1 1/8	34	110X 1003-3432
Rear spring clip nut	1	32	110X 3432
Rear spring clamp bolt nut	1 1/2	14	T-4 1119
STARTER			
Starter drive chain adjusting screw	3/4	24	T-5 2224-4224
Starter to gear housing set screw	3/8	012	210
Starter switch to bracket bolt nut	1/2	16	1316 1316
STEERING GEAR			
Steering gear arm nut	1 1/8	34	110X 1003-3640
Steering gear post clamp bolt nut	1/8	18	T-5 575-1618
Steering gear case to post clamp screw	1/8	18	T-5 575-1618
Steering gear adjusting screw	1/8	18	T-4 1820-4424
Steering gear adjusting lock nut	1 1/2	22	T-4 2422-4330
Steering gear case bracket adjusting screw	1/8	18	1318 1318
Steering gear case bracket clamp bolt nut	3/4	24	T-5 T-10 911X 1224
Steering gear bracket to frame bolt	1/8	18	T-5 575-1820
TIRE CARRIER			
Tire carrier to frame stud nut	1 1/8	34	T-5 1003-3432
Tire carrier center support bolt	1/8	18	T-5 575-1618
TRANSMISSION			
Transmission cover screw	1/2	16	310 3116-6116
Transmission to motor screw	1/8	18	T-5 1618-6118
Transmission main shaft bearing cover screw	1/8	18	1318
Transmission main shaft nut	1 1/2	48X	T-4X
Transmission drain plug	3/8	712	210
Transmission filler plug	1 1/8	026	T-4 310
Transmission brake drum to universal bolt	1/2	18	1316
Transmission brake adjusting nut	7/8	28	210 1224-2124
Transmission brake support screw	3/8	012	T-4
Transm. brake band guide pulley to frame bolt nut	1/8	18	T-4 575-1618
WHEELS (WOOD)			
Hub bolt nut	1 1/8	22	T-5 310 1220-3122
Demountable rim bolt nut	3/8	20	500 5020
WHEELS (DISC)			
Disc wheel demountable hub nut	3/4	24	500 5024

Studebaker "Dictator Standard Six"

Owners Set

No. 16	— $\frac{1}{2}$ " Hex. Socket	\$0.35
No. 18	— $\frac{9}{16}$ " Hex. Socket35
No. 19	— $\frac{13}{16}$ " Hex. Socket35
No. 20	— $\frac{5}{8}$ " Hex. Socket35
No. 22	— $\frac{11}{16}$ " Hex. Socket35
No. 24	— $\frac{3}{4}$ " Hex. Socket45
No. 28	— $\frac{7}{8}$ " Hex. Socket45
No. T-4	—Sliding Tee Handle75
No. T-10	—Extension Bar75
No. 500	—Dem. Rim Nut Speeder	1.20
No. 3310	—Q. D. Tee Handle	1.00

\$6.35

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON STUDEBAKER "DICTATOR STANDARD SIX" CARS—MODEL 1927-1928

Part Name	Size across Flats on Nuts	O. D. Wrenches & Combinations Socket	Wrenches Welded and Fixed Type Sockets
	Handles		
BODY			
Body to frame bolt nut	$\frac{7}{8}$	28	T-2 310 4330-2224
BATTERY			
Battery box support bolt nut	$\frac{9}{16}$	18	T-5 310 575-3118
BUMPERS			
Front bumper bracket to frame bolt nut	1 $\frac{1}{8}$	34	110X 1003-3432
Front bumper to bracket screw	1 $\frac{1}{8}$	30	T-5 2830-4330
Rear bumper bracket to frame bolt nut	1 $\frac{1}{8}$	34	110X 1003-3432
BRAKES			
Front brake lever clamp adjusting bolt	$\frac{1}{2}$	16	T-4 575-1416
Front brake lever shaft ball stud nut	$\frac{5}{8}$	20	T-5 1820-4424
Front brake bracket to axle bolt	$\frac{3}{4}$	24	110X 4218-4424
Rear brake adjusting nut	1 $\frac{1}{8}$	30	110X T-10 2830-4330
Rear brake support screw	$\frac{3}{8}$	012	110X
Brake cross shaft bracket bolt	$\frac{1}{2}$	16	T-5 575-2216
Brake cross shaft to frame bolt	$\frac{9}{16}$	18	T-5 575-2216
Brake cross shaft lever clamp bolt	$\frac{1}{2}$	16	T-5 575-1216
CARBURETOR			
Carburetor to manifold screw	$\frac{1}{2}$	16	1316
COIL			
Coil to bracket	$\frac{1}{2}$	16	T-5 575-4116
CLUTCH			
Clutch pedal adjusting nut	$\frac{7}{8}$	28	110X 2224-4330
FAN			
Fan shaft clamp bolt nut	$\frac{9}{16}$	18	T-5 575-1318
FENDERS			
Front fender support to frame bolt	$\frac{1}{2}$	16	110X 575-4424
Front fender to frame bolt	$\frac{1}{4}$	16	T-5 575-1416
Front fender to running board shield nut	$\frac{9}{16}$	18	T-5 575-1618
Front fender to running board bolt nut	$\frac{9}{16}$	018	210
Rear fender to body screw	$\frac{1}{2}$	16	T-5 575-1416
Rear fender to shield screw	$\frac{1}{2}$	16	T-5 610 575-6116
Rear fender to gas tank shield bolt nut	$\frac{1}{2}$	16	T-5 610 575-6116
FRONT AXLE			
Steering knuckle spindle nut	1 $\frac{1}{8}$	46X	T-4X
Steering knuckle arm ball nut	$\frac{3}{8}$	28	T-4 2830-4330
Steering tie rod clevis bolt nut	$\frac{9}{16}$	18	T-4 575-1118
Steering tie rod ball stud nut	$\frac{3}{8}$	28	T-4 2831-4330
Drag link plug (front and rear)	1 $\frac{1}{8}$	T-1	T-5
Steering tie rod drag link plug	1 $\frac{1}{8}$	T-1	T-5
GASOLINE TANK			
Gas tank support bolt nut	$\frac{3}{4}$	24	T-4 2224-4424
Gas tank drain plug	$\frac{1}{8}$	014	T-4 210
GENERATOR			
Generator to motor screw	$\frac{9}{16}$	18	T-5 575-1218
HEAD LAMP			
Head lamp stud nut	1 $\frac{1}{8}$	34	110X 3432
Head lamp bracket to fender bolt nut	$\frac{9}{16}$	18	T-5 210 575-2118

**BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON STUDEBAKER
"DICTATOR STANDARD SIX" CARS—MODEL 1927-1928—Continued**

Part Name	Size across Flats on Nuts	O.D. Wrenches & Combinations Socket	Wrenches Handles	Wrenches Welded and Fixed Type Sockets
MOTOR				
Cam shaft nut	$\frac{3}{4}$	24	110X	2224-4218
Connecting rod cap bolt nut	$\frac{1}{2}$	18	310	1218-575
Cylinder head screw	$\frac{3}{4}$	24	T-5	6124-2224
Exhaust manifold to cylinder stud nut	$\frac{1}{2}$	18	T-5 310 500	575-6124
Intake manifold cylinder stud nut	$\frac{1}{2}$	18	T-5 310 500	575-6124
Flywheel to crank shaft bolt nut	$\frac{1}{2}$	20	T-5	1218-2218
Heater to intake manifold bolt nut	$\frac{1}{2}$	18	T-5 210	1218-2118
Motor support bolt (front)	$\frac{1}{2}$	18	310	3118-1218
Motor support bolt (rear)	$\frac{3}{4}$	24	T-5	1224-2224
Oil drain plate screw	$\frac{1}{2}$	16	210	575-2116
Oil pan to cylinder screw (16" Sp. can be used)	$\frac{1}{2}$	16	310	3116-4116
Oil pump screw	1	32	T-5	3432
Timing gear cover screw	$\frac{3}{8}$	18	T-5	575-6118
Water outlet to cylinder screw	$\frac{1}{2}$	16	T-5	575-1416
Water cover plate screw	$\frac{3}{8}$	18	310	3118
Water pump housing to cylinder screw	$\frac{1}{2}$	18	1318	1318
Main bearing cap screw	$\frac{3}{8}$	20	T-5 310	3120-1218
MUFFLER				
Muffler to bracket bolt nut	$\frac{1}{2}$	18	T-4	575-1118
RADIATOR				
Radiator stud nut	$\frac{3}{4}$	24	T-10 310	1224-3124
REAR AXLE				
Differential carrier front housing screw	$\frac{9}{16}$	18	T-5	575-4118
Differential carrier rear plate screw	$\frac{1}{2}$	16	310 610	3116-6116
Differential carrier cap stud nut	$\frac{3}{8}$	28	T-5	2224-2830
Differential carrier clamp bolt nut	$\frac{3}{8}$	30	T-5	144-4424
Differential pinion bearing lock nut	$\frac{3}{4}$	20	T-5	144-4424
Differential pinion shaft nut	$1\frac{1}{4}$	44X	T-4X
Rear axle filler plug	$\frac{3}{4}$	024	210
Rear axle shaft nut	$1\frac{1}{2}$	44X	T-4X
Universal joint bolt nut	$\frac{1}{2}$	1316
RUNNING BOARD				
Running board to support screw	$\frac{1}{2}$	018	210
SHOCK ABSORBERS				
Shock absorber bracket bolt nut	$\frac{3}{4}$	24	T-4	4218-4424
Shock absorber bracket to frame bolt nut	$\frac{3}{8}$	20	T-5	144-2220
Shock absorber strap to bracket nut	$\frac{3}{8}$	20	T-5	1820-2220
FRONT SPRINGS				
Front spring bolt nut (front)	$1\frac{1}{8}$	34	110X	1003-3432
Front spring bolt nut (rear)	$1\frac{1}{8}$	34	110X	3432
Front spring clamp bolt nut	$1\frac{3}{4}$	19	T-4	1119
Rear spring bolt nut (front)	$1\frac{1}{4}$	3640
Rear spring bolt nut (rear)	$1\frac{1}{8}$	34	T-5	1003-3432
Rear spring clip nut	1	32	T-5	3432
Rear spring clamp bolt nut	$1\frac{3}{4}$	19	T-4	1119
STARTER				
Starter to cylinder screw	$\frac{1}{2}$	18	T-5	575-1618
STEERING GEAR				
Steering gear arm nut	$1\frac{1}{8}$	38X	T-4X
Steering gear post clamp bolt nut	$\frac{1}{2}$	18	T-5	575-1618
Steering gear case to post clamp screw	$\frac{9}{16}$	18	T-5	575-1618
Steering gear adjusting screw	$\frac{9}{16}$	18	T-4	1820-4424
Steering gear adjusting lock nut	$1\frac{1}{8}$	22	T-4	2422-4330
Steering gear case to bracket adjusting screw	$\frac{9}{16}$	1318
Steering gear case bracket to clamp bolt nut	$\frac{3}{4}$	24	T-5 T-10	1224
TIRE CARRIER				
Tire carrier to frame stud nut	$1\frac{1}{8}$	34	T-5	1003-3432
Tire carrier center support bolt	$\frac{1}{2}$	18	T-5	4116-575
TRANSMISSION				
Transmission cover screw	$\frac{1}{2}$	16	310	3116-6116
Transmission to motor screw	$\frac{1}{2}$	18	T-5	1318-6118
Transmission main shaft nut	$1\frac{1}{2}$	48X	T-4X
Transmission drain plug	$\frac{3}{8}$	028	T-4 310
Transmission brake drum to universal bolt	$\frac{1}{2}$	1316
Transmission adjusting nut	$\frac{3}{8}$	24	210	2124-1224
Transmission support screw	$\frac{3}{8}$	012	T-4
Trans. tightening guide pulley to frame nut	$\frac{3}{4}$	18	T-4	575-1618
Transmission filler plug	$\frac{3}{8}$	028	T-4 310
WHEELS (WOOD)				
Hub bolt nut	$1\frac{1}{8}$	22	T-5 310	1220-3122
Demountable rim bolt nut (wood or disc)	$\frac{3}{8}$	20	500	5020

Willys Knight

Owners Set

No. 16	— $\frac{1}{2}$ "	Hex. Socket	\$0.35
No. 18	— $\frac{3}{8}$ "	Hex. Socket35
No. 19	— $\frac{3}{8}$ "	Hex. Socket35
No. 20	— $\frac{5}{8}$ "	Hex. Socket35
No. 22	— $\frac{1}{4}$ "	Hex. Socket35
No. 24	— $\frac{3}{4}$ "	Hex. Socket45
No. 25	— $\frac{3}{8}$ "	Hex. Socket45
No. 28	— $\frac{7}{8}$ "	Hex. Socket45
No. 710	— $\frac{1}{8}$ "	Sq. Plug40
No. T-5	—Q. D.	Double End Offset75
No. T-8	—Q. D.	Extension Bar70
No. 500	—Dem.	Rim Nut Speeder	1.20
No. 3310	—Q. D.	Tee Handle	1.00

\$7.15

BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON WILLYS-KNIGHT 70A CARS—MODEL 1927

Part Name	Size across Flats on Nuts	Q.D. Wrenches & Combinations Socket	Wrenches Welded and Fixed Type Sockets
BODY PARTS			
Body to frame bolt nut	$\frac{1}{4}$	22	T-2 310 522-1122
BATTERY			
Battery box clamp bolt nut	$\frac{1}{2}$	16	T-5 210 575-1820
Battery box bracket to frame nut	$\frac{1}{4}$	18	T-5 1820-575
BRAKES			
Brake band adjusting nut	$\frac{3}{4}$	24	T-5 4218-2422
Brake band support screw	$\frac{1}{8}$	18	210 575-1618
Brake cross shaft bracket to frame bolt	$\frac{1}{4}$	18	T-5 575-1318
Brake shaft lever clamp nut	$\frac{1}{2}$	16	T-5 475-1316
Rear brake shaft bracket to rear axle hous. screw	$\frac{1}{8}$	18	T-5 575-1618
Hand brake lever ratchet screw	$\frac{1}{8}$	18	T-4 1318-575
Hand brake lever adjusting screw	$\frac{1}{2}$	16	T-5 575-1820
Ball equalizer pull rod adjusting clamp nut	$\frac{1}{4}$	22	T-5 2422
Brake shoe adjusting nut	$\frac{1}{8}$	18	911X 1820-1618
BUMPERS			
Bracket to frame bolt nut	$\frac{3}{8}$	20	T-5 1820-4424
Bumper to bracket bolt	$\frac{1}{4}$	32	T-4 3432
CLUTCH			
Clutch adjusting bolt	$\frac{5}{8}$	20	T-5 1820-4320
FAN			
Fan adjusting bolt	$\frac{1}{8}$	14	T-5 475-1416
Fan bracket to cylinder bolt	$\frac{1}{8}$	14	T-4 475-1416
FENDERS			
Front fender bracket to frame bolt	$\frac{1}{2}$	16	110X 575-1416
Front fender to frame bolt	$\frac{1}{2}$	16	T-5 210 575-1618
Fender to running board apron bolt	$\frac{1}{2}$	16	T-5 575-1416
Rear fender to body screws	$\frac{1}{2}$	16	T-5 575-616
Front fender to running board bolt	$\frac{1}{8}$	014	T-5
Rear fender to running board bolt	$\frac{1}{8}$	014	T-5
FRONT AXLE			
Steering knuckle nut	$\frac{1}{4}$	44X	T-4X
Steering knuckle arm nut	$\frac{1}{4}$	34	T-5 1003-3432
Steering knuckle arm ball nut	$\frac{3}{4}$	24	T-5 4424-4218
Steering tie rod clevis clamp bolt nut	$\frac{1}{8}$	18	T-5 575-1820
Steering drag link plug	$\frac{1}{4}$	T-1	310
GASOLINE TANK			
Gas tank drain plug	$\frac{3}{8}$	012	T-5 210
GENERATOR			
Generator support bolt	$\frac{1}{8}$	18	T-5 1218-1118
HEAD LAMP			
Head lamp bracket to fender bolt	$\frac{1}{2}$	16	T-5 575-1416
Head lamp stud nut	$\frac{3}{8}$	25	911X 1125
Head lamp tie rod bolt	$\frac{1}{4}$	16	T-5 575-1416

**BLACKHAWK WRENCH SPECIFICATIONS FOR WORK ON WILLYS-KNIGHT 70A
CARS—MODEL 1927—Continued**

Part Name	Size across Flats on Nuts	Q.D. Wrenches & Combinations Socket	Wrenches Welded and Fixed Type Sockets
MOTOR			
Cam shaft nut	18	110X	1820-4218
Connecting rod stud nut	18	T-5 310	1216-3118
Connecting rod screw wrist pin end	16	310	1118-1214
Coil bracket screw	14	T-5	475
Cylinder head screw	18	T-5	2218-1216
Engine support bolt (front)	24	110X	2224-1224
Engine support bolt (rear)	24	911X	2224-1224
Engine shield screws	16	T-5	575-475
Exhaust manifold to motor stud nut	18	T-5 610	6116-3118
Exhaust pipe to manifold screws	18	T-5	575-1318
Flywheel to crank shaft bolt	18	110X	2218-4218
Flywheel guard to case stud nut	16	T-5	575-475
Main bearing stud nut	24	T-5	2224-4218
Crank case to cylinder bolt	16	310	3116-6116
Crank case oil drain plug	36	T-5	3640
Timing gear cover screw	18	T-5 610	1820-6118
Timer to generator screws	19	T-5	1119
Water inlet to cylinder screws	18	T-5	575-1318
Water outlet to cylinder screw	18	T-5	575-1318
MUFFLER			
Muffler bracket bolt	18	T-5	3118-575
RADIATOR			
Radiator stud nut	34	24	T-5 2224-4218
REAR AXLE			
Differential housing bearing cap stud nut	34	24	T-5 2422-4218
Rear axle housing cover screws	18	T-5	3118-6118
Rear axle pinion nut	40	T-5	3640
Rear axle shaft nut	48X	T-4X
Rear axle pinion lock screw	20	T-5	2220
Rear axle filler plug	030	T-5
Rear axle rubber bumper screw	14	T-5	475-1416
Rear axle drain plug	210	T-5
Propeller shaft coupling nut	18	T-5	575-1318
RUNNING BOARD			
Running board to support bolt nut	18	014	T-5
SPRINGS			
Front spring cushion bolts and nuts	56	20	T-5 1820-4424
Front spring shackle bolt nut (rear)	34	24	T-5 2422-4218
Front spring clip nuts	34	24	T-5 2422-4218
Rear spring shackle bolt nut (front)	34	24	T-5 2422-4218
Rear spring shackle bolt nut (rear)	34	24	T-5 2422-4218
Rear spring clip nut	38	28	T-5 2830-4330
Spring rebound clamp nut	16	16	T-5 575-1316
STARTER			
Starter motor lock screw	34	24	T-4 2224
STEERING GEAR			
Steering gear lock nut bolt	56	20	T-5 1820-4424
Steering gear case cover screws	16	16
Steering gear support bracket clamp bolt	34	24	110X 2224-1224
Steering gear support to frame bolt	18	18	T-5 575-1820
SHOCK ABSORBERS			
Clamp bolt to axle shaft	31	31	T-5
TRANSMISSION			
Transmission case to motor screws	16	16	911X 575-1416
Transmission cover screw	16	16	310 3116-6116
Transmission drain plug	016	016	T-5
Transmission filler plug	030	030	T-5
Transmission rear bearing cover screw	18	18	T-5 575-1820
TIRE CARRIER			
Tire carrier bracket to frame nut	56	20	T-5 1820-2220
Tire carrier spider to bracket nut	18	18	T-4 575-1820
WHEELS			
Rear wheel hub nut	11	22	T-5 1220
Demountable rim nut	34	24	500 5024



